WORKSHOP CALCULATION & SCIENCE

(NSQF)

(As per Revised Syllabus July 2022)

Mechanic Lens/ Prism Grinding



DIRECTORATE GENERAL OF TRAINING
MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP
GOVERNMENTOF INDIA



NATIONAL INSTRUCTIONAL MEDIA INSTITUTE, CHENNAI

Workshop Calculation & Science Mechanic Lens/ Prism Grinding - NSQF As per Revised Syllabus July 2022

Developed & Published by



National Instructional Media Institute

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FOREWORD

The Government of India has set an ambitious target of imparting skills one out of every four Indians, to help them secure jobs as part of the National Skills Development Policy. Industrial Training Institutes (ITIs) play a vital role in this process especially in terms of providing skilled manpower. Keeping this in mind, and for providing the current industry relevant skill training to Trainees, ITI syllabus has been recently updated with the help of comprising various stakeholder's viz. Industries, Entrepreneurs, Academicians and representatives from ITIs.

The National Instructional Media Institute (NIMI), Chennai, has now come up with instructional material to suit the revised curriculum for **Workshop Calculation & Science - Mechanic Lens/ Prism Grinding** NSQF (Revised 2022) under CTS will help the trainees to get an international equivalency standard where their skill proficiency and competency will be duly recognized across the globe and this will also increase the scope of recognition of prior learning. NSQF trainees will also get the opportunities to promote life long learning and skill development. I have no doubt that with NSQF the trainers and trainees of ITIs, and all stakeholders will derive maximum benefits from these IMPs and that NIMI's effort will go a long way in improving the quality of Vocational training in the country.

The Director General of Training, Executive Director & Staff of NIMI and members of Media Development Committee deserve appreciation for their contribution in bringing out this publication.

Jai Hind

ATUL KUMAR TIWARI, I.A.S.

Secretary
Ministry of Skill Development & Entrepreneurship,
Government of India.

December 2023 New Delhi - 110 001

PREFACE

The National Instructional Media Institute (NIMI) was set up at Chennai, by the Directorate General of Training, Ministry of skill Development and Entrepreneurship, Government of India, with the technical assistance from the Govt of the Federal Republic of Germany with the prime objective of developing and disseminating instructional Material for various trades as per prescribed syllabus and Craftsman Training Programme (CTS) under NSQF levels.

The Instructional materials are developed and produced in the form of Instructional Media Packages (IMPs), consisting of Trade Theory, Trade Practical, Test and Assignment Book, Instructor Guide, Wall charts, Transparencies and other supportive materials. The above material will enable to achieve overall improvement in the standard of training in ITIs.

A national multi-skill programme called SKILL INDIA, was launched by the Government of India, through a Gazette Notification from the Ministry of Finance (Dept of Economic Affairs), Govt of India, dated 27th December 2013, with a view to create opportunities, space and scope for the development of talents of Indian Youth, and to develop those sectors under Skill Development.

The emphasis is to skill the Youth in such a manner to enable them to get employment and also improve Entrepreneurship by providing training, support and guidance for all occupation that were of traditional types. The training programme would be in the lines of International level, so that youths of our Country can get employed within the Country or Overseas employment. The **National Skill Qualification Framework** (NSQF), anchored at the National Skill Development Agency(NSDA), is a Nationally Integrated Education and competency-based framework, to organize all qualifications according to a series of **levels of Knowledge**, **Skill and Aptitude.** Under NSQF the learner can acquire the Certification for Competency needed at any level through formal, non-formal or informal learning.

The **Workshop Calculation & Science** - Mechanic Lens/ Prism Grinding NSQF (Revised 2022) under CTS is one of the book developed by the core group members as per the NSQF syllabus.

The **Workshop Calculation & Science** - Mechanic Lens/ Prism Grinding NSQF (Revised 2022) under CTS as per NSQF is the outcome of the collective efforts of experts from Field Institutes of DGT, Champion ITI's for each of the Sectors, and also Media Development Committee (**MDC**) members and Staff of **NIMI**. NIMI wishes that the above material will fulfill to satisfy the long needs of the trainees and instructors and shall help the trainees for their Employability in Vocational Training.

NIMI would like to take this opportunity to convey sincere thanks to all the Members and Media Development Committee (MDC) members.

Chennai - 600 032

EXECUTIVE DIRECTOR

ACKNOWLEDGEMENT

The National Instructional Media Institute (NIMI) sincerely acknowledge with thanks the co-operation and contribution of the following Media Developers to bring this IMP for the course **Workshop Calculation & Science - Mechanic Lens/ Prism Grinding** as per NSQF Revised 2022.

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NIMI records its appreciation of the **Data Entry**, **CAD**, **DTP Operators** for their excellent and devoted services in the process of development of this IMP.

NIMI also acknowledges with thanks, the efforts rendered by all other staff who have contributed for the development of this book.

INTRODUCTION

The material has been divided into independent learning units, each consisting of a summary of the topic and an assignment part. The summary explains in a clear and easily understandable fashion the essence of the mathematical and scientific principles. This must not be treated as a replacment for the instructor's explanatory information to be imparted to the trainees in the classroom, which certainly will be more elaborate. The book should enable the trainees in grasping the essentials from the elaboration made by the instructor and will help them to solve independently the assignments of the respective chapters. It will also help them to solve the various problems, they may come across on the shop floor while doing their practical exercises.

The assignments are presented through 'Graphics' to ensure communications amongst the trainees. It also assists the trainees to determine the right approach to solve the problems. The required relevent data to solve the problems are provided adjacent to the graphics either by means of symbols or by means of words. The description of the symbols indicated in the problems has its reference in the relevant summaries.

At the end of the exercise wherever necessary assignments, problems are included for further practice.

Time allotment - 1 Year : 32 Hrs

Time allotment for each title of exercises has been given below. **Workshop Calculation & Science - Mechanic Lens/ Prism Grinding NSQF** Revised Syllabus 2022.

S.No	Title	Exercise No.	Time in Hrs
1	Unit, Fractions	1.1.01 - 1.1.07	4
2	Square root, Ratio and Proportions, Percentage	1.2.08 - 1.2.14	6
3	Material Science	1.3.15 & 1.3.16	6
4	Mass, Weight, Volume and Density	1.4.17 & 1.4.18	4
5	Heat & Temperature and Pressure	1.5.19 & 1.5.20	4
6	Basic Electricity	1.6.21 - 1.6.23	2
7	Mensuration	1.7.24 - 1.7.28	6
		Total	32 Hrs

LEARNING / ASSESSABLE OUTCOME

On completion of this book you shall be able to

- Demonstrate basic mathematical concept and principles to perform practical operations.
- Understand and explain basic science in the field of study.

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SYLLABUS

1 Year Duration: 1 Year

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Revised syllabus July 2022 under CTS

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	2 Fundamental and Derived Units F.P.S, C.G.S, M.K.S and SI Units	
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	2 Simple problems using calculator	
	3 Applications of Pythagoras theorem and related problems	
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V	Heat & Temperature and Pressure	4
	1 Concept of heat and temperature, effects of heat, difference between heat and temperature, boiling point & melting point of different metals and non-metals	
	2 Concept of pressure - Units of pressure, atmospheric pressure, absolute pressure, gauge pressure and gauges used for measuring pressure	

S.No.	Title	Time in Hrs
VI	Basic Electricity	2
	1 Introduction and uses of electricity, electric current AC, DC their comparison, voltage, resistance and their units	
	2 Conductor, Insulator, types of connections - Series and Parallel	
	3 Ohm's Law, relation between VIR & related problems	
VII	Mensuration	6
	1 Area and perimeter of square, rectangle and parallelogram	
	2 Area and Perimeter of triangles	
	3 Area and Perimeter of circle, semi-circle, circular ring, sector of circle, hexagon and ellipse	
	4 Surface area and Volume of solids - cube, cuboid, cylinder, sphere and hollow cylinder	
	5 Finding the lateral surface area, total surface area and capacity in litres of hexagonal, conical and cylindrical shaped vessels	
	Total	32

Unit, Fractions - Classification of unit system

Necessity

All physical quantities are to be measured in terms of standard quantities.

Unit

A unit is defined as a standard or fixed quantity of one kind used to measure other quantities of the same kind.

Classification

Fundamental units and derived units are the two classifications.

Fundamental units

Units of basic quantities of length, mass and time.

Derived units

Units which are derived from basic units and bear a constant relationship with the fundamental units. E.g. area, volume, pressure, force etc.

Systems of units

- F.P.S system is the British system in which the basic units of length, mass and time are foot, pound and second respectively.
- C.G.S system is the metric system in which the basic units of length, mass and time are centimeter, gram and seconds respectively.
- M.K.S system is another metric system in which the basic units of length, mass and time are metre, kilogram and second respectively.
- S.I. units are referred to as Systems International units which is again of metric and the basic units, their names and symbols are as follows.

Fundamental units and derived units are the two classifications of units.

Length, mass and time are the fundamental units in all the systems (i.e) F.P.S, C.G.S, M.K.S and S.I. systems.

Example

Length: What is the length of copper wire in the roll, if the roll of copper wire weighs 8kg, the dia of wire is 0.9cm and the density is 8.9 gm/cm³?

Solution

mass of copper wire in the roll = 8kg (or)8000grams
Dia of copper wire in the roll = 0.9cm
Density of copper wire = 8.9 gm/cm³

Area of cross section of copper wire

$$=\frac{\pi d^2}{4} = \frac{\pi \times (0.9^2)}{4} = 0.636cm^2$$

Volume of copper wire

$$= \frac{\text{Mass of copper wire}}{\text{Density of copper wire}} = \frac{8000 \text{grams}}{8.9 \text{ gm/cm}^3} = 898.88 \text{cm}^3$$

Length of copper wire

=
$$\frac{\text{Volume of copper wire}}{\text{Area of cross section of copper wire}} = \frac{898.88 \text{cm}^3}{0.636 \text{cm}^2}$$

= 1413.33 cm

Length of copper wire =1413cm.

Time: The S.I. unit of time, the second, is another base units of S.I., it is defined as the time interval occupied by a number of cycles of radiation from the calcium atom. The second is the same quantity in the S.I. in the British and in the U.S. systems of units.

Fundamental units of F.P.S, C.G.S, M.K.S and S.I

S.No.	Basic quantity	British un	its		Metric u	nits		Internation	al units
		F.P.S	Symbol	C.G.S	Symbol	M.K.S	Symbol	S.I Units	Symbol
1	Length	Foot	ft	Centimetre	cm	Metre	m	Metre	m
2	Mass	Pound	lb	Gram	g	Kilogram	kg	Kilogram	Kg
3	Time	Second	S	Second	S	Second	S	Second	s
4	Current	Ampere	Α	Ampere	Α	Ampere	Α	Ampere	Α
5	Temperature	Fahrenheit	°F	Centigrade	°C	Centigrade	°C	Kelvin	K
6	Light intensity	Candela	Cd	Candela	Cd	Candela	Cd	Candela	Cd

Exercise 1.1.02

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding

Unit, Fractions - Fundamental and Derived units F.P.S, C.G.S, M.K.S and SI units

Derived units of F.P.S, C.G.S, M.K.S and SI system

S.No	Physical quantity	Britishunits	_	Metr	Metric units			International units	
		FPS	Symbol	SBO	Symbol	MKS	Symbol	SIUnits	Symbol
_	Area	Squarefoot	ft²	Square centimetre	cm ²	Squaremetre	m^2	Square metre	m^2
2	Volume	Cubic foot	ft3	Cubic centimetre	cm³	Cubic metre	m³	Cubic metre	m ₃
က	Density	Pound per cubic foot	lb/ft³	Gram per cubic centimetre	g/cm³	Kilogram per cubic metre	kg/m³	Kilogram per cubic metre	Kg/m³
4	Speed	Foot per second	ft/s	Centimetrepersecond	cm/sec	Metre per second	m/sec	Metre per second	m/sec
2	Velocity (linear)	Foot per second	ft/s	Centimetrepersecond	oes/wo	Metre per second	m/sec	Metre per second	m/sec
9	Acceleration	Foot per square	ft/s ²	Centimetreper	cm/sec ²	Metre per square	m/sec ²	Metre per square	m/sec ²
		second		square second		second		second	
7	Retardation	Foot per square Second	ft/s²	Centimetre per square second	cm/sec ²	Metre per square second	m/sec ²	Metre square second	m/sec ²
8	Angularvelocity	Degree per second	Deg/sec	Radianpersecond	rad/sec	Radianpersecond	rad/sec	Radian per second	rad/sec
6	Mass	Pound (slug)	Q	Gram	б	Kilogram	kg	Kilogram	kg
10	Weight	Pound	ql	Gram	g	Kilogramweight	kg	Newton	Z
11	Force	Pounds	lbf	dyne	dyn	Kilogram force	kgf	Newton	N(kgm/sec ²)
12	Power	Foot pound per second	ft.lb/sec	Gram.centimetre/sec	g.cm/ sec	kilogram metre per second	kg.m/ sec	-	
		Horsepower	dh	Erg per second		watt	>	watt	W(J/sec)
13	Pressure, Stress	Pound per square inch	lb/in²	Gram per square centimetre	g/cm²	Kilogramper square metre	kg/m²	Newton per square metre	N/m²
4	Energy, Work	Foot.pound	ft.lb	Gram centimetre	g.cm	Kilogram metre	kg.m	joule	J(Nm)
15	Heat	British thermal unit	ВТЛ	calorie	Cal	joule	ſ	joule	J(Nm)
16	Torque	Pound force foot	lbf.ft	Newton millimetre	Nmm	Kilogram metre	kg.m	Newton metre	Nm
17	Temperature	Degree Fahrenheit	H°	Degree Centigrade	၁့	Kelvin	Х	Kelvin	소

Unit, Fractions - Measurement units and conversion

Units and abbreviations

Quantity	Units	Abbreviation of unit
Calorificvalue	kilojoules per kilogram	kJ/kg
Specific fuel consumption	kilogram per hour per newton	kg/hr/N
Length	millimetre, metre, kilometre	mm, m, km
Mass	kilogram, gram	kg, g
Time	seconds, minutes, hours	s, min, h
Speed	centimetre per second, metre per second kilometre per hour, miles per hour	cm/s, m/s km/h, mph
Acceleration	metre-per-square second	m/s ²
Force	newtons, kilonewtons	N,kN
Moment	newton-metres	Nm
Work	joules	J
Power	horsepower, watts, kilowatts	Hp, W, kW
Pressure	newton per square metre kilonewton per square metre	N/m² kN/m²
Angle	radian	rad
Angularspeed	radians per second radians-per-square second revolutions per minute revolutions per second	rad/s rad/s² Rpm rev/s

Decimal multiples and parts of unit

Decimal power	Value	Prefixes	Symbol	Stands for
10 ¹²	100000000000	tera	Т	billion times
10 ⁹	100000000	giga	G	thousand millintimes
10 ⁶	1000000	mega	М	million times
10 ³	1000	kilo	K	thousand times
10 ²	100	hecto	h	hundred times
10 ¹	10	deca	da	ten times
10 ⁻¹	0.1	deci	d	tenth
10-2	0.01	centi	С	hundredth
10 ⁻³	0.001	milli	m	thousandth
10 ⁻⁶	0.000001	micro	μ	millionth
10-9	0.00000001	nano	n	thousand millionth
10 ⁻¹²	0.00000000001	pico	р	billionth

SI units and the British units:

Quantity	SI unit → British unit	British unit → SI unit
Length	1 m = 3.281 ft 1 km = 0.621 mile	1 ft = 0.3048 m 1 mile = 1.609 km
Speed	1 m/s = 3.281 ft/s 1 km/h = 0.621 mph	1 ft/s = 0.305 m/s 1 mph = 1.61 km/h
Acceleration	1 m/s ² = 3.281 ft/s ²	1 ft/s ² = 0.305 m/s ²
Mass	1 kg = 2.205 lb	1 lb = 0.454 kg
Force	1 N = 0.225 lbf	1 lbf = 4.448 N
	1 MN	1 million newtons
Torque	1 Nm = 0.738 lbf ft	1 lbf ft = 1.355 Nm
Pressure	1 N/m ² = 0.000145 lbf/in ² 1 Pa = 1 N/m ²	1 lbf/in ² = 6.896 kN/m^2
Energy, work	1 bar = 14.5038 lbf/in ² 1 J = 0.738 ft lbf 1 J = 0.239 calorie 1 kJ = 0.948 BTU (1 therm = 100 000 BTU)	1 lbf/in² = 6.895 kN/m² 1 ft lbf = 1.355 J 1 calorie = 4.186 J 1 BTU = 1.055 kJ
	1 kJ = 0.526 CHU	1 CHU = 1.9 kJ
Power	1 kW = 1.34 hp	1 hp = 0.7457 kW
Fuel consumption	1km/L = 2.82 mile/gallon	1 mpg = 0.354 km/L
Specific fuel consumption	1 kg/kWh = 1.65 lb/bhp h 1 litre/kWh=1.575 pt/bhp h	1 lb/bhp h = 0.606 kg/kWh 1 pt/bhp h = 0.631 litre/kW
Calorificvalue	1 kJ/kg = 0.43 BTU/lb 1 kJ/kg = 0.239 CHU/lb	1 BTU/lb = 2.326 kJ/kg 1 CHU/lb = 4.188 kJ/kg

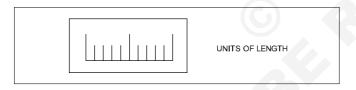
Prefixes for decimal multiples and submultiples

	Use	
1 Megapascal	= 1 MPa	= 1000000 Pa
1 Kilowatt	= 1 kW	= 1000 W
1 Hectolitre	= 1 hL=	100 L
Decanewton	= 1 daN	= 10 N
Decimetre	= 1 dm	= 0.1 m
1 Centimetre	= 1 cm	= 0.01 m
1 Millimetre	= 1 mm	= 0.001 m
1 Micrometre	= 1 um	= 0.000001 m

Conversion factors

1 inch	= 25.4 mm	
1 mm	= 0.03937 inch	
1 metre	= 39.37 inch	
1 micron	= 0.00003937"	
1 kilometre	= 0.621 miles	
1 pound	= 453.6 g	
1 kg	= 2.205 lbs	
1 metric ton	= 0.98 ton	

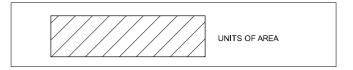
Units of physical quantities



Units of length

_	<u> </u>			
	Micron	1μ	=(0.001 mm
	Millimetre	1 mm	=	1000 μ
	Centimetre	1 cm	=	10 mm
	Decimetre	1 dm	=	10 cm
	Metre	1 m	=	10 dm
	Kilometre	1 km	=	1000 m
	Inch	1"	=	25.4 mm
	Foot	1'	=	0.305 m
	Yard	1 Yd	=	0.914 m
	Nautical mile	1 NM	=	1852 m
	Geographical mile	1	=	1855.4 m
L				

Units of area



S	quare millimetre	1 mm ²	
S	quare centimetre	1 cm ²	= 100 mm ²
S	quare decimetre	1 dm ²	$= 100 \text{ cm}^2$
S	Square metre	1 m ²	$= 100 \text{ dm}^2$
Α	ıre	1 a	= 100 m ²
Н	lectare	1 ha	= 100 a
S	quare kilometre	1 km ²	= 100 ha
S	Square inch	1 sq.in	$= 6.45 \text{ cm}^2$
S	equare foot	1 sq.ft	$= 0.093 \text{ m}^2$
S	Square yard	1 sq.yd	$= 0.84 \text{ m}^2$
S	square metre	1 m ²	= 10.76 ft ²
Α	cre	1	= 40.5 a
1	Acre = 100 cent	1 Hectar	re = 2.47 acres
1	Cent = 436 Sq. ft.	1 acre	= 0.4047 Hec
1	Ground = 2400 Sq.ft.		tare
		1 Hectar	re = 10000 sq. metre

Units of weight



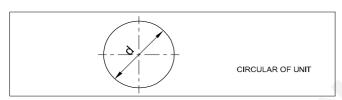
Milligram - force	1 mgf	
Gram-force	1 gf	1000 mgf
Kilogram-force	1 kgf	= 1000 gf
Tonne	1 t	= 1000 kgf
Ounce	1	= 28.35 gf
Pound	1 lbs	= 0.454 kgf
Longton	1	= 1016 kgf
Short ton	1	= 907 kgf

Units of volume and capacity



Cubic millimetre	1 mm³	
Cubic centimetre	1 cm ³	$= 1000 \text{ mm}^3$
Cubic decimetre	1 dm³	$= 1000 \text{ cm}^3$
Cubic metre	1 m³	$= 1000 \text{ dm}^3$
Litre	1 I	$= 1 dm^3$
Hectolitre	1 hl	= 100 I
Cubic inch	1 cu. in	$= 16.387 \text{ cm}^3$
Cubic foot	1 cu. ft	$= 28317 \text{ cm}^3$
Gallon (British)	1 gal	= 4.54 I
1cubic metre	1 m³	= 1000 litres
1000 Cu.cm	1000 cm	³ = 1 litre
1 cubic foot	1 ft ³	= 6.25 Gallon
1 litre	1lt	= 0.22 Gallon

Circular unit



Radian

Relationship between Radian and Degree

1 Radian = $\frac{180^{\circ}}{\pi}$

180° = π Radian;

1 Degree = $\frac{\pi}{180}$ Radian

Work



Kilogram-force	1 kgfm	= 9.80665 J
Metre	1 kgfm	= 9.80665 Ws
Joule	1 J	= 1 Nm
Watt-second	1 Ws	= 0.102 kgfm
Kilowatthour	1 kWh	$= 3.6 \times 10^6 \text{ J}$
		= 859.8456 kcal _{ıт}
I.T.Kilocalorie	1 kcal _{ıт}	= 426.kgfm

Power



Kilogram-force metre/second

1 kgfm/s = 9.80665 W

Kilowatt 1 kW = 1000 W = 1000 J/s

= 102 kgfm/s (approx.)

Metric horse power 1 HP = 75 kgfm/s

= 0.736 kW

1 Calorie = 4.187J

I.T.Kilocalorie/hour = 1 kcal $_{IT/h}$ = 1.163 W

Pressure

Pascal	1 Pa	= 1 N/m ²	1 atm	= 101325 Pa
Bar	1 bar = 10N/cm ²	= 100000 Pa-Torr	1 torr	$= \frac{101325}{760} \approx 133.32 \text{ pa}$
Atmosphere	1 atm	= 1 kgf/cm ²	1 kgf/cm ² =	= 735.6 mm of mercury

TEMPERATURE

Scale	Freezing point	Boiling point
Centigrade (°C)	0°C	100°C
Fahrenheit(°F)	32°F	212°F
Kelvin (K)	273K	373K
Reaumur(°R)	0°R	80°R



$$\frac{^{\circ}\text{R}}{80} = \frac{^{\circ}\text{C}}{100} = \frac{\text{K}-273}{100} = \frac{^{\circ}\text{F}-32}{180}$$

FORCE

Force In C.G.S. System: Force (Dyne) = Mass (gm)XAcceleration (cm/sec²)

In F.P.S. System: Force (Poundal) = Mass (Ib) X Acceleration (ft./sec²)

In M.K.S System: Force (Newton) = Mass (Kg) x Acceleration (mtr./sec²)

1 Dyne = 1 gm x1 cm/sec²

1 Poundal = 1 lb x 1 ft/sec²

1 Newton = 1 kg x 1 mtr/sec² = 10⁵ dynes

1 gm weight = 981 Dynes

1 lb weight = 32 Poundals

1 kg weight = 9.81 Newtons

ELECTRICAL QUANTITIES

V	Electric potential	V	Volt	V(W/A)
E	Electromotive force	V	Volt	V(W/A)
1	Electric current	Α	Ampere	Α
R	Electric resistance	Ω	Ohm	Ω (V/A)
е	Specific resistance	Ω m	Ohm metre	Vm/A
G	Conductance	$\Omega^{ ext{-1}}$	Siemens	S



Assignment - Answer the following question.

1	Convert 320 kilometres into miles	b	Mass	S			
2	Convert 16 tons into kilograms		i 6	50 g	=		kg
3	Convert 40 inches into centimetres			20 mg	_		
4	Convert 8 metres into feet				_		_9
5	Convert 2.5 gallons into litres	С	Force	е			
3	Convert 5 litres into gallons		i 1.	.2 N	=		_kg
7	120°C = °F.		ii 2	5 kg	=		N
8	Expand the abbreviations of the following	d	Work	k, energ	y, amou	nt of hea	ıt
	a N/m²		i 1	20 KJ	=		J
	b RPM		ii 3	00 wh	=		kwh
9	Convert the following S.I. units as required.	е	Powe	er			
	a Length		i 0	.2 kW	=		W
	i 3.4 m =mm		ii 3	50 W	=		_kW
	ii 10.2 km = mile	f	Conv	vert as re	equired.		
			i 5	N	=		KN

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding

Exercise 1.1.04

Unit, Fractions - Factors, HCF, LCM and problems

Prime Numbers and whole Numbers

Factor

A factor is a small number which divides exactly into a bigger number.e.g.

To find the factors of 24, 72, 100 numbers

$$24 = 2 \times 2 \times 2 \times 3$$

$$72 = 2 \times 2 \times 2 \times 3 \times 3$$

$$100 = 2 \times 2 \times 5 \times 5$$

The numbers 2,3,5 are called factors.

Definition of a prime factor

Prime factor is a number which divides a prime number into factors.e.g.

$$57 = 3 \times 19$$

The numbers 3 and 19 are prime factors.

They are called as such, since 3 & 19 also belong to prime number category.

Definition of H.C.F

The Highest Common Factor

The H.C.F of a given group of numbers is the highest number which will exactly divide all the numbers of that group.e.g.

To find the H.C.F of the numbers 24, 72, 100

$$24 = 2 \times 2 \times 2 \times 3$$

$$72 = 2 \times 2 \times 2 \times 3 \times 3$$

$$100 = 2 \times 2 \times 5 \times 5$$

The factors common to all the three numbers are

$$2 \times 2 = 4$$
. So HCF = 4.

Definition of L.C.M

Lowest common multiple

The lowest common multiple of a group of numbers is the smallest number that will contain each number of the given group without a remainder.e.g.

· Factorise the following numbers

7,17 - These two belong to Prime numbers. Hence no factor except unity and itself.

Factors of $20 = 2 \times 2 \times 5$

Factors of $66 = 2 \times 3 \times 11$

Factors of 128 = 2 x 2 x 2 x 2 x 2 x 2 x 2 x 2

• Select prime numbers from 3 to 29

 Find the HCF of the following group of numbers HCF of 78, 128, 196

$$78 = 2 \times 3 \times 13$$

 $128 = 2 \times 2$

 $196 = 2 \times 2 \times 49$

$$HCF = 2$$

Find LCM of 84,92,76

 $LCM = 2 \times 2 \times 3 \times 7 \times 23 \times 19 = 36708$

To find out the LCM of 36, 108, 60

LCM of the number

$$36, 108, 60 = 2 \times 2 \times 3 \times 3 \times 3 \times 5 = 540$$

The necessity of finding LCM and HCF arises in subtraction and addition of fractions.

Unit, Fractions - Fractions - Addition, subtraction, multiplication & division

Description

A minimal quantity that is not a whole number. For e.g. .

 $\frac{1}{5}$ a vulgur fraction consists of a numerator and denominator.

Numerator/Denominator

The number above the line in a vulgar fraction showing how many of the parts indicated by the denominator are taken is the numerator. The total number of parts into which the whole quantity is divided and written below the line in a vulgar fraction is the denominator. e.g.

$$\frac{1}{4}, \frac{3}{4}, \frac{7}{12}$$

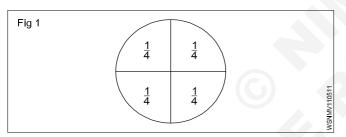
1,3,7 - numerators

4,12-denominators

Fraction: Concept

Every number can be represented as a fraction.e.g.

 $1\frac{1}{4} = \frac{5}{4}$, A full number can be represented as an apparent fraction.e.g. (Fig 1)



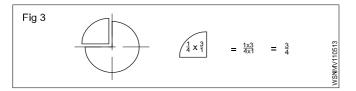
Fraction: Value

The value of a fraction remains the same if the numerator and denominator of the fraction are multiplied or divided by the same number. (Fig 2)

Fig 2
$$\frac{1}{4} = \frac{1 \times 2}{4 \times 2} = \frac{2}{8} = \frac{1}{4}$$

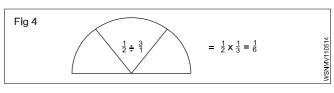
Multiplication

When fractions are to be multiplied, multiply all the numerators to get the numerator of the product and multiply all the denominators to form the denominator of the product. (Fig 3)



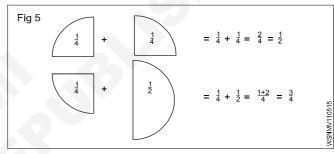
Division

When a fraction is divided by another fraction the dividend is multiplied by the reciprocal of the divisor. (Fig 4)



Addition and Subtraction

The denominators of the fractions should be the same when adding or subtracting the fractions. Unequal denominators must first be formed into a common denominator. It is the lowest common denominator and it is equal to the product of the most common prime numbers of the denominators of the fractions in question. (Fig 5)



Examples

- Multiply $\frac{3}{4}$ by $\frac{2}{3}$, $\frac{3}{4} \times \frac{2}{3} = \frac{6}{12} = \frac{1}{2}$
- Divide $\frac{3}{8}$ by $\frac{3}{4}$,

$$\frac{3}{8} \div \frac{3}{4} = \frac{3}{8} \times \frac{4}{3} = \frac{1}{2}$$

• Add $\frac{3}{4}$ and $\frac{2}{3}$,

$$\frac{3}{4} + \frac{2}{3} = \frac{9}{12} + \frac{8}{12} = \frac{17}{12} = 1\frac{5}{12}$$

• $sub \frac{7}{16} from \frac{17}{32}$

$$\frac{17}{32} - \frac{7}{16} = \frac{17}{32} - \frac{14}{32} = \frac{(17 - 14)}{32} = \frac{3}{32}$$

Types of fractions

- Proper fractions are less than unity. Improper fractions have their numerators greater than the denominators.
- A mixed number has a full number and a fraction.

Addition of fraction

Add
$$\frac{1}{2} + \frac{1}{8} + \frac{5}{12}$$

To add these fractions we have to find out L.C.M of denominators 2,8,12.

Find L.C.M of 2,8,12

Step 1 L.C.M

Factors are 2,2,2,3

Hence L.C.M = $2 \times 2 \times 2 \times 3 = 24$

Step 2

$$\frac{1}{2} + \frac{1}{8} + \frac{5}{12} = \frac{12}{24} + \frac{3}{24} + \frac{10}{24}$$
$$= \frac{12 + 3 + 10}{24} = \frac{25}{24} = 1\frac{1}{24}.$$

Subtraction of fraction

subtract
$$9\frac{15}{32}$$
 from $17\frac{9}{16}$ or $(17\frac{9}{16} - 9\frac{15}{32})$

Step 1: Subtract whole number first 17 - 9 = 8

Step 2: L.C.M of 16,32 = 32

Since number 16 divides the number 32

Subtracting fractions = $\frac{3}{32}$

Adding with whole number from Step 1

we get
$$8 + \frac{3}{32} = 8 \frac{3}{32}$$

Common fractions

Problems with plus and minus sign

Example

solve
$$3\frac{3}{4} + 6\frac{7}{8} - 4\frac{5}{16} - \frac{9}{32}$$

Rule to be followed

- 1 Add all whole numbers
- 2 add all + Numbers
- 3 Add all Numbers
- 4 Find L.C.M of all denominators

Solution

Step 1: Add whole numbers = 3 + 6 - 4 = 5

Step 2: Add fractions =
$$\frac{3}{4} + \frac{7}{8} - \frac{5}{16} - \frac{9}{32}$$

L.C.M of 4,8,16,32 is 32

$$\frac{24 + 28 - 10 - 9}{32}$$

$$= \frac{52 - 19}{32}$$

$$= \frac{33}{32} = 1\frac{1}{32}$$

Step 3: Adding again with the whole number

we get
$$5 + 1\frac{3}{32} = 6\frac{3}{32}$$

Examples

Common fractions

Multiply

a
$$\frac{3}{8}$$
 by $\frac{4}{7} = \frac{3}{8} \times \frac{4}{7} = \frac{3}{14}$ b $\frac{2}{3} \times \frac{3}{4} \times \frac{5}{8} = \frac{5}{16}$

Division

$$a \qquad \frac{5}{16} \div \frac{5}{32} = \frac{5}{16} \times \frac{32}{5} = 2$$

b
$$4\frac{2}{3} \div 3\frac{1}{7} = \frac{14}{3} \div \frac{22}{7} = \frac{14}{3} \times \frac{7}{22} = \frac{49}{33} = 1\frac{16}{33}$$

Addition

$$\frac{1}{2} + \frac{1}{4} + \frac{1}{8}$$

$$L..C.M = 2,4,8 = 8$$

$$\frac{1}{2} + \frac{1}{4} + \frac{1}{8} = \frac{4+2+1}{8} = \frac{7}{8}$$

Subtraction

$$5\frac{1}{4} - 3\frac{3}{4} = 5 - 3 + \frac{1}{4} - \frac{3}{4}$$
$$= 2 + \frac{1}{4} - \frac{3}{4} = 2\frac{1}{4} - \frac{3}{4}$$
$$= \frac{9}{4} - \frac{3}{4} = \frac{9 - 3}{4}$$
$$= \frac{6}{4} = \frac{3}{2} = 1\frac{1}{2}$$

Assignment

1 Convert the following into improper fractions.

a
$$1\frac{2}{7} =$$

b
$$4\frac{3}{5} =$$

c
$$3\frac{3}{5} =$$

2 Convert the following into mixed numbers.

a
$$\frac{12}{11} =$$

b
$$\frac{36}{14} =$$

$$c \frac{18}{10} =$$

3 Place the missing numbers.

a
$$\frac{11}{13} = \frac{x}{91}$$

b
$$\frac{3}{5} = \frac{42}{x}$$

$$c = \frac{9}{14} = \frac{x}{98}$$

4 Simplify.

a
$$\frac{45}{60} =$$

b
$$\frac{8}{12} =$$

5 Multiply.

a
$$5x\frac{2}{3} =$$

b
$$\frac{3}{4}$$
 x 2 = _____

c
$$\frac{3}{4} \times \frac{5}{6} =$$

6 Divide

a
$$\frac{1}{4} \div \frac{3}{4} =$$

b
$$6 \div \frac{3}{4} =$$

$$c \quad \frac{3}{4} \div \frac{2}{7} = \underline{\hspace{1cm}}$$

7 Place the missing numbers.

a
$$\frac{2}{3} = \frac{1}{12} x_{\underline{\hspace{1cm}}}$$

b
$$\frac{14}{24} = \frac{1}{12}x$$

c
$$\frac{7}{8} = \frac{1}{12}x$$

8 Add the followings:

a
$$\frac{3}{4} + \frac{7}{12} =$$

b
$$\frac{7}{8} + \frac{3}{4} =$$

9 Subtract

a
$$\frac{4}{5} - \frac{2}{5} =$$

b
$$\frac{5}{6} - \frac{3}{4} =$$

10 Simplify

a
$$2\frac{6}{7} - \frac{3}{8} - \frac{1}{3} - 1\frac{1}{16} =$$

b
$$2\frac{2}{7} - \frac{5}{6} + 8 =$$

11 Express as improper fractions

a
$$5\frac{3}{4}$$

b
$$3\frac{5}{64}$$

c
$$1\frac{5}{12}$$

Unit, Fractions - Decimal fractions - Addition, subtraction, multiplication & division

Description

Decimal fraction is a fraction whose denominator is 10 or powers of 10 or multiples of 10 (i.e.) 10, 100, 1000, 10000 etc. Meaning of a decimal number:-

12.3256 means

$$(1 \times 10) + (2 \times 1) + \frac{3}{10} + \frac{2}{100} + \frac{5}{1000} + \frac{6}{10000}$$

Representation

The denominator is omitted. A decimal point is placed at different positions of the number corresponding to the magnitude of the denominator

$$Ex. \frac{5}{10} = 0.5, \frac{35}{100} = 0.35 \frac{127}{10000} = 0.0127, \frac{3648}{1000} = 3.648$$

Addition and subtraction

Arrange the decimal fractions in a vertical order, placing the decimal point of each fraction to be added or subtracted, in succession one below the other, so that all the decimal points are arranged in a straight line. Add or subtract as you would do for a whole number and place the decimal point in the answer below the column of decimal points.

Decimal fractions less than 1 are written with a zero before the decimal point. Example: 45/100 = 0.45 (and not simply .45)

Add 0.375 + 3.686

0.375

3.686

4.061

Subtract 18.72 from 22.61

22.61

18.72

3.89

Multiplication

Ignore the decimal points and multiply as whole numbers. Find the total number of digits to the right of the decimal point. Insert the decimal point in the answer such that the number of digits to the right of the decimal point equals to the sum of the digits found to the right of the decimal points in the problem.

Multiply 2.5 by 1.25

= $25 \times 125 = 3125$. The sum of the figures to the right of decimal point is 3. Hence the answer is 3.125.

Division

Move the decimal point of the divisor to the right to make it a full number. Move the decimal point in the dividend to

the same number of places, adding zeroes if necessary. Then divide.

Divide 0.75 by 0.25

0.25)0.75

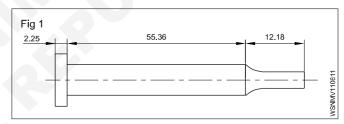
 $\frac{0.75}{0.25} \times \frac{100}{100} = \frac{75}{25}$

(25)75 = 3

Move the decimal point in the multiplicand to the right to one place if the multiplier is 10, and to two places if the multiplier is 100 and so on. When dividing by 10 move the decimal point one place to the left, and, if it is by 100, move them point by two places and so on.

Example

Allowance allowing 3 mm for cutting off each pin, how many pins can be made from a 900 mm long bar and how much material will be left out?



Total Length of pin = 2.25 + 55.36 + 12.18

= 69.79 mm

Cutting allowance = 3 mm

Total Length = length of pin + cutting allowance

= 69.79 mm + 3 mm

= 72.79 mm

Length of the bar = 900 mm

No.of pins to be cut $=\frac{900}{72.79} = 12.394$

= 12 pins

Left out material = Total length - length of pin +

cutting allowance

 $= 900 - 12 \times 69.79 + 12 \times 3$

= 900 - 837.48 + 36

= 900 - 873.48

Left out length = 26.52 mm

Conversion of Decimals into fractions and vice-versa

· Convert decimal into fractions

Example

Convert 0.375 to a fraction

Now place 1 under the decimal point followed by as many zeros as there are numbers

$$0.375 = \frac{375}{1000} = \frac{15}{40} = \frac{3}{8}$$
$$0.375 = \frac{3}{8}$$

· Convert fraction into decimal

Example

• Convert $\frac{9}{16}$ to a decimal

Proceed to divide $\frac{9}{16}$ in the normal way of division but put zeros (as required) after the number 9 (Numerator)

$$\frac{9}{16}$$
 = 0.5625

Recurring decimals

While converting from fraction to decimals, some fractions can be divided exactly into a decimal. In some fractions the quotient will not stop. It will continue and keep recurring. These are called recurring decimals.

Examples

• convert
$$\frac{1}{3}$$
, $\frac{2}{3}$, $\frac{1}{7}$

a
$$\frac{1}{3} = \frac{10000}{3} = 0.3333 - \text{Recurring}$$

b
$$\frac{2}{3} = \frac{20000}{3} = 0.666 - \text{Recurring}$$

c
$$\left(\frac{1}{7} = \frac{10000}{7} = 0.142857142 - \text{Recurring}\right)$$

Method of writing approximations in decimals

1.73556	= 1.7356	Correct to 4 decimal places
5.7343	= 5.734	Correct to 3 decimal places
0.9345	= 0.94	Correct to 2 decimal places

Multiplication and division by 10,100,1000

Multiplying decimals by 10

A decimal fraction can be multiplied by 10,100,1000 and so on by moving the decimal point to the right by as many places as there are zeros in the multiplier.

4.645 x 10 = 46.45 (one place)
 4.645 x 100 = 464.5 (two places)
 4.645 x 1000 = 4645 (three places)

Dividing decimals by 10

A decimal fraction can be divided by 10,100,1000 and so on, by moving the decimal point to the left by as many places as required in the divisor by putting zeros

Examples

g 3.732 ÷ 10 = 0.3732 (one place) • 3.732 ÷ 100 = 0.03732 (two places) • 3.732 ÷ 1000 = 0.003732 (three places)

Examples

 Rewrite the following number as a fraction 453.273

$$= (4 \times 100) + (5 \times 10) + (3 \times 1) + \frac{2}{10} + \frac{7}{100} + \frac{3}{100}$$
$$= 453 \frac{273}{1000}$$

- Write the representation of decimal places in the given number 0.386
 - 3 Ist decimal place 0.3
 - 8 IInd decimal place 0.08
 - 6 IIIrd decimal place 0.006
- Write approximations in the following decimals to 3 places.
 - a 6.9453 ----> 6.945
 - b 8.7456 ----> 8.746
- · Convert fraction to decimal

$$\frac{21}{24} = \frac{7}{8} = 0.875$$

· Convert decimal to fraction

$$0.0625 = \frac{625}{10000} = \frac{5}{80} = \frac{1}{16}$$

Assignment

- 1 Write down the following decimal numbers in the expanded form.
 - a 514.726
 - b 902.524
- 2 Write the following decimal numbers from the expansion.

a 500 + 70 + 5 +
$$\frac{3}{10}$$
 + $\frac{2}{100}$ + $\frac{9}{1000}$

b
$$200 + 9 + \frac{1}{10} + \frac{3}{100} + \frac{5}{1000}$$

- 3 Convert the following decimals into fractions in the simplest form.
 - a 0.72
 - b 5.45
 - c 3.64
 - d 2.05
- 4 Convert the following fraction into decimals
 - $a = \frac{3}{5}$
 - b $\frac{10}{4}$
 - c $24 \frac{54}{1000}$
 - $d \frac{12}{25}$
 - $e \frac{8}{25}$
 - $f = 1 \frac{3}{25}$
- 5 Addition of decimals
 - a 4.56 + 32.075 + 256.6245 + 15.0358
 - b 462.492 + 725.526 + 309.345 + 626.602
- 6 Subtract the following decimals
 - a 612.5200 -9.6479
 - b 573.9246 -215.6000
- 7 Add and subtract the following
 - a 56.725 + 48.258 32.564
 - b 16.45 + 124.56 + 62.7 3.243

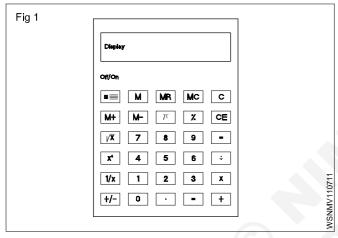
- 8 Multiply the following
 - a By 10,100,1000
 - i 3.754 x 10
 - ii 8.964 x 100
 - iii 2.3786 x 1000
 - iv 0.005 x 1000
 - b By whole numbers
 - i 8.4 x 7
 - ii 56.72 x 8
 - c By another decimal figure (use calculator)
 - i 15.64 x 7.68
 - ii 2.642 x 1.562
- 9 Divide the following
 - a $\frac{62.5}{25}$
 - b $\frac{64.56}{10}$
 - $c = \frac{0.42}{100}$
 - $d = \frac{48.356}{1000}$
- 10 Division
 - $=\frac{16.8}{1.2}$
 - b $\frac{1.54}{1.1}$
- 11 Change the fraction into a decimal
 - $1\frac{5}{8}$
 - ii $\frac{12}{25}$
- 12 Find the value
 - 20.5 x 40 ÷ 10.25 + 18.50

Unit, Fractions - Solving problems by using calculator

A pocket calculator allows to spend less time in doing tedious calculations. A simple pocket calculator enables to do the arithmetical calculations of addition, subtraction, multiplication and division, while a scientific type of calculator can be used for scientific and technical calculations also.

No special training is required to use a calculator. But it is suggested that a careful study of the operation manual of the type of the calculator is essential to become familiar with its capabilities. A calculator does not think and do. It is left to the operator to understand the problem, interpret the information and key it into the calculator correctly.

Constructional Details (Fig 1)



The key board is divided into five clear and easily recognizable areas and the display.

· Data entry keys

The entry keys are from $\begin{bmatrix} 0 \end{bmatrix}$ to $\begin{bmatrix} 9 \end{bmatrix}$

and a key for the decimal point .

· Clearing keys

These keys have the letter 'C'

C CLR Clear totally

CE Clear entry only

CM , MC Clear memory

	,
-	Subtraction key
X	Multiplication key
÷	Division key
=	Equals key to display the result

Addition key

Function keys

	π	Pi key
--	---	--------

\sqrt{x}	Square root key

%	Percentage key
%	1 Crocinage Key

+/-	Sign change key

x ² Square ke

	$\frac{1}{X}$	Reciprocal key
--	---------------	----------------

Memory keys

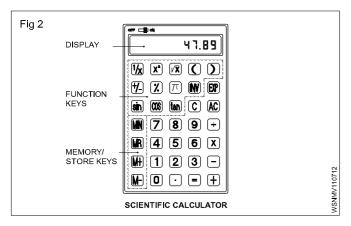
	1 =
M	Store the display number

M+ The displayed value is added to the memory

M- The displayed value is subtracted from the memory

MR RCL The stored value is recalled on to the display

Further functional keys included in Scientific calculators are as shown in Fig 2.



Sin Cos Tan () For trigonometric functions and for brackets

Exp Exponent key

Some of the keys have coloured lettering above or below them. To use a function in coloured lettering, press INV key. INV will appear on the display. Then press the key that the coloured lettering identifies. INV will disappear from the display.

 $\frac{10^{x}}{10^{x}}$ to obtain the logarithm of the displayed

number and the antilogarithm of the displayed value.

INV R-P to convert displayed rectangular coordinates

into polar coordinates.

INV P-R to convert displayed polar coordinates into rectangular coordinates.

The display

The display shows the input data, interim results and answers to the calculations.

The arrangement of the areas can differ from one make to another. Keying in of the numbers is done via. an internationally agreed upon set of ten keys in the order that the numbers are written.

Rules and Examples:

• **Addition:** Example 18.2 + 5.7

Sequence	Input	Display
Input of the 1st term of the sum	18.2	18.2
Press + key	+	18.2
Input 2nd term of the sum. the first term goes into the register	5 . 7	5.7
Press the = key	=	23.9

• Subtraction: Example 128.8 - 92.9

Sequence	Input	Display
Enter the subtrahend	128.8	128.8
Press - key	-	128.8
Enter the minuend. The subtrahend goes into the register	92.9	92.9
Press the = key		35.9

• Multiplication: Example 0.47 x 2.47

Sequence	Input	Display
Enter multiplicand	. 4 7	0.47
Press x key	X	0.47
Enter multiplier, multiplicand goes to register	2.47	2.47
Press = key	=	1.1609

• Division: Example 18.5/2.5

Sequence	Input	Display
Enter the dividend	18.5	18.5
Press ÷ Key	÷	18.5
Enter the divisor goes to the register Press = key	2.5	2.5 7.4

Multiplication & Division:

Example: 2.5 x 7.2 / 4.8 x 1.25

2.4.mpro : 2.0 x 1.2 7 1.0 x 1.20			
Sequence	Input	Display	
Enter 2.5	2 . 5	2.5	
Press x key	x	2.5	
Enter 7.2	7. 2	7.2	
Press ÷ key	÷	18	
Enter Open bracket	(
Enter 4.8	4 . 8	4.8	
Press x key	x	4.8	
Enter 1.25	1 . 2 5	1.25	
Enter Close bracket)	6	
Press = key	=	3.0	

• Store in memory Example (2+6) (4+3)

Sequence	Input	Display
Workout for the first bracket	2	2
DIACKEL	+	2
	6	6
	=	8
Store the first result in	STO, M	8
х	or M+	
Workout for the 2nd bracket	4	4
ZIIU DIACKEL	+	4
	3	3
	=	7
Press x key	x	7
Recall memory	RCL or MR	8
Press = key	=	56

• Percentage: Example 12% of 1500

Sequence	Input	Display
Enter 1500	1500	1500
Press x key	x	1500
Enter 12	1 2	12
Press INV %	INV %	12
Press = key	=	180

• Square root: Example $\sqrt{2} + \sqrt{3 \times 5}$

Sequence	Input	Display
Enter 2	2	2
Press √a key	√a	1.414
Press + key	+	1.414
Press bracket key	(1.414
Enter 3	3	3
Press √a key	√a	1.732
Press x key	x	1.732
Enter 5	5	5
Press √a key	\sqrt{a}	2.236
Press bracket close key		3.873
Press = key	=	5.2871969
$2\sqrt{+(3\sqrt{x})5}$	\[\sqrt{\}\] =	5.2871969

 $\sqrt{2} + \sqrt{3 \times 5} = 5.287$

• Common logarithm: Example log 1.23

 Sequence
 Input
 Display

 1
 .
 2
 3
 log
 =
 0.0899051

• **Power:** Example 123 + 30²

- Before starting the calculations be sure to press the 'ON' key and confirm that '0' is shown on the display.
- Do not touch the inside portion of the calculator. Avoid hard knocks and unduly hard pressing of the keys.
- Maintain and use the calculator in between the two extreme temperatures of 0° and 40°
 C
- Never use volatile fluids such as lacquer, thinner, benzene while cleaning the unit.
- Take special care not to damage the unit by bending or dropping.
- Do not carry the calculator in your hip pocket.

Assignment

1 Using calculator solve the following

- d 47160 + 1368.4 + 0.1 + 1.6901 + 134.267 =
- 2 Using calculator simplify the following

3 Using calculator find the values of the following

c
$$678 \times 243 =$$

$$d 0.75 \times 0.24 =$$

4 Using calculator solve the following

5 Solve the following

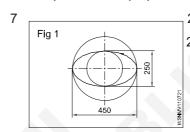
a
$$\frac{1170 \times 537.5}{13 \times 215}$$
 =

b
$$\frac{28.2 \times 18 \times 3500}{1000 \times 3 \times 0.8} =$$

6 Solve the following

a
$$\frac{(634+128) \times (384-0.52)}{8 \times 0.3} =$$

b $\frac{(389-12.2)\times(842-0.05-2.6)}{(3.89-0.021)\times(28.1+17.04)} =$



2a = 450 mm(major axis) 2b = 250mm(minor axis)

Perimeter of the ellipse

A = ____metre²

Hint $A = \pi x a x b$

unit²

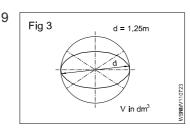
ø = 782 mm

 α = 136°

Area of the sector

A = ____

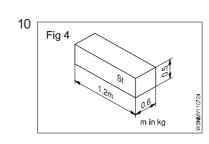
$$Hint A = \frac{\pi x d^2}{4} x \frac{\alpha}{360^{\circ}}$$



d = 1.25 metre

Volume of sphere

Hint V =
$$\frac{4}{3} \pi r^3$$



L = 1.2 metres

B = 0.6 metre

H = 0.5 metre

 $\ '\rho `(rho)\,density\,of\,steel$

= 7.85 kg/dm³'

m = ____ kg

(mass 'm = $V \times \rho$)

Square root, Ratio and Proportions, Percentage - Square and square root

a basic number

2 exponent

 $\sqrt{}$ radial sign indicating the square root.

 $\sqrt{a^2}$ square root of 'a' square

a2 radicand

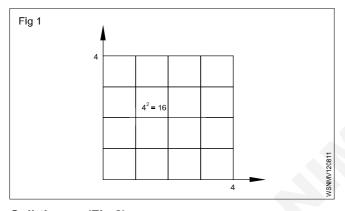
Square number

The square of a number is the number multiplied by itself.

Basic number x basic number = Square number

$$a \times a = a^2$$

 $4 \times 4 = 4^2 = 16$



Splitting up (Fig 2)

A square area can be split up into sub-areas. The largest square of 36 is made up of a large square 16, a small square 4 and two rectangles 8 each.

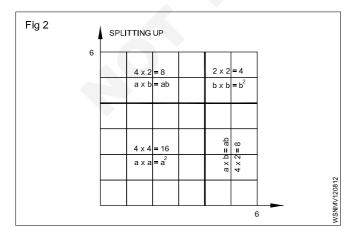
Large square $4 \times 4 = 16$

Two rectangles $2 \times 4 \times 2 = 16$ 2ab

Small square $2 \times 2 = 4$ b^2

Sum of sub-areas = $36 = a^2 + 2ab + b^2$

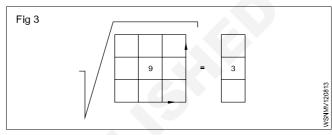
$$\sqrt{36} = \sqrt{a^2 + 2ab + b^2}$$



Result: In order to find the square root, we split up the square numbers.

Extracting the square root procedure

- Starting from the decimal point form groups of two figures towards right and left. Indicate by a prime symbol. $\sqrt{4624.00}$
- Find the root of the first group, calculate the difference, bring down the next group.
- Multiply the root by 2 and divide the partial radicand.
- Enter the number thus calculated in the divisor for the multiplication.



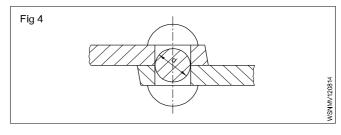
If there is a remainder, repeat the procedure.

Basic number x basic number = Square

 $\sqrt{\text{Square number}} = \text{basic number}$

Example

The cross-section of a rivet is 3.46 cm². Calculate the diameter of the hole.



Rivet cross-section is the hole cross-section.

To find 'd'.

Given that Area = 3.46 cm^2 Area = 0.785 x d^2 (formula) $3.46 \text{ cm}^2 = \text{d}^2 \text{ x } 0.785$ $d^{2} = \frac{3.46 \text{ cm}^{2}}{0.785}$ $d = \sqrt{\frac{3.46}{0.785}} \text{ cm}$

d = 2.1 cm (or) 21 mm

Square root, Ratio and Proportions, Percentage - Simple problems using calculator

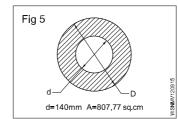
1 a $\sqrt{2916} =$ ______.

b
$$\sqrt{45796} =$$
______.

c
$$\sqrt{8.2944} =$$
______.

d
$$\sqrt{63.845} =$$
 ______.

6

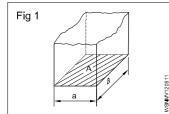


 $A = 807.77 \text{ cm}^2$

d = 140 mm

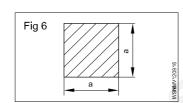
D = _____mm

2



A = 2025 mm² a = _____mm

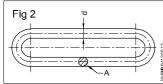
7



 $a \times a = 543169 \text{ mm}^2$

a = _____mm

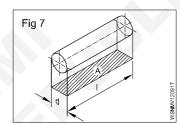
3



 $A = 176.715 \text{ mm}^2$

d = _____mm

8

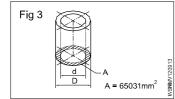


d: I = 1:1.5

A = 73.5 mm²

d = _____mm

4

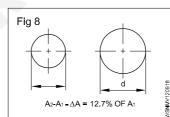


 $A = 65031 \text{ mm}^2$

d = 140 mm

D = _____mm

9



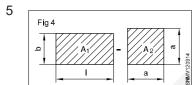
increase in area

A = 12.7%

 $A = 360 \text{ mm}^2$

d = _____m

(d = diameter after the increase in area)



I = 58 cm

b = 45 cm

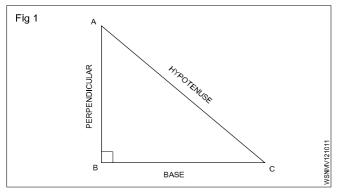
 $A_1 = A_2$

a = cr

Square root, Ratio and Proportions, Percentage - Applications of pythagoras theorem and related problems

Applications of Pythagoras Theorem

Some of the applications of the Pythagoras theorem are; (Fig 1)



- 1 The Pythagoras theorem is commonly used to find the lengths of sides of a right-angled triangle.
- 2 It is used to find the length of the diagonal of a square.
- 3 Pythagoras theorem is used in trigonometry to find the trigonometric ratios like sin, cos, tan, cosec, sec and cot.
- 4 Pythagoras theorem is used in security cameras for face recognition.
- 5 Architects use the technique of the Pythagoras theorem for engineering and construction fields.
- 6 The Pythagoras theorem is applied in surveying the mountains.
- 7 It is also used in navigation to find the shortest route.
- 8 By using the Pythagoras theorem, we can derive the formula for base, perpendicular and hypotenuse.
- 9 Painters use ladders to paint on high buildings with the help of the Pythagoras theorem.
- 10 Pythagoras theorem is used to calculate the steepness of slopes of hills or mountains.
- 11 The converse of the Pythagoras theorem is used to check whether a triangle is a right triangle or not.

Application of pythagoras theorem in real life

Pythagoras theorem states that

"In a right-angled triangle, the square of the hypotenuse side is equal to the sum of squares of the other two sides".

- 1 The sides of this triangle have been named Perpendicular, Base and Hypotenuse.
- 2 The hypotenuse is the longest side, as it is opposite to the angle 90°.

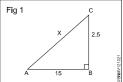
- 3 The sides of a right triangle (say AB, BC and CA) which have positive integer values, when squared, are put into an equation, also called a Pythagorean triplet.
- 4 To calculate the length of staircase required to reach a first floor.
- 5 To find the length of the longest item can be kept in your room.
- 6 To find the steepness of the hills or mountains.
- 7 To find the original height of a tree broken due to heavy rain and lying on itself
- 8 To determine heights and measurements in the construction sites.

Examples

1 What is the side AC if AB = 15 cm, BC = 25 cm.

$$AC^2 = AB^2 + BC^2$$

= $15^2 + 25^2$
= $225 + 625 = 850$



AC =
$$\sqrt{850}$$
 = 29.155 cm

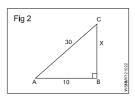
2 What is the side BC if AB = 10 cm, AC = 30 cm.

$$AC^2 = AB^2 + BC^2$$

$$30^2 = 10^2 + BC^2$$

$$900 = 100 + BC^2$$

$$BC^2 = 900 - 100 = 800$$



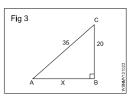
3 What is the side AB if BC = 20 cm, AC = 35 cm.

$$AC^2 = AB^2 + BC^2$$

$$35^2 = AB^2 + 20^2$$

$$AB^2 = 1225 - 400 = 825$$

$$AB = 28.72 \text{ cm}$$



4 What is the value of side BC if AB = 8 cm, AC = 24 cm.

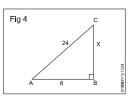
$$AC^2 = AB^2 + BC^2$$

$$24^2 = 8^2 + BC^2$$

$$576 = 64 + BC^2$$

$$BC^2 = 576 - 64 = 512$$

BC =
$$\sqrt{572}$$
 = 22.63 cm



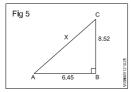
5 What is the value side AC if AB = 6.45 cm, BC = 8.52

$$AC^2 = AB^2 + BC^2$$

 $AC^2 = 6.45^2 + 8.52^2$

$$AC^2 = 6.45^2 + 8.52^2$$

 $AC^2 = 41.60 + 72.59$
= 114.19



AC =
$$\sqrt{114.19}$$
 = 10.69 cm

6 What is the value of side AB if BC = 3.26 cm, AC = 8.24 cm.

$$AC^2 = AB^2 + BC^2$$

$$8.24^2 = AB^2 + 3.26^2$$

$$67.9 = AB + 10.63$$

$$AB^2 = 67.9 - 10.63$$
$$= 57.27$$

Fig 6 3 26

AB =
$$\sqrt{57.27}$$
 = 7.57 cm

7 What is the value of side AB if AC = 12.5 cm, BC = 8.5 cm.

Fig 7

$$AC^2 = AB^2 + BC^2$$

$$12.5^2 = AB^2 + 8.5^2$$

AB =
$$\sqrt{84}$$
 = 9.17 cm

8 A ladder of 12.5 metre long is placed with upper end against a wall. The lower end being 7.5 metres from the wall. What height is the upper end above the ground.

$$AC^2 = AB^2 + BC^2$$

$$BC^2 = AC^2 - AB^2$$

$$BC^2 = x^2$$

$$AC^2 = AB^2 + BC^2$$

$$12.5^2 = x^2 + 7.5^2$$

$$x^2 = (12.5)^2 - (7.5)^2$$

$$=\sqrt{100} = 10$$

$$x = 10 \text{ m}$$

9 What is the value of AB.

$$AC^2 = AB^2 + BC^2$$

$$AB^2 = AC^2 - BC^2$$

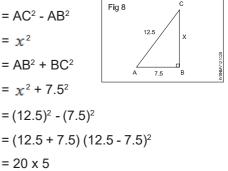
$$AB^2 = x^2$$

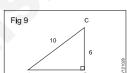
$$AC^2 = AB^2 + BC^2$$

$$10^2 = x^2 + 6^2$$

$$x^2 = 10^2 - 6^2$$

$$x = \sqrt{64}$$





Assignment

- 1 What is the value of side AB, in a right angled triangle of side AC = 10 cm and BC = 5 cm.
- 2 What is the value of side AC, in a right angled triangle of side AB = 6.5 cm and BC = 4.5 cm.
- 3 What is the value of side BC, in a right angled triangle of side AC = 14.5 cm and AB = 10.5 cm.
- 4 What is the value of side AC, in a right angled triangle of side AB = 7 cm and BC = 5 cm.
- 5 What is the value of side BC, in a right angled triangle of side AC = 13.25 cm and AB = 8.75 cm.

Square root, Ratio and Proportions, Percentage - Ratio and proportion

Ratio

Introduction

It is the relation between two quantities of the same kind and is expressed as a fraction.

Expression

a, b two quantities of the same kind. $\frac{a}{b}$ or a:b or a \div b or a in b is the ratio.

Ratio is always reduced to the lowest terms.

Example

$$7:14 = \frac{7}{14} = \frac{1}{2} = 1:2$$

Proportion

It is the equality between the ratios, a: b is a ratio and c: d is another ratio. Both ratios are equal. Then

a :b :: c : d or
$$\frac{a}{b} = \frac{c}{d}$$

Example

Proportion fundamentals

If
$$\frac{a}{b} = \frac{c}{d}$$
 then

$$\frac{a}{c} = \frac{b}{d}$$

$$\frac{b}{a} = \frac{d}{c}$$

•
$$\frac{a+b}{b} = \frac{c+d}{c}$$
 and $\frac{a+b}{a} = \frac{c+d}{c}$

$$\cdot \frac{a - b}{b} = \frac{c - d}{d}$$

•
$$\frac{a+b}{b+d} = \frac{a}{c} = \frac{c}{d}$$

3:4::6:8 or
$$\frac{3}{4} = \frac{6}{8}$$

•
$$3 \times 8 = 6 \times 4$$

$$\frac{3}{6} = \frac{4}{8}$$

$$\frac{4}{3} = \frac{8}{6}$$

$$\frac{3+4}{4} = \frac{6+8}{8}$$

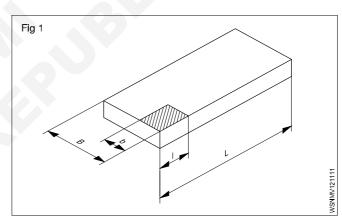
$$\frac{3-4}{4} = \frac{6-8}{8}$$

$$\frac{3+6}{4+8} = \frac{9}{12} = \frac{3}{4}$$

Ratio - relation of two quantities of the same kind. Proportion - equality between two ratios.

Example

• A steel plate of 800 x 1400 mm is to be drawn to a scale of 1:20. What will be the lengths in the Fig 1.

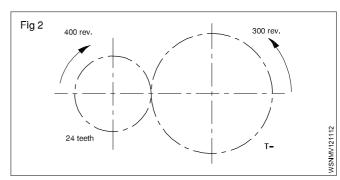


The reduction ratio is $\frac{1}{20}$.

B is reduced from 800 = 800 x $\frac{1}{20}$ = 40 mm.

L is reduced from 1400 x $\frac{1}{20}$ = 70 mm.

 Find the number of teeth of the larger gear in the gear transmission shown in the Fig 2.



Speed ratio = 400 : 300

Teeth ratio = 24:T

$$\frac{400}{300} = \frac{T}{24}$$

$$T = \frac{24 \times 400}{300} = 32 \text{ Teeth}$$

Find the ratio of A:B:C

If A:B= 2:3 and B:C=4:5

A:B = 2:3

B:C = 4:5

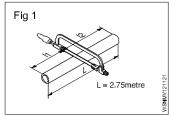
A:B = 8:12 (Ratio 2:3 multiply by 4)

B:C = 12:15 (Ratio 4:5 multiply by 3)

∴ A:B:C = 8:12:15

Assignment

'



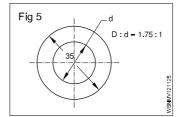
 $I_1: I_2 = 2:3$

L = 2.75 metres

I₁=_____metres

I₂=_____metres



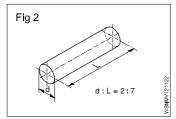


D:d = 1.75:1

D = 35 mm

d = ____ mm

2

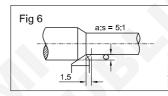


d: L of shaft = 2:7

d = 40 mm

L = ____ mm

6

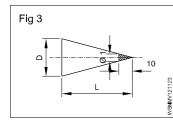


a:s = 5:1

s = 1.5mm

a =_____mm

3



D:L=1:10

L=150mm

D=___mm

7 A:B=9:12

B:C=8:10

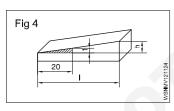
Then A:B:C=____

8 A:B=5:6

B:C=3:4

Then A:B:C=

4



 $\frac{\Delta h}{l} = \frac{1}{20}$

I = 140 mm

∆h = ____ mm

9 A:55=9:11

A = _____

10 15:9.3=40:x

x = ____

Square root, Ratio and Proportions, Percentage - Ratio and Proportion - Direct and indirect proportions

Proportion

Description

It is the equality between the ratios, a:b is a ratio and c:d is another ratio. Both ratios are equal. Then

a:b::c:d or

e.g. 250: 2000::1:8

Rule of three

A three step calculation

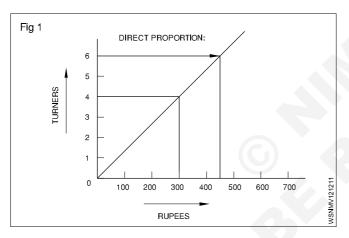
statement

single

multiple.

Direct proportion

The more in one the more in the other - An increase in one denomination produces an increase in the other. (Fig 1)



Examples

1 4 turners earn 300 Rupees. How much will 6 Turners earn?

Statement

4 turners = 300 Rupees

Single

1 Turner = 75 Rupees

Multiple

6 Turners = 6 x 75 = 450 Rupees

2 One vehicle consumes 30 litres of petrol per day how much petrol is used by 6 Vehicles operating under similar condition.

One vehicle uses petrol = 30 litres per day.

Then six vehicles will use = 6 Times as much

 $= 6 \times 30 = 180 \text{ litres/day}.$

3 4 vehicles consumes 120 gallons of petrol per day how much petrol will be used by 12 vehicles operating under the same condition.

4 vehicles use 120 gallons per day

1 Vehicle will use
$$\frac{120}{4}$$
 = 30 gallons/day

12 vehicles will use 12 x 30 = 360 gallons/day

This example is called simple proportion because only two quantities were used and the day is common for both ratios.

4 If 2 litres of petrol costs Rs 60. Find the cost of 50 litres.

Quantity of Petrol Cost of Petrol

2 litres Rs.60
50 litres x

1 litre petrol = $\frac{60}{2}$ = Rs.30

50 litres petrol = $30 \times 50 = \text{Rs} \cdot 1500$

5 A 150mm dia gear meshes with 50mm dia gear. If the larger gear has 30 teeth. How many teeth will have the smaller gear have?

Geardia No. of Teeth
150 mm 30
50 mm $x = \frac{50}{150} \times 30 = 10$ teeth.

6 A mechanic assembles 7 machines in 2½ days. How long will it take time to assemble 70 machines at the same rate.

Machines Days

7 $2\frac{1}{2}$ 70 x $x = \frac{70 \times 2.5}{7} = 25 \text{ days}$

Assemble for 70 machines will take 25 days.

7 A roll of wire weighs 1.24 kg from this roll a piece of 3.7cm long is cut and it is found to weigh 2.93 gm. What is the length of the wire in the roll?

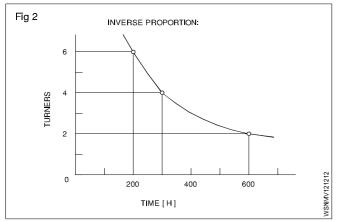
Weight of wire Length of wire 2.93 gm 3.7 cm 1.24 kg (1240 gm) x

$$x = \frac{1240}{2.93} \times 3.7 = 1566 \text{ cm}$$

Length of wire = 1566 cm.

Indirect or inverse proportion

The more in one the lesser other-Increase in one quantity will produce a decrease in the other. (Fig 2)



Example

1 4 turners finish a job in 300 hours. How much time will 6 turners take to do the same job?

Solution procedure in three steps:

Statement 4 turners taken = 300 hours

The time will reduce if 6 turners to do the same job. Therefore this is inverse proportion.

6 Turners = 200 hours

Result - The more the less.

2 8 workman take 6 days to complete a job. How many days it will take for 4 workman to complete the same job?

Norkman	Days
8	6
4	\boldsymbol{x}
x :	$=\frac{8}{4} \times 6 = 12 \text{ days}$

4 workers complete the work = 12 days.

3 5 men working on a job finished it in 32 days. Find out in how many days 8 men will finish the same job?

Men		Da	ys
5		32	2
8	x		
	<u>x</u> =	$\frac{5 \times 32}{8}$	= 4 x 5 = 20 days

8 men will complete the job = 20 days.

4 An engine running at 150 rpm drives a shaft by pulley diameter is 55cm and that of the driven shaft pulley is 33 cm. Find the speed of the shaft?

Dia of pulley	Rpm of shaft
55 cm	150
33 cm	x
<i>x</i> =	$\frac{55 \times 150}{33}$ = 250 rpm.

Speed of the 33cm diameter will run 250 rpm.

5 A pulley of 80 cm diameter is rotating at 100 rpm and drives another pulley of 40 cm diameter. Find the rpm of driven pulley. If slip is 2.5% find the rpm?

Dia of pulley	Rpm of pulley
80 cm	100
40 cm	x
40 cm diameter	= 200 rpm.
Slip is 2.5%	= 195 rpm.

Problems involving both

Example

2 turners need 3 days to produce 20 pieces. How long will it take for 6 turners to produce 30 such pieces?

Statement

2 turners, 20 pieces = 3 days

6 turners, 30 pieces = how many days.

First step (Fig 3)

Statement 2 turners for 20 pieces = 3 days

1 turner for 20 pieces = $3 \times 2 = 6$ days

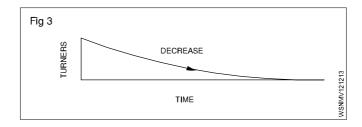
Multiple 6 turners for 20 pieces =
$$\frac{6}{6}$$
 = 1 day

Statement 6 turners for 20 pieces = 1 day

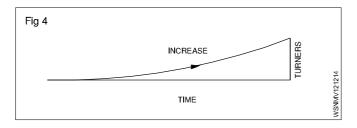
Single 6 turners for 1 piece =
$$\frac{1}{20}$$
 days

Multiple 6 turners for 30 pieces =
$$\frac{1}{20}$$
 x 30 = 1.5 days

Inverse proportion - More the less.



Second step (Fig 4)



Direct proportion - More the more.

Solve the problem by first writing the statement and proceed to single and then to the multiple according to the type of proportion that is involved.

Introduction

Proportional fundamentals, as applicable to motor vehicle calculations are discussed below.

Simple Proportion

Proportion

This is an equality between two ratios

Compound and Inverse proportions

Compound proportions

Example

2

5 Fitter take 21 days to complete overhauling of 6 vehicles how long 7 Fitters will take to over haul 8 vehicles (Assume time of overhauling each vehicle is constant)

In this both direct and indirect proportions are used.

- 1 Fitter will overhauling 1 vehicle in days (shorter time).
- Quantities (No. of days) are taken in last as that is the answer required in this case.

Fitters	Vehicle	Days
5	6	21
7	8	x

$$\left(\frac{21\times5}{6\times7}\times8\right) = 20 \text{ days}$$

Ans: 7 Fitters will overhaul 8 vehicles in 20 days.

Inverse proportion

Some times proportions are taken inversely.

Examples

 If one water pump fills the fuel tank in 12 minutes, two pumps will take half the time taken.

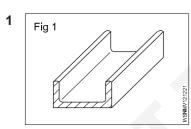
The time should not be doubled.

• 2 pumps will take 30 minutes to fill up a tank how long will 6 similar pumps take this to fill this tank.

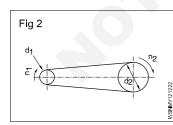
ump	Time
2	30
6	x

Ans: Time taken by 6 pumps = $\frac{30 \times 2}{6}$ = 10 minutes

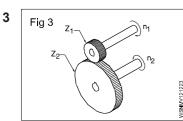
Assignment



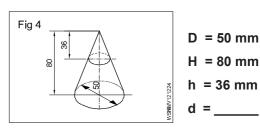
Length = 6.1 metre
Weight = 32 kgf
Weight of 1 metre of
the same channel
=_____kgf



 $d_1 = 120 \text{ mm}$ $d_2 = 720 \text{ mm}$ $n_1 = 1200 \text{ rpm}$ $n_2 = \underline{\hspace{1cm}} \text{rpm}$



 $Z_1 = 42 \text{ T}$ $n_2 = 96 \text{ rpm}$ $n_1 = 224 \text{ rpm}$ $Z_2 = ____ \text{T}$



5 If a mechanic assembles 8 machines in 3 days, how long he will take to assemble 60 machines.

6 In an auto shop the grinding wheel makes 1000 rpm and the driven pulley is 200 mm dia. If the driving pulley is 150 mm dia. Find out the rpm of the driving pulley.

 $7 \quad \text{In a gearing of a vehicle the following facts are found.} \\$

A 180 mm dia of gear meshes with 60 mm dia gear. If the bigger gear makes 60 rpm. What will be the rpm of smaller gear.

8 A vehicular job is completed by 5 mechanics in 4 days. If only 3 mechanics are available, in how many days the work can be completed.

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.2.13

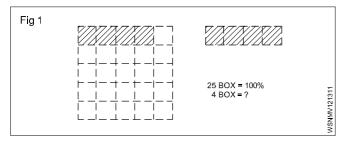
Square root, Ratio and Proportions, Percentage - Percentage

Percentage

Percentage is a kind of fraction whose denominator is always 100. The symbol for percent is %, written after the number. e.g. 16%.

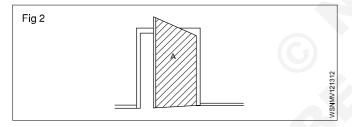
Ex.
$$\frac{16}{100} = 0.16$$

In decimal form, it is 0.16. Percentage calculation also involves rule of three. The statement (the given data), for unit, and then to multiple which is for calculating the answer. (Fig 1)



Example

The amount of total raw sheet metal to make a door was 3.6 metre² and wastage was 0.18 metre². Calculate the % of wastage. (Fig 2)



Solution procedure in three steps.

Statement:

Area of door (A) = $3.6 \text{ m}^2 = 100 \%$.

Wastage = 0.18 m²

Single: $\frac{100}{3.6}$ x 1 m²

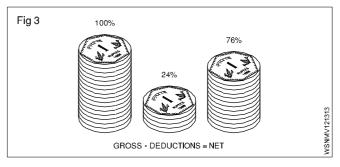
Multiple: for 0.18 m²= $\frac{100}{3.6}$ x 0.18. Wastage = 5%.

Analyse the given data and proceed to arrive at the answer through the unit.

Example

A fitter receives a take-home salary of 984.50 rupees.

If the deduction amounts to 24%, what is his total salary? (Fig 3)



Total pay 100%

Deduction 24%

Take home salary 76%

If the take home pay is Rs.76, his salary is 100.

For 1% it is
$$\frac{1}{76}$$

For Rs.984.50, it is
$$\frac{1}{76}$$
 x 984.50.

For 100% it is
$$\frac{984.50}{76}$$
 X100 = 1295.39

100% i.e. gross pay = Rs.1295.40.

Example 1

75 litres of oil is taken out from a oil barrel of 200 litres capacity. Find out the percentage taken in this.

Solution

% of oil taken = Oil taken out (litres) / Capacity of Barrel (litres) x 100

$$=\frac{75}{200} \times 100 = 37\frac{1}{2}\%$$

Example 2

A spare part is sold with 15%. Profit to a customer, to a price of Rs.15000/-. Find out the following (a) What is the purchase price (b) What is the profit.

Solution: CP = x,

CP = cost price

SP = sale price

SP=CP+15%of CP

$$15000 = x + \frac{15 x}{100} = \frac{100 x + 15 x}{100}$$

$$x = \frac{1500000}{115} = 13043.47$$

Profit = SP-CP = 15000-13043.47 = 1956.53

Purchase price = Rs.13,043/,Profit = Rs. 1957

Example 3

Out of 80000 cars, which were tested on road, only 16000 cars had no fault. What is the percentage in this acceptance.

$$= \frac{16000}{80000} \times 100 = \frac{100}{5} = 20\%$$

Example 4

The price of a motor cycle dropped to 92% of original price and now sold at Rs.18000/- What was the original price.

Solution

Present price of Motor cycle Rs.18000

This is the value of 92% of original price

Original Price =
$$18000 \times \frac{100}{92} = \frac{1800000}{92}$$

= Rs.19565

Example 5

A Motor vehicle uses 100 litres of Petrol per day when travelling at 30 kmph. After top overhauling the consumption falls to 90 litres per day. Calculate percentage of saving.

Solution

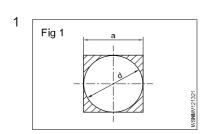
Percentage of saving = Decrease in consumption/Original consumption x 100

$$=(100-90)\frac{\text{litres}}{100} \times 100$$

$$=\frac{10}{100} \times 100$$

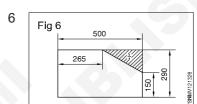
= 10% Saving in fuel.

Assignment



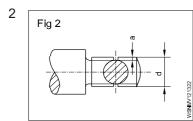
a = 400mm (side of square)

$$d = 400 \, \text{mm}$$



Shaded portion

%.



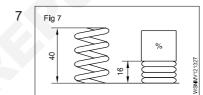
d = 26mm

2.4mm

reduction of area at

'a' depth of u/cut =

cross-section



Compression length =

3 Fig 3

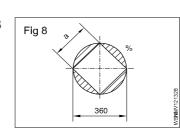
Percentage of increase

= 36%

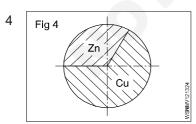
Value of increase = 611.2 N/mm²

Original tensile strength

$$=$$
 N/mm².



a = 0.707 x d Wastage = %.

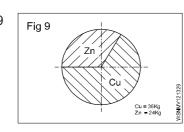


Copper in alloy = 27 kg Zinc in alloy = 18 kg

% of Copper

=_____%

% of Zinc = %.



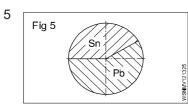
Cu = 36 Kg

d = 360 mm

Zn = 24 Kg

Cu = %

Zn = _____%

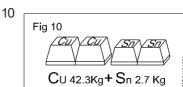


Weight of alloy = 140 Kaf

Weight of Sn 40%

Pb = ____ Kgf

Sn = ____ Kgf.



Cu = 42.3 Kg

Sn = 2.7 Kg

Cu_____%

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.2.14

Square root, Ratio and Proportions, Percentage - Changing percentage to decimal and fraction

Conversion of Fraction into Percentage

1 Convert $\frac{1}{2}$ into percentage.

Solution:
$$\frac{1}{2} \times 100$$

= 50%

2 Convert $\frac{1}{11}$ into percentage

Solution:
$$\frac{1}{11} \times 100 = \frac{100}{11}$$

= 9.01%

Convert the following fraction into percentage.

- $1 \frac{1}{4}$
- $2\frac{2}{5}$
- $3 \frac{2}{3}$
- $4 = \frac{3}{8}$

Conversion of Percentage into Fraction

1 Convert 24% into fraction.

Solution:
$$\frac{24}{100} = \frac{6}{25}$$

2 Convert $33\frac{1}{3}\%$ into fraction.

Solution:
$$\frac{33\frac{1}{3}}{100} = \frac{\frac{100}{3}}{100} = \frac{100}{3} \times \frac{1}{100}$$
$$= \frac{1}{3}$$

Convert the following percentage into fraction

- 1 15%
- $2 87\frac{1}{2}\%$
- 3 80%
- 4 12.5%

Conversion of Decimal Fraction into Percentage

1 Convert 0.35 into percentage.

2 Convert 0.375 into percentage.

Convert the following Decimal Fraction into Percentage

- 1 0.2
- 2 0.004
- 3 0.875
- 4 0.052

Conversion of Percentage into Decimal fraction

1 Convert 30% into decimal fraction.

Solution:
$$\frac{30}{100} = 0.3$$

2 Convert $33\frac{1}{3}\%$ into decimal fraction.

Solution:
$$\frac{33\frac{1}{3}}{100} = \frac{\frac{100}{3}}{100} = \frac{100}{3} \times \frac{1}{100}$$

$$=\frac{1}{3}=0.333$$

Convert the following percentage into decimal fraction

- 1 15%
- 2 7%
- $3 12\frac{1}{2}\%$
- 4 90%

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.3.15

Material science - Types of glass and plastic materials

Glass

Glass is an inorganic solid and non-crystalline material that is transparent in appearance. Using archaeological evidence, we can trace the usage of glass in the stone age period too. Some of the weapons and tools were made of naturally occurring volcanic glass. There are four types of glasses, they are:

- 1 Annealed Glass
- 2 Heat Strengthened Glass
- 3 Toughened Glass
- 4 Laminated Glass
- 1 Annealed glass: It is the simplest and basic form of glass. It is also known as float glass since it is formed from the annealing stage of the float process. Annealed Glass is the main product to manufacture various advanced glass types.
- 2 Heat Strengthened Glass: It is a semi-tough glass which is used to provide extra toughness to resist thermal stress or wind pressure. They are ideal for use in glass in doors, tub and shower enclosures in building construction.
- 3 Toughened Glass: It is also known as tempered glass and is tough in nature. When the glass breaks, it forms small granular chunks like square fragments which are hazardous and can cause injuries. It is commonly used in mobile screen guards and fire-resistant doors.
- 4 Laminated Glass: It is the most common type of glass which features two sheets of glass with a plastic interlayer separating them. It is widely used in the automotive industry for the manufacture of vehicles. Laminated glass does not break into small fragments. In the event of glass breakage, the glass remains struck in the plastic layer and cannot be broken easily.

Plastic

Plastic is defined as a material that contains an essential ingredient an organic substance of large molecular weight. It is also defined as polymers of long carbon chains.

Carbon atoms are linked in chains and are produced in long-chain molecules.

The word, plastic, was derived from the word 'Plastikos' meaning 'to mould' in Greek. Fossil fuels have compounds containing hydrogen and carbon (hydrocarbon) which act as building blocks for long polymer molecules. These building blocks are known as monomers, they link together to form long carbon chains called polymers.

Types of Plastic

There are a lot of different types of plastic available today, each with its own unique set of properties and uses. The most prominent categories are defined and discussed below:

- 1 Polyethylene Terephthalate (PET)
- 2 Acrylonitrile Butadiene Styrene (ABS)
- 3 Polyvinyl Chloride (PVC)
- 4 Polypropylene (PP)
- 5 Polyethylene (PE)
- 6 Polystyrene (PS)
- 7 Acrylic or Polymethyl Methacrylate (PMMA)
- 8 Polycarbonate (PC)

1 Polyethylene Terephthalate (PET)

PET is one of the most produced synthetic plastic and is the most popular thermoplastic resin in the polyester family. This material is found in many everyday items, including food and drink containers, and garment fibers.

2 Acrylonitrile Butadiene Styrene (ABS)

ABS is a glossy, highly processable, flexible, strong, and impact-resistant material that is made by polymerizing styrene and acrylonitrile in the presence of polybutadiene. ABS plastic sheeting is relatively cheap to manufacture and is frequently used in the automotive and refrigeration sectors, as well as in items like boxes, protective headgear, luggage, gauges, and children's toys.

3 Polyvinyl Chloride (PVC)

PVC, the third most common synthetic plastic polymer, can be made flexible or rigid. It is well known for its versatility in mixing with other materials. Rigid PVC is extensively used in construction materials, windows, bottles, doors, non-food packaging, and other products.

4 Polypropylene (PP)

Polypropylene is a thermoplastic polymer and also the second most produced synthetic plastic. PP is one of the most flexible thermoplastics, it is stronger than PE. Polypropylene sheets are used to produce food containers, automobile components, medical devices, and laboratory equipment

5 Polyethylene (PE)

The most common plastic on the planet, polyethylene, comes in multiple densities. This results in plastics with distinct physical properties. Uses of UHMWPE are bearings, artificial ice skating rinks, hydraulic seals, and biomaterial for spine, knee, and hip implants due to its high density and low friction properties.

6 Polystyrene (PS)

Polystyrene, better known as Styrofoam, comes in both solid and foamed forms. This plastic is used in egg cartons, disposable dinnerware, insulation, and drinking cups because of its low cost per unit weight and ease of production. While common, it is extremely combustible and releases toxic compounds when heated.

7 Acrylic or Polymethyl Methacrylate (PMMA)

As a transparent thermoplastic material that is lightweight and break-resistant, acrylic is great for optical products and gadgets. Mirrors and plexiglass are typically made using sheets of acrylic.

8 Polycarbonate (PC)

Polycarbonate is a good engineering plastic that is strong, stable, and transparent. Its strength-to-weight ratio is 250 times better than steel's and it has glass-like clarity. Transparent polycarbonate sheets are 30 times stronger than acrylic and are easy to work with, mold, and thermoor cold-form.

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.3.16

Material science - Properties of glass and plastic materials

Properties of Glass

Some of the important properties of glass are listed below:

- · It is a material made of natural products.
- · It is an inorganic solid material.
- · Glass can withstand high temperatures.
- It is 100% recyclable.

Composition of Glass

Sand, the common form of silica, is easily available in nature. It is the main component of glass making along with the chief component silicon dioxide (SiO2). Some of the common types of glass along with their composition are given in the table below.

Glass Type	Composition
Soda Glass	It is produced by combining silica, calcium carbonate and sodium carbonate.
Flint Glass	It is produced by combining sodium, lead silicates, and potassium.
Lead crystal glass	It is manufactured by mixing silica with cerium oxide.
Xena Glass	It is created by combining zinc and barium borosilicate.
Crooks Glass	Cerium oxide, when mixed with silica crook glass is produced.
Crown Glass	It is produced by combining silica, Potassium Oxide, and Barium Oxide.
Potash Glass	It is manufactured by mixing silica, potassium carbonate, and calcium carbonate.
Pyrex Glass	It is created by combining barium silicate with sodium silicate.

Properties of Plastic

Plastics can have a wide range of physical and chemical properties, depending on their chemical structures and how they are processed. However, some general physical and chemical properties are common to most plastics. These properties are given below:

Physical properties of plastic include:

- **1 Density:** Plastics come in many different densities, from as low as 0.9 g/cm³ for foamed plastics to as high as 1.5 g/cm³ for some engineering plastics.
- 2 Melting Point: The melting points of plastics vary widely depending on the type of polymer. Some plastics have low melting points and can be easily molded while others have high melting points and require specialized processing techniques.

- 3 Hardness: Plastics can range from soft and flexible to hard and rigid, depending on the specific polymer and its processing.
- **4 Transparency:** Some plastics are optically transparent while others are opaque and block light. Many transparent plastics can accept dye if you need them to be opaque.
- **5 Permeability:** Plastics can be permeable to gasses and liquids, which can be an advantage in some applications (such as food packaging) and a disadvantage in others (such as chemical storage).

Chemical properties of plastic include:

- 1 Resistance to Chemicals: Many types of plastic are resistant to industrial chemicals, acids, and other corrosive substances. This makes them useful in a variety of industrial applications.
- **2 Stability:** Some plastics are sensitive to heat, light, and radiation, which can cause them to degrade over time. UV stabilizers and antioxidants are often added to plastics to improve their stability.
- **3 Flammability:** Plastics can be highly flammable, and many of them release toxic gasses when burned. Flame retardants are often added to plastics to improve their fire resistance.
- 4 **Degradation:** The rate at which plastics degrade depends on a variety of factors, including the type of plastic, the conditions to which they are exposed, and the specific environmental factors they encounter. Some plastics, degrade very slowly. Other plastics, such as polylactic acid (PLA), are designed to be biodegradable and can break down much more quickly when exposed to moisture, heat, or microorganisms.
- 5 Solubility: Each plastic has unique solubility characteristics. Plastics that are amorphous (not crystalline), like polystyrene and polycarbonate, are more soluble in typical organic solvents than crystalline ones.
- 6 Reactivity: Plastics can be reactive in different ways, depending on their chemical composition. For example, polyethylene reacts with oxygen to form carbon dioxide and water while polypropylene is relatively unreactive and stable in most chemical environments.
- 7 Biodegradability: Some plastics, such as polyethylene, are not biodegradable and can persist in the environment for hundreds of years. Others, such as polycaprolactone (PCL), are biodegradable and can be broken down by bacteria and fungi over time.
- 8 Recyclability: Plastics can be difficult to recycle since they each have different chemical compositions and properties. Some types of plastics are easier to recycle than others, and recycling methods vary depending on the type of plastic.

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.4.17

Mass, Weight, Volume and Density - Mass, volume, density, weight and specific gravity

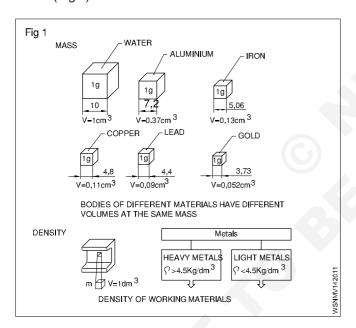
Mass

Mass of a body is the quantity of matter contained in a body. The unit of mass in F.P.S system is pound (lb), in C.G.S. system gram (gr) and in M.K.S and S.I systems kilogram (kg). 1ton which is $1000\,\mathrm{kg}$ is also used sometimes. The conversion factor is 1000. Three decimal places are shifted during conversion.E.g.1 ton = $1000\,\mathrm{kg}$ 1g = $1000\,\mathrm{mg}$.

- m mass of a body
- g acceleration due to gravity in metre/sec² = 9.81 m/ sec²
- V volume of the body
- ρ density (pronounced as `rho')

W or FG - weight or weight force

Mass (Fig 1)



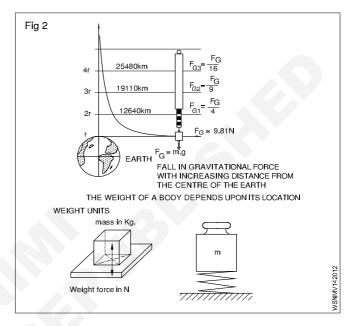
Density

Density is the mass of a body per unit volume. Hence its unit will be gr/cm^3 or kg/dm^3 or ton/m^3 .

Density =
$$\frac{\text{mass}}{\text{volume}} = \frac{\text{m}}{\text{v}} = \rho$$

Weight (Fig 2)

Weight is the force with which a body is attracted by the earth towards its centre. It is the product of the mass of the body and the acceleration due to gravity. The weight of a body depends upon its location.



weight = W or FG = mass x gravitational force = m x g

System	Absolute unit	Derived unit	Conversion
F.P.S. system	1 poundal	1 Lb wt	32.2 poundals (1 lb x 1 ft/sec ² = 1 pound)
C.G.S. system	1 dyne 1 gr x 1 cm/sec²	1 Gr.wt	981 dynes
M.K.S.	Newton	1 kg.wt	1 Newton =
S.I.system	Newton	Newton	1 kg x 1 m/sec ²

Difference between mass and weight

S. No	Mass	Weight
1	Mass is the quantity of matter in a body (ie) measurement of matter in a body	Weight is measure of amount of force acting on mass due to acceleration due to gravity
2	It does not depend on the position or space	It depends on the position, location and space
3	Mass of an object will not be zero	Weight of an object will be zero if gravity is absent
4	It is measured using by physical balance	It is measured using by spring balance
5	It is a scalar quantity	It is a vector quantity
6	When immersed in water mass does not change	When immersed in water weight will change
7	The unit is in grams and kilogram	The unit is in kilogram weight, a unit of force

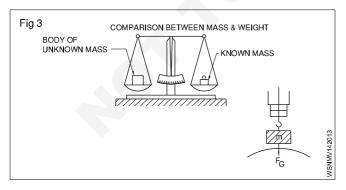
Mass and weight are different quantities.

Mass of a body is equal to volume x density.

Weight force is equal to mass x acceleration due to gravity.

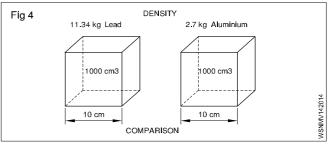
Weight, Density and Specific gravity

It is now seen that the mass of a substance is measued by its weight only without any reference to volume. But if equal weights of lead & aluminium, are compared the volume of lead is much smaller than volume of aluminium. So we can now say that lead is more dense than aluminium, i.e In other words the density of lead is greater than aluminium. (Fig 3 & 4)



The relation of mass and volume is called density.

The density expresses the mass of volume E.g. 1 dm^3 of water has the mass of 1 kg - thus the density of 1kg/dm^3 (Fig 2)



Unit

The density is measured as below

MKS/SI= Kg/m³, CGS = 1 gm/cm³ FPS = lbs/c ft

	Solids	gm/cc	Liquids	gm/cc
1	Aluminum	2.7	Water	1.00
2	Lead	11.34	Petrol	0.71
3	Cast iron	6.8 to 7.8	Oxygen	1.43
4	Steel	7.75 to 8.05	Diesel Oil	0.83

The specific gravity of a substance is also called its relative density.

Formula

Specific gravity (or) Relative density = $\frac{\text{Density of the substance}}{\text{Density of the water at } 4^{\circ}\text{C}}$

Mass of any volume of a substance
Mass of an equal volume of water at 4°C

Comparison Between Density And Specific Gravity (Relative Density)

Density	Relative density or Specfic gravity
Mass per unit volume of a substance is called its density	The density of substance to density of water at 4°C is its relative density
Its unit is gm per cu cm; Ibs per cu.ft and kg/cubic meter	It has no unit of measure- ment simply expressed in a number
Density = Mass Volume	Relative density
	$= \frac{\text{Densityof the substance}}{\text{Densityof water at } 4^{\circ}\text{C}}$

	Solids	Sp.gy	Liquids	Sp.gy
1	Aluminium	2.72	Petrol	0.71
2	Lead	11.34	Battery acid	1.2 to 1.23
3	Cast iron	6.8 to 7.8	Water	1.00
4	Steel	7.82	Diesel Oil	0.83

From the above table, we can calculate the weight of any given volume of a substance (say Diesel oil) in any units provided we know the specific gravity of the substance. Also vice-versa for volume of density is known.

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.4.18

Mass, Weight, Volume and Density - Related problems for mass, volume, density, weight and specific gravity

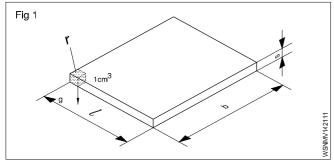
1 Calculate the mass in kg of a rectangular steel plate of dimensions 220 x 330 x 15 mm (Fig 1) (density of steel = 7.82 gm/cm³)

Mass = Volume x density

 $= 22 \times 33 \times 1.5 \text{cm} \times 7.82 \text{ gm/cm}^3$

= 1089 cm³ x 7.82 gm/cm³

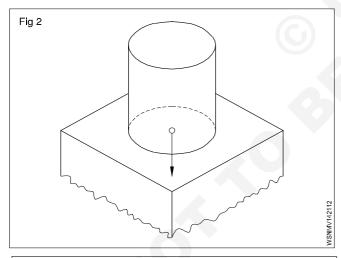
mass = 8.516 kg



2 What is the weight in Newton if a storage container holds 250 litres of water and amount of water exert on the surface which it is standing? (Fig 2)

(1 litre of water = 1 kg of water)

Density of water 1 gm/cm³ or 1 kg/dm³



Acceleration due to gravity is taken as 10 metre/sec² (approximation).

Capacity = 250 litres = 250 dm³ in volume.

Mass of water = volume x density of water

 $= 250 \text{ dm}^3 \text{ x } 1 \text{ kg/dm}^3 = 250 \text{ kg}$

Weight extended = mass x acceleration due to gravity

= $250 \text{ kg x } 10 \text{ metre/sec}^2$

= 2500 kg.metre/sec² = 2500 N($\cdot \cdot \cdot$ 1 kg.m/sec²=1N)

A force of 15 dynes acting on a mass of 'm' produces an acceleration of 2.5 cm/sec². Find the mass.

1 Gr. wt. = 981 dynes

∴ 15 dynes =
$$\frac{15}{981}$$
 Gr.wt

Force = m x acceleration produced by the force

Gr.wt = mass x 2.5 cm/sec²

gr.cm/sec² = mass x 2.5 cm/sec²

$$\therefore \text{ mass} = \frac{15}{981 \times 2.5} \text{ grams} = \frac{\text{gm.cm/sec}^2}{\text{cm/sec}^2}$$

mass = 0.00612 gram

4 A force of 2 N acts on a mass of 10 kg. Find the acceleration produced by the force on the mass.

Force =
$$2 \text{ N} (\cdot \cdot \cdot 1 \text{ N} = 1 \text{kg.m/sec}^2)$$

Force = mass x acceleration

∴ 2 kg.metre/sec² = 10 kg x acceleration produced

∴ 2 x 1 kg.metre/sec² = 10 kg x acceleration produced

 $\therefore \text{ acceleration produced} = \frac{2}{10} \text{ metre/sec}^2$

= 0.2 metre/sec²

5 Calculate the weight of a body having a mass of 1 kg if the acceleration due to gravity is 9.81 metre/sec²

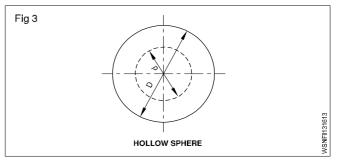
Weight force = mass x acceleration due to gravity = 1 kg x 9.81 metre/sec²

 $(1 \text{ kg.metre/sec}^2 = 1 \text{ N})$

 \therefore 9.81 kg metre/sec² = 9.81 N

In the examples solved the value of `g' is taken as 10 metre/sec², unless specifically mentioned otherwise.

• The outside and inside diametres of a hollow sphere are 150 & 70mm respectively. Calculate its mass if the density of material is 7.5 gm/cm³. (Fig 3)



Mass = Volume x Density

= Volume x 7.5 gm/cm³

D = 150 mm = 15 cm R = 7.5 cm

$$d = 70mm = 7 cm r = 3.5 cm$$

Volume =
$$\frac{4}{3}\pi(R^3 - r^3)$$
unit³

$$=\frac{4}{3}\pi(7.5^3-3.5^3)$$

=1587.5 cm³

Mass = $1587.5 \text{ cm}^3 \text{ X } 7.5 \text{ gm/cm}^3$

= 11906.6 gm=11.9kg say 12kg

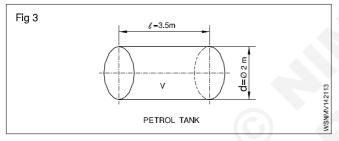
6 A car has a mass of 800 kg. Find out its weight force (Take 9.81 m/sec²)

The Wt. force of a car=Mass of car x gravitational acceleration

 $= 800 \times 9.81 \text{ N}$

= 7848 Newtons

7 A cylindrical tank 2m dia x 3.5 m length is filled with petrol. Find the weight of petrol in Tonnes, Assume density of petrol 720 Kg/m³. (Fig 4)



Volume of Tank

$$v = \pi r^2 I \text{ (or) } \frac{\pi d^2}{4} x I \text{ unit}^3 = \frac{\pi x 2^2}{4} x 3.5 \text{ m}^3$$

 $3.14 \times 3.5 \text{ m}^3 = 10.99 \text{ m}^3$

Since 1 m^3 = 1000 litres

Volume of Tank = 10.99 x 1000 litres

Density of petrol = 720 Kg/m^3 .

Weight of Petrol in Kg = 10.99x1000 litresx720Kg = 720×10990 Kg

Weight of Petrol in Tonnes

$$(Metric Units) = \frac{720X10990}{1000}$$

Weight of Petrol = 7912.8 Tonnes

8 If the battery acid specific gravity is 1.3, and this is being filled up into a cylindrical tank. Find out its density.

(Density of water = 1 gm/cm³)

Specific gravity or Relative density

Now, density of battery acid

- = Specific gravity x Density of water
- $= 1.3 \times 1 \text{ gm/cm}^3$
- = 1.3 gm/cm³

Determination of specific gravity of a substance

The specific gravity of a substance may be determined by

- Archimedes Principle
- 2 Hydrometer

Archimedes Principle

Archimedes principle states that when a body is fully or partially immersed in a liquid, the amount of liquid displaced by the body is equal to the loss of weight of the body in the liquid.

Weight of a body in a liquid = total weight of the body

- weight of the liquid displaced by the body

This quantity if it is zero then the body will float. It is negative the body will rise up till the weight of liquid displaced by the immersed portion of the body is equal and equal to the weight of the body. If it is positive the body will sink. Specific gravity of solids soluble in water

weight of solid in air
loss of weight of solidin water

specific gravity of solids soluble in water

= weight of solid in air × specific gravity of the liquid loss of weight of solid in which the solid is in solution

specific gravity of a liquid

loss weight of a solid in water loss of weight of the same solidin liquid

The solid chosen should be such that it is insoluble in both water and the liquid whose specific gravity is to be determined.

Example

1 An iron piece weighs 160 kgf in air and 133 kgf when it is fully immersed in water. Determine the volume and specific gravity of the iron piece.

Weight of the solid in air = 160 kgf Weight of the solid in water = 133 kgf ∴Loss of weight in water = 27 kgf

By Archimedes principle the loss of weight of a solid in water = volume of water displaced.

- ∴ Volume of water displaced = 27 cm³
- .. Volume of the solid= 27 cm3

Density of the iron piece = $\frac{\text{mass of iron}}{\text{volume of the piece}}$

$$=\frac{160}{160-133}=\frac{160}{27}=5.93$$

Specific gravity =
$$\frac{\text{density of iron}}{\text{density of water}} = \frac{5.93}{1} = 5.93$$

Specific gravity of iron piece = 5.93

2 A metal piece weighs 6.5 kgf in air and 3.5 kgf in water. Find its weight when it is fully immersed in a liquid whose specific gravity is 0.8 and also the S.G of the metal.

Weight of metal piece in air = 6.5 kgf Weight of metal piece in water= 3.5 kgf

- \therefore Loss of weight in water = 3.00 kgf (6.5 3.5)
- .. Specific gravity of metal

$$= \frac{\text{Weight of substance in air}}{\text{Loss of weight in water}} = \frac{6.5 \text{kgf}}{3 \text{kgf}} = 2.166$$

By applying the principle of Archimedes the above results are derived.

The weight of the metal piece in the liquid = W

- loss of weight of the metal in the liquid = 6.5 kgf - W

Specific gravity of the liquid = $\frac{loss of weight in liquid}{loss of weight of water}$

$$\therefore 0.8 = \frac{6.5 kgf - W}{3kgf}$$

$$\therefore$$
 W = 6.5 kgf - 3 kgf x 0.8 = 4.1 kgf

: loss of weight of the metal in the liquid = 4.1 kgf.

By using a hydrometer, the specific gravity of a liquid is determined. The most common type of hydrometer is the Nicholson's hydrometer which is a variable weight but constant immersion type.

Specific gravity of a liquid

wt. of hydrometer+ wt. required to sink the hydrometer in the liquid to a fixed mark

wt. of hydrometer+ wt. required to sink the hydrometer in water up to the same mark

3 A piece of wood having 80cc volume, when floated on water remains 60cc volume above water. Find the weight of the water displaced.

Water displaced = Immersed volume

Immersed volume = volume of wood - volume of

wood above water level

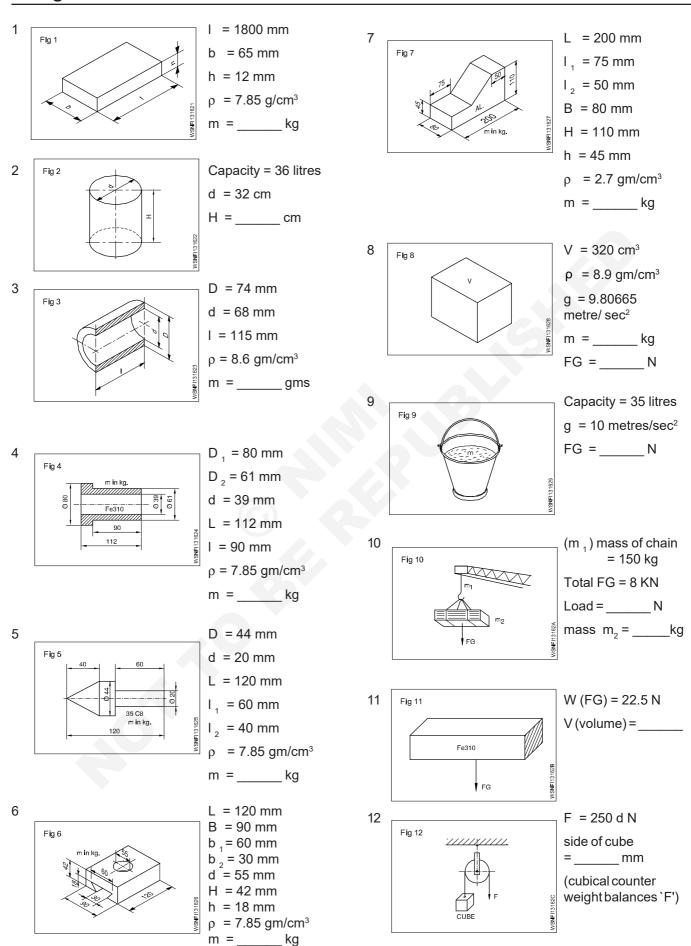
$$= 80 - 60 = 20 \text{cm}^3$$

Weight of water displaced = volume x density of water

 $= 20 \times 1 = 20 \text{ grams}$

SI.No	Substance	Density gm/cc
1	Aluminium	2.7
2	Cast Iron	6.8 - 7.8
3	Copper	8.92
4	Gold	19.32
5	Iron	7.86
6	Lead	11.34
7	Nickel	8.912
8	Silver	10.5
9	Steel	7.75 - 8.05
10	Tin	7.31
11	Zinc	7.14
12	Diamond	3.51
13	Bismuth	9.78
14	Brass	8.47
15	Phosphorus Bronze	8.7 - 8.9
16	Ice	0.93
17	Air	0.0013
18	Mercury	13.56
19	Petrol	0.71
20	Diesel	0.83
21	Kerosene	0.78 - 0.81
22	Water	1.0

Assignment



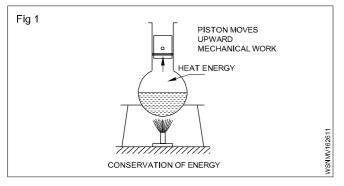
WCS - Mechanic Lens/ Prism Grinding: (NSQF - Revised 2022): Exercise 1.4.18

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.5.19

Heat & Temperature and Pressure - Concept of heat and temperature, effects of heat, difference between heat and temperature, boiling point & melting point of different metals and non-metals

Heat

It is a form of energy. Heat energy can be transformed into other forms of energies. Heat flows from a hotter body to a colder body. (Fig 1)



Units of heat

Calorie: It is the quantity of heat required to raise the temperature of 1 gram of water through 1°C.

BTHU: It is the quantity of heat required to raise 1 lb of water through 1°F. (British thermal unit).

C.H.U; It is the quantity of heat required to raise 1 lb of water through 1°C.

Joule: S.I. Unit (1 Calorie = 4.186 joule)

Effects of heat

- · Change in temperature
- · Change in size
- · Change in state
- · Change in structure
- Change in Physical properties

Specific heat

The quantity of heat required to raise the temperature of one gm of a substance through 1°C is called specific heat. It is denoted by the letter 's'.

Specific heat of water	= 1
Aluminium	= 0.22
Copper	= 0.1
Iron	= 0.12

Thermal capacity:

It is the amount of heat required to raise the temperature of a substance through 1°C is called the thermal capacity of the substance.

Thermal capacity = ms calories.

Calorific value: The amount of heat released by the complete combustion of unit quantity of the fuel (Mass or volume) is known as calorific value of fuels.

Water equivalent

It is the mass of water which will absorb the same amount of heat as the given substance for the same temperature rise. Water equivalent = Mass of the substance x specific heat of the substance.

Therefore water equivalent = ms

Types of heat

- 1 Sensible heat
- 2 Latentheat

1 Sensible heat

Sensible heat is the heat absorbed or given off by a substance without changing its physical state. It is sensible and can be absorbed by the variation of temperature in the thermometers.

2 Latent heat

The heat gained or given by the substance during a change of state (from solid to liquid to gas) is called latent heat or hidden heat. The heat absorbed or given off does not cause any temperature change in the substance.

Types, 1. Latent heat of fusion of solid

2. Latent heat of vaporisation of solid.

1 Latent heat of fusion of solid

The amount of heat required per unit mass of a substance at melting point to convert it from the solid to the liquid state is called latent heat of fusion of solid. Its unit is cal/gram.

Latent heat of fusion of ice

The amount of heat required to convert per unit mass of the ice into water at 0°C temperature is called latent heat of fusion of ice.

Latent heat of fusion of ice(L) = 80 cal/gram

2 Latent heat of vaporisation of liquid

The amount of heat required to vaporise a unit mass of liquid at its boiling point is called latent heat of vaporisation.

Latent heat of vaporisation of water or latent heat of steam

The amount of heat required to convert into steam of a unit mass of water at its boiling point (100°C) is called latent heat of vaporisation of water or latent heat of steam.

Latent heat of steam(L) = 540 cal/gram

Temperature

It is the degree of hotness or coldness of a body. The temperature is measured by thermometers.

Difference between heat and temperature

Heat	Temperature
1 It is a form of energy.	This tells the state of heat.
2 Its unit is calorie.	Its unit is degree.
3 Heat is measured by calorimeter.	Temperature is measured by thermometer.
By adding quantity of heat of two substances their total heat can be calculated.	By adding two temperatures we cannot find the temperature of the mixture.
5 By heating a substance the quantity of heat is increased regardless of increase in temperature.	Two substances may read the same temperature though they might be having different amount of heat in them.

Boiling point

Any substance starts turning into a gas shows the temperature at which it boils this is known as the boiling point. The boiling point of water is 100°C.

Melting point

The temperature at which any solid melts into liquid or liquid freezing to solid is called the melting point of substance. `The melting point of ice is 0° C.

List of melting point and boiling point of metals and Non -metals

Metals and Non-metals	Melting point °C	Boiling point °C
Aluminium	660.25	2519
Argon	-189.19	-185.85
Arsenic	817	614
Barium	729	1897
Beryllium	1287	2469
Bromine	-7.1	58.8
Cadmium	321.18	767
Calcium	839	1484
Carbon (diamond)	3550	4827
Carbon (graphite)	3675	4027
Chlorine	-100.84	-34.04
Cobalt	1495	2927
Copper	1084.6	2562
Gold	1064.58	2856
Helium	-	-268.93
Hydrogen	-259.98	-252.87
lodine	113.5	184.3
Iridium	2443	4428
Iron	1535	2861
Lead	327.6	1749
Lithium	180.7	1342
Magnesium	650	1090

Metals and Non-metals	Melting point °C	Boiling point °C
Manganese	1246	2061
Mercury	-38.72	357
Molybdenum	2617	4639
Nickel	1453	2913
Nitrogen	-209.86	-195.79
Oxygen	-226.65	-182.95
Phosphorus (white)	44.1	280
Plutonium	640	3228
Potassium	63.35	759
Radium	700	1737
Silicon	1410	3265
Silver	961	2162
Sodium	98	883
Sulfur	115.36	444.6
Tin	232.06	2602
Titanium	1660	3287
Tungsten (wolfram)	3422	5555
Uranium	1132	4131
Zinc	419.73	907

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.5.20

Heat & Temperature and Pressure - Concept of pressure - Units of pressure, atmospheric pressure, absolute pressure, gauge pressure and gauges used for measuring pressure

Concept of pressure

Continuous physics force exerted on or against an object by something in contact with it.

Definition

Pressure is an expression of force exerted on a surface per unit area, i.e., the force applied is perpendicular to the surface of object per unit area.

Pressure =
$$\frac{\text{Force}}{\text{Area}} = \frac{\text{Newton}}{\text{sq.meter}} = P = \frac{F}{A} \text{N/m}^2$$

As the amount of gas increases assuming the volume of chamber and the temperature remain constant the pressure increases.

Unit: Standard unit and also the S.I. unit of pressure is Pascal (Pa) and Metric unit of pressure is Bar.

1 Pascal is defined as a force of one newton per square metre

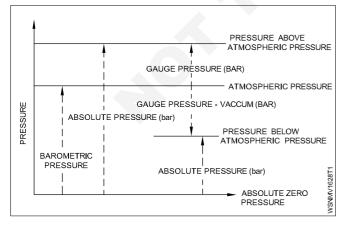
i.e.,
$$1 \text{ Pascal} = 1 \text{ N/m}^2$$

1 Bar =
$$10^5 \text{ N/m}^2$$

Pressure units in different systems

British unit FPS	Pounds per square inch	lb/in²
Metric units CGS	Gram per square centimetre	g/cm²
MKS	Kilogram per square metre	kg/m²
International unit SI	Newtons per square metre	N/m²

Types of Pressure



- 1 Absolute pressure
- 2 Atmosphere pressure
- 3 Gauge pressure

Measuring Instruments

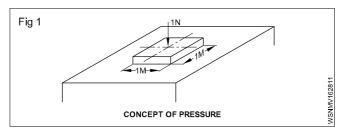
- I Manometers
 - a Simple manometer
 - i Piezometer
 - ii 'U' tube manometer
 - iii single column manometer
 - b Differential manometer
 - i 'U' tube differential manometer
 - ii Inverted 'U' tube manometer
- II Mechanical Gauges
 - a Diaphragm pressure gauge
 - b Bourdon's tube pressure gauge
 - c Dead weight pressure gauge
 - d Bellows pressure gauge

Example

A liquid gives force of 100 N over an area of 2m². What is the pressure?

Area =
$$2 \text{ m}^2$$

$$P = \frac{F}{A} = \frac{100}{2}$$



Unit of pressure N/m^2 , $1 N/m^2 = 1 pascal$.

This unit is too small (Pressure of a fly on a area of 1 cm 2). Hence 'bar' is introduced as the unit of pressure. 1 bar = 10^5 pascal.

$$10^5 P_a = 10^5 \frac{N}{m^2} = 10 \frac{N}{cm^2} = 1 bar$$

1 bar = 1000 mbar. [SI unit of Pressure is Pascal (Pa) and Metric unit of Pressure is bar]

Properties of Pressure

1 Liquid pressure increase with depth.

- 2 Liquid pressure depends upon the density of the liquid
- 3 The pressure is same in all directions about a point in liquid at rest
- 4 Upward pressure at a point in a liquid is equal to downward pressure

Pascal's Law

A French scientist, Pascal stated that the pressure applied at any point in liquid, at rest is transmitted equally in all directions. This is known as Pascal' law.

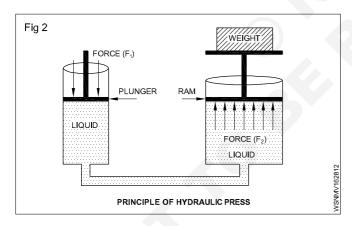
Applications of Pascal's law

Pascal's law is applied in many devices like the siphon, hydraulic press, hydraulic lift, brahma press, air compressor, rotary pump and hydraulic brake. These hydraulic machines are based on the principle of transmission of pressure in liquids.

Principle of Hydraulic press

Two cylinders having different cross sectional area are connected to each other by a horizontal connecting tube. The apparatus is filled with a liquid. The two cylinders are fitted with air tight piston .

By giving a small input force on a plunger of a small cross sectional area cylinder a large output force are produced on the ram of large cross sectional area cylinder. According to Pascal's law, small input pressure exerted on plunger is transmitted by the liquid to the ram without any loss. Therefore a small force can be used to lift a much large force or weight. (Fig 2)



$$\frac{Force\ on\ plunger(F)}{Plunger\ area(a)} = \frac{Weight\ on\ the\ ram(W)}{Ram\ area(A)}$$

$$\frac{F}{a} = \frac{W}{A}$$

Weight on the ram (W) = $\frac{FxA}{a}$

Properties of Air

- Actually speaking, air is a mixture of gases. Air is invisible, colourless, odourless, and tasteless.
- Composition: The main constituents of air by volume are 78% nitrogen, 21% oxygen, and 1% other gases such as argon and carbon dioxide.

 The gaseous layer of air around the earth is known as atmosphere

Pressure Relationship

- Atmospheric pressure: The air surrounding the earth exerts a pressure on the earth's surface. The pressure prevailing directly on the earth's surface is known as atmospheric pressure.
- The atmospheric pressure is also referred to as reference pressure. Normally it considers the sea level as its reference point.
- The atmospheric pressure may be calculated from the fundamental principle of barometer which states that the barometer reads the pressure due to the height of mercury (Hg) in the tube and its weight.
- \therefore Atmospheric pressure = ρ g h

Where (rho) ρ = Density of mercury (Hg) = 13600 kg/m³ g = Acceleration due to gravity = 9.81 m/s²,

and

h = height of mercury (Hg) column = 760 mm of Hg at normal sea level.

Substituting the above values in equation, we get

Atmospheric pressure = $13600 \times 9.81 \times 0.76$

= 1,01,396 N/m²

 $= 1.013 \, bar$

But for easy and simple calculation, we take the atmospheric pressure as 1 bar.

- **1 Absolute pressure:** absolute pressure is defined as the pressure which is measured with reference in absolute vacuum pressure.
- 2 Gauge pressure: It is defined as the pressure which is measured with the help of a pressure measuring instrument in which the atmospheric pressure is taken an datum. The atmospheric pressure on the scale is marked a zero.
- **Vacuum pressure:** It is defined as the pressure below the atmospheric pressure.

Mathematically:

i) Absolute pressure = Atmospheric pressure + Gauge pressure

$$P_{ab} = P_{atm} + P_{a}$$

ii) Absolute pressure = Atmospheric pressure – Vacuum pressure

$$P_{ab} = P_{atm} - P_{vacc}$$

iii) Vacuum pressure = Atmospheric pressure – Absolute pressure

1 Atmospheric pressure = 76 cm of mercury = 33.91 ft of water

 $= 76 \times 13.6 \text{ gm/cm}^2$

 $= 76 \times 13.6 \times 10^{-3} \text{ kg/cm}^2$

 $= 76 \times 13.6 \times 10^{-3} \times 9.8 \text{ N/cm}^2$

= 10.13 N/cm²

 $= 1.013 \, bar$

= 1013 mbar [1 bar = 1000 mbar]

1 Pascal = 1 N/m²

1 bar = 10⁵ Pascal = 10⁵ N/m² = 10 N/cm²

1 bar = 0.986923 atmosphere

1 millibar = $0.01 \text{ N/cm}^2 = 10^{-2} \text{ N/cm}^2$

1 atmospheric Pressure (FPS) = 14.7 Pound/inch² (psi)

1 atmospheric Pressure (Metric) = 1.0336 Kg/cm²

1 atmospheric Pressure (Metric) = 1.014 x 10⁶ dyne/cm²

Effects of altitude on atmospheric pressure

Atmospheric pressure changes according to altitude a tabulation is shown here with variations.

For every 11 meter above sea level drop in air pressure is 1.3 m bar.

For every 1000 ft above sea level drop in air pressure is 1" Hg (mercury)

S. No.	Place	Unit of Pressure	Mercury column	Inch units
1	Sea level	1013 m bar	750 mm	14.7 psi
2	520 metres above sea level	951.5 m bar	700 mm	13.7 psi

Pressure gauges

They are instruments or devices used to measure the pressure of liquid steam or gas contained in a vessel. There are also known as mark meters.

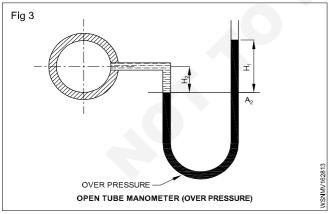
Types of manometers

- · Open tube
- Closed tube
- · Differential type
- Inverted type

Mechanical pressure gauges

- · Bourdon's pressure gauge
- · Diaphragm pressure gauges
- · Dead weight pressure gauges

Open tube manometer (Fig 3)

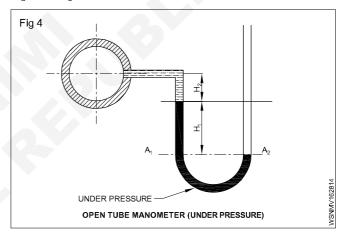


It is more suitable to measure pressure in vessels which is having little variation to atmospheric pressure. It is a 'u' shaped tube containing mercury having its one end connected to the vessel container in which the liquid is there whose pressure is to be determined. The other end is open. The manometer will show a difference in both the limbs of the tube when the pressure inside the vessel is more or less than the air pressure outside.

For a barometer reading with reference to an atmospheric pressure of 1 bar we have

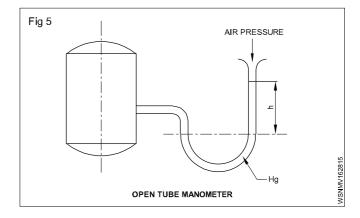
 $P_a = 1 + P_o$ (shown in Fig 3)

 $P_a = 1 - P_{\parallel}$ (shown in Fig 4)



Example (Fig 5)

A manometer is connected to an air pressure tank and it indicates an over pressure of 615 mm pressure head. The external air pressure is 1015 mbar. Calculate the absolute pressure in bar and in Pascal (Fig 5).



Absolute Pressure = External Air Pressure + Over Pressure

P_a = 1015 mbar + 100 mbar x 615 mm/750 mm

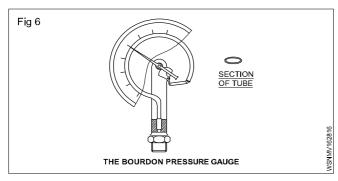
= 1835 mbar

 $P_a = 1.835 \text{ bar} = 1.835 \text{ x } 10^5 \text{ Pascal}$

If the barometer reading is in mm, it is always necessary to convert into m bar.

Pressure and Vacuum gauges

Bourdon tube pressure gauges (Fig 6)



In I.C. Engines, Bourdon tube pressure gauges are widely employed for measurement of pressure, temperature and vacuum. In these gauges, a Bourdon tube which is a tempered, one is used and it attempts to straighten out under pressure and temperature and contact under vacuum.

The working is briefly described here refer to figure. A phosphor bronze tube or elliptical cross section is used and bent to an arc of a circle. The free end of the tube is sealed under internal pressure (or temperature), it attempts to straighten out. During this process, it operates sector, pinion and needle which indicates pressure or temperature over a calibrated dial. The entire unit is mounted on a casing and covered with glass and frame and around it.

Vacuum gauges

These are also of Bourdon tube type gauges where the tube attempts to contract under vacuum thus recording vacuum of the engine in mm Hg (millimeters of mercury)

A reading of 760 mm Hg is prefect vacuum (zero absolute pressure)

A zero of say 300 mm Hg means to say that 300 mm of vacuum is equivalent to (760-300) 460 milliHg absolute pressure.

- Vacuum gauges are often used by service mechanics to find out the mechanical condition of the engine and whether valves, ignition timing and carburetor setting are correct and carry out fine adjustments to obtain the best performance of the engine.
- Vacuum in Diesel Engine governors: This is measured by water column methods in fuel injection test bench
- Vacuum in manifolds of an engine: This can be measured by using vacuum gauge

- Over pressure: The gas pressure of the tyre is bigger than the pressure of the atmosphere. In the tyre we have over pressure.
- Under pressure: The gas pressure in the cylinder during the suction process is smaller. There is under pressure in the cylinder.
- Absolute pressure: The absolute pressure = air pressure + over pressure. The pressure in vacuum is 0 bar.

The manometer indicates the over pressure. The absolute pressure on the earth is normally 1 bar. The measured pressure plus 1 bar is the absolute pressure in normal conditions.

The unit for gas pressure is bar.

P_a = absolute pressure

P_o = over pressure

P., = under pressure

Air pressure in technical calculations is assumed to be 1 bar

Rules and examples

Absolute pressure = over pressure + air pressure

$$P_a = P_o + 1 bar$$

Over pressure = absolute pressure - air pressure

$$P_0 = P_a - 1 bar$$

Under pressure = air pressure - absolute pressure

Absolute pressure = air pressure - under pressure

$$P_a = 1 bar - P_u$$

Examples

What pressure is 2 bar over pressure?

$$P_a = 2 bar + 1 bar = 3 bar$$

· What over pressure is 4 bar?

$$P_0 = 4 \text{ bar} - 1 \text{ bar} = 3 \text{ bar over pressure}$$

How many bar under pressure is 0.7 bar?

$$P_{\parallel}$$
 = 1 bar - 0.7 bar = 0.3 bar under pressure.

How many bar is 0.3 bar under pressure?
 0.7 bar.

Properties of gases

1 Charles's law

First law or law of volume

At constant pressure the volume (V) of a given mass of gas is directly proportional to its absolute temperature(T)

$$V \alpha T$$
; $\frac{V}{T} = K (K - Constant)$

Second law or law of pressure

At constant volume the pressure (P) of a given mass of gas is directly proportional to its absolute temperature (T).

$$P \alpha T$$
; $\frac{P}{T} = K (K - Constant)$

2 Boyle's law or Gas law

At constant temperature the volume (V) of a given mass of gas is inversely proportional to its pressure. (P)

$$V \alpha \frac{1}{P}$$
; PV = K (K - Constant)

3 Perfect gas equation

Since boyle's law and charles's law can not be applied independently due to changes in pressure, volume and temperature a combined law called "gas equation" has been formulated. Gas equation is relating to pressure, volume and temperature of perfect gas which obeys both the boyle's law and charles's law. A gas which obeys boyle's and charles's law is called ideal gas.

As per boyle's law

$$V \alpha \frac{1}{P}$$
 PV = K (Constant) $P_1V_1 = P_2V_2 = K$

As per charle's law

$$V \propto T$$
 = K (Constant) $\frac{V_1}{T_1} = \frac{V_2}{T_2} = K$

Combining the above two laws,

$$\frac{P_1V_1}{T_1} = \frac{P_2V_2}{T_2} = R [R = gas constant]$$

$$\frac{PV}{T}$$
= R

P = Pressure (KN/m²) V = Volume (m³) m = Mass (Kg)

R = gas constant (Kgf.m/kg/k) T = absolute temperature (K)

PV = RT

If mass of the gas is m, then

$$PV = mRT$$

Gas constant R = 29.27 kgf.m / kg/ k

= 287 joule/Kg/k

True gas and its properties

- 1 It has mass and volume. So, it has weight.
- 2 It can be compressed or expanded into a container.
- 3 It is invisible.

4 General Gas Law

Boyle's, Charles', and Gay-Lussac's laws can be combined to obtain the general gas law is given by,

$$\frac{PV}{T}$$
 = Constant (or)

$$\frac{P_1V_1}{T_1} = \frac{P_2V_2}{T_2} = \frac{P_3V_3}{T_3} = \dots \frac{P_nV_n}{T_n}$$

In the perfect gas law, the P and T represents absolute pressure and absolute temperature (in °K) respectively.

1 1 kg of air at 5 kgf/cm² and 30°C is expanded to atmospheric pressure and 20°C. What will be the volume occupied?

Solution: Assuming atmospheric pressure is 1.033 kgf/cm² and gas constant

$$R = 29.27 \text{ kg m/kg/}^{\circ}\text{K};$$

$$P_1 = 5 \text{ kgf/cm}^2 = 5 \text{ x } 10^4 \text{ kg/m}^2$$

$$T_1 = 30$$
°C = 30 + 273 = 303° Kelvin

Mass of air =
$$m = 1 \text{ kg}$$

Applying formula:

$$P_1V_1 = m.R.T_1$$

$$V_{1} = \frac{\text{m.R.T}_{1}}{P_{1}}$$

$$=\frac{1\times29.27\times303}{5\times10^4}$$

= 0.1774 cubic metre

The following information is ready:

$$P_1 = 5 \times 10^4 \text{ kg/metre}^2$$

$$V_1 = 0.1774$$
 cubic metre

$$T_{a} = 303^{\circ} K$$

$$P_2 = 1.033 \text{ kgf/cm}^2 = 1.033 \text{ x } 10^4 \text{ kg/metre}^2$$

$$T_2 = 20^{\circ}C = 20 + 273 = 293^{\circ}K$$

Let V_2 = Volume occupied = To Find

Applying formula:

$$\frac{P_1 V_1}{T_1} = \frac{P_2 V_2}{T_2}$$

$$V_2 = \frac{P_1 V_1 T_2}{P_2 T_1}$$

$$=\frac{(5\times10^4)\times0.1774\times293}{(1.033\times10^4)\times303}$$

= 0.8303 cubic metre

Volume occupied = 0.8303 cubic metre

2 Find the volume of a gas, if its absolute temperature doubled and the pressure is reduced to one half.

Solution: At initial stage:

Let initial pressure = P

Initial Volume = V

Initial temperature = T_a

At final stage:

P₂ = Final pressure

Since pressure is reduced to one half of initial pressure, we can say

$$P_2 = \frac{1}{2} P_1$$
 $T_2 = Final temperature$

Since temperature is doubled, we can say

$$T_{2} = 2T_{1}$$

 V_2 = Volume of gas required = To Find

Applying formula

$$\begin{aligned} \frac{P_1V_1}{T_1} &= \frac{P_2V_2}{T_2} \\ V_2 &= \frac{P_1V_1T_2}{T_1P_2} \\ &= \frac{P_1V_12T_1}{T_1\frac{1}{2}P_1} \\ &= 4V_1 \\ V_2 &= 4V_1 \end{aligned}$$

Final volume = 4 times of initial volume

3 Find the pressure at the depth of 40 metres below the surface of a lake in dynes per sq. cm., the atmospheric pressure being neglected.

Solution:

Depth of water level $\rho = 40 \text{ m} = 4000 \text{ cm}$

Density of water d = 1 gram/cc

Acceleration due to gravity g = 980 cm/sec²

Pressure below the surface of lake is given by the formula

=
$$\rho$$
.d.g.
Pressure = ρ .d.g
= $4000 \times 1 \times 980$
= **3920000** dynes per sq. cm.

4 At 5 atmospheric pressure 0.2 cu. metre air is filled in a container. If the same air is filled at constant temperature in a 1 cu. metre volume of container then calculate the air pressure in the container.

Solution: At constant temperature the gas follows Boyle's Law

$$P_1V_1 = P_2V_2$$

Here, $P_1 = 5$, $V_1 = 0.2$ cu. metre, $V_2 = 1$ cu. metre
 $P_1V_1 = P_2V_2$
 $5 \times 0.2 = P_2 \times 1.0$
 $P_2 = \frac{5 \times 0.2}{1.0} = 1$

Air pressure in the container = 1 atmospheric.

5 The column of mercury in a barometer is 76 cm. If instead of mercury the kerosene oil is filled in the barometer, what would be the state of column when relative density of kerosene oil is 0.8?

Solution: Suppose the height of column of kerosene in the mercury tube is h_2 , then the pressure of column of kerosene = pressure of column of mercury. Assuming relative density of mercury = 13.6

$$h_{2}d_{2}g = h_{1}d_{1}g$$

$$h_{2} = \frac{h_{1}d_{1}g}{d_{2}g} = \frac{h_{1}d_{1}}{d_{2}}$$

$$= \frac{76 \times 13.6}{0.8}$$

$$= 1292 \text{ cm}$$

$$= 12.92 \text{ metres}$$

6 The volume of a gas at 770 mm pressure is 403 cc. Find the pressure when the volume is reduced to 341 cc.

As per Boyles Law

$$P_{1}V_{1} = P_{2}V_{2}$$

$$770 \times 403 = P_{1} \times 341$$

$$P_{1} = \frac{770 \times 403}{341}$$

Pressure when volume is reduced = 910 mm

7 At 80 cm pressure the volume of a gas is 800 cu. cm. How much pressure be increased to bring the volume of gas at 200 cu. cm?

Pressure
$$P_1 = 80 \text{ cm}$$

Volume $V_1 = 800 \text{ cu. cm}$
Volume $V_2 = 200 \text{ cu. cm}$

As per Boyle's law

$$P_1V_1 = P_2V_2$$

80 x 800 = P_2 x 200

$$P_2 = \frac{80 \times 800}{200} = \frac{640}{2} = 320 \text{ cm}$$

Pressure to be increased = 320 - 80 = 240 cm

= 2.4 metres

8 A gas has a pressure of 2 kg/cm² and volume of 5m³. What will be the volume of gas if the pressure is reduced to 1 kg/cm² keeping the temperature constant?

Gas pressure
$$P_1 = 2 \text{ kg/cm}^2$$

Volume $V_1 = 5 \text{ m}^3$
Pressure $P_2 = 1 \text{ kg/cm}^2$

As per Boyle's law

$$P_1V_1 = P_2V_2$$

$$V_2 = \frac{P_1 \times V_1}{P_2} = \frac{2 \times 5}{1}$$

Volume of gas = 10m³

9 A gas at 1.5 kgf/cm² occupying 0.2 m³ is at 20°C. It is compressed to a pressure of 5 kgf/cm² such that its volume becomes 0.03m³. What will be final temperature of the gas?

Temperature
$$T_1 = 20^{\circ}C = 20 + 273 = 293^{\circ}$$
 Kelvin

Volume of gas V_1 = 0.2 m^3

Pressure of gas P_1 = 1.5 kgf/cm²

 $= 1.5 \times 10^4 \text{ kgf/m}^2$

Volume V_2 = 0.03 m³

Pressure $P_2 = 5 \text{ kgf/cm}^2$

 $= 5 \times 10^4 \text{ kgf/m}^2$

As per perfect gas equation

$$\frac{P_1V_1}{T_1} = \frac{P_2V_2}{T_2}$$

$$T_2 = P_2 V_2 x \frac{T_1}{P_1 V_1}$$

$$= 5 \times 10^4 \times 0.03 \times \frac{293}{1.5 \times 10^4 \times 0.2}$$

$$=\frac{439500}{1.5\times10^4\times0.2}$$

$$=\frac{439500}{3000}$$

$$= 146.5$$

$$T_2$$
 = 146.5 Kelvin
= 146.5 - 273

Final temperature of gas = -126.5° C

10 An automobile tyre contains 0.14 kg of air at 2 kg/cm² gauge pressure at 27°C. What is the volume of air in cubic cm?

In this sum gauge pressure is given. To solve it absolute pressure is necessary. Atmospheric pressure = 1.033 kg/cm²

Absolute pressure = Gauge pressure + Atmospheric pressure

$$= 2 + 1.033$$

= 3.033 kg/cm²

Pressure P = 3.033 kg/cm²

 $= 3.033 \times 10^4 \text{ kg/m}^2$

Weight of air m = 0.14 kg

Temperature T = 27° C = 27+273

= 300° Kelvin

Gas constant R = 29.27 kgm kg/ Kelvin

(or) 287 Joule / kg/ Kelvin

As per perfect gas equation

PV = mRT

$$V = \frac{0.14 \times 29.27 \times 300}{3.033 \times 10^4}$$

$$= \frac{1229.34}{30330} = 0.0405 \text{ cu.m}$$

 $= 0.0405 \times 10^{6}$

Volume of air = 40532 cu. cm

Assignment

- 1 At 10 atmospheric pressure 0.4 cu. metre air is filled in a container. If the same air is filled at constant temperature in a 2 cu. metre volume of container then calculate the air pressure in the container
- 2 The volume of a gas at 780 mm pressure is 413 cc. Find the pressure when the volume is reduced to 351cc.
- 3 A gas is transferred from one container of volume 100 cc. of a pressure of 1.5 kg/cm² into another container of capacity 200 cc. Find the pressure in the new container.
- 4 5 litre of air at 30°C and 1.1 atmospheric pressure is compressed to one litre and 10 atmospheric pressure. Calculate the temperature after compression.

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.6.21

Basic Electricity - Introduction and uses of electricity electric current AC,DC their comparison, voltage, resistance and their units

Electricity is a kind of energy. It is the most useful sources of energy which is not visible but its presence can be felt by its effects. Electricity is obtained by conversion of other forms of energy like heat energy, chemical energy, nuclear energy, mechanical energy and energy stored in water etc.,

To understand electricity, one must understand the structure of an atom.

Basically an atom contains electrons, protons and neutrons. The protons and neutrons are located in the centre of an atom and the electrons, a negative electric charge particle revolving around the nucleus in an atom. The proton has a positive charge. Neutrons are neutral and have no charge.

Sources of electricity

Battery

Battery stores electrical energy in the form of chemical energy and it gives power when required. Battery is used in automobiles and electronics, etc.,

Generator

It is a machine which converts the mechanical energy into electrical energy.

When a conductor rotates between a magnetic field using prime mover an emf will be induced. By using this method all types of AC and DC generator - generates power.

E.g. Thermal power station

Hydro power station

Nuclear power station

Wind power station

Solar power station

Thermo couple

If two dissimilar pieces of metals are twisted together and its joined end is heated in a flame, then a potential difference or voltage will be induced across the ends of the wires. Such a device is known as a Thermo couple. Thermo couple is used to measure very high temperature of furnaces.

Effects of electric current

When an electric current flows through a medium, its presence can be felt by its effects, which are given below.

1 Physical effect

Human body is a good conductor. when the body touches the bare current carrying conductor, current flows through the human body to earth and body gets severe shock or cause even death in many cases.

2 Magnetic effect

When an electric current passes through a coil, a magnetic field is produced around it.

E.g. : Electromagnet Motor, Generator, Electric bell

3 Chemical effect

When an electric current passes through an electrolyte, chemical action takes place. Because of that, an electrical energy is stored in a battery as a chemical energy.

E.g.: Electroplating, Cells and battery charging, refining of metals etc.,

4 Heating effect

When an electric current passes through any conductor, heat is produced in the conductor due to its resistance.

E.g.: Electric heater, Electric iron box, Electric lamp, Geyser, Soldering iron, Electric kettles, Electric welding etc.,

5 X-ray and Laser rays effect

When a high frequency voltage is passed through a vacuum tube, a special type of rays come out, which is not visible. These rays are called x-rays. Laser rays also can be produced by electric current.

6 Gas effect

When electrons pass through a certain type of sealed glass shell containing gas, then it emits light rays.

E.g: Mercury vapour lamp, Sodium vapour lamp, Fluorescent lamp, Neon lamp etc.,

Uses of Electricity

1 Lighting - Lamps

2 Heating - Heaters, ovens

3 Power - Motor, fan

4 Traction - Electromotive, lift, crane

5 Communication - Telephone, telegraph, radio, wireless

6 Entertainment - Cinema, radio, T.V.

7 Medical - x-rays, shock treatment

8 Chemical - Battery charging, electroplating

9 Magnetic - Temporary magnets

10 Engineering - Magnetic chucks, welding, x-rays of welding

Classification

- · Static electricity
- · Dynamic electricity

STATIC ELECTRICITY

If a dry glass rod is rubbed with silk cloth the glass rod gives out negative electrons, and therefore, becomes positively charged. The silk cloth receives negative electrons and therefore it becomes negatively charged. They acquire the property of attracting small pieces of paper etc. because like charges repel and unlike charges attract each other. The electric charge on the silk cloth is stationary and is called static electricity. This type of electricity cannot be transmitted from one place to another.

DYNAMIC ELECTRICITY

The electrons in motion are called current electricity or electric current. This type of electricity is carried through wires and cables. Therefore, this electricity can be transmitted from one place to another. This type of electricity can be produced by cells, batteries, generators alternators etc.

What is the difference between an atom and an element? How are molecules different from atoms? I am often asked these questions in my sessions over and over again and so I finally decided to write a comprehensive post on them. Find answers to all your questions in this section that is designed to help students explore and understand the relationship between atoms, elements, molecules, compounds and mixtures in a manner that is simple and easy to understand.

Types of electric current

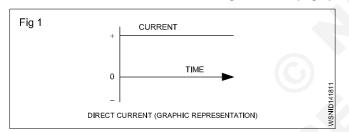
- Direct current
- Alternating current

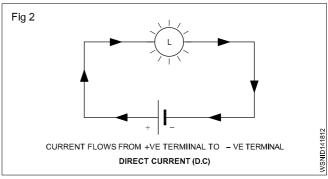
Direct current

In direct current (DC) the direction and magnitude of the current does not change (Fig 1). The steady current flow will be from the positive terminal to the negative terminal. (Fig 2)

Examples

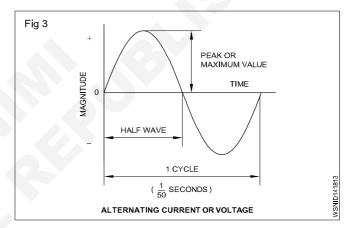
DC Sources: Cells, batteries and DC generators (Fig 2)





Alternating current (Fig 3)

The current flow will be from the phase terminal to the Neutral terminal. In the alternating current (AC) both the direction and magnitude of the current will be changing at definite intervals of time. The graph shows how an AC current or voltage changes with time. The current increases to the maximum value in one direction, falls to zero and increases to the maximum value in the other (opposite) direction before falling to zero again. Thus a cycle is one complete series of changes. The normal supply frequency is 50 cycles per second.



Difference between AC and DC

	AC	DC
1	It is generated in the ranges of 6,600 V, 11000 V and 33,000 V.	It is generated up to 6,600 V only
2	Voltage can be stepped up or stepped down by using transformer	It is not possible
3	Transmission cost is less	Cost High
4	Less maintenance	High maintenance
5	Power up to 5,00,000 kw can be generated in a single alternator.	Power up to 10,000 kw can be generated in a single generator
6	AC generator can run at high speeds. So, speed control is not easy.	It can't run at high speeds. Speed control is easy.
7	Slip rings and brushes are used to collect the current.	Commutator and brushes are used to collect the current

Advantages of A.C.

- i In transmission there is saving in copper wire.
- i Since there is no spark in A.C. machine there is no interference in Radio sound.
- iii This can be produced to maximum voltage i.e. 33000 volts.
- iv Voltage can be dropped or raised with the help of transformers.
- v Its mechanism is simple and cheap.
- vi Output is more due to availability of more than one phase.

Disadvantages of A.C.:

- i A single phase motor is not self-starter.
- ii Due to thin wire in A.C., the voltage drop is more.
- iii It cannot be used for electroplating and in charging secondary cells.
- iv The speed of motors run by it is difficult to change.
- v There is danger to security due to high voltage.

Electrical terms and units

Quantity of electricity

The strength of the current in any conductor is equal to the quantity of electrical charge that flows across any section of it in one second. If 'Q' is the charge and 't' is the time taken

$$I = \frac{Q}{t}$$

$$Q = I \times t$$

The SI unit of current is coulomb. Coulomb is equivalent to the charge contained in nearly 6.24×10^{18} electrons.

Coulomb

In an electric circuit if one Ampere of current passes in one second, then it is called one coulomb. It is also called ampere second (As). Its larger unit is ampere hour (AH)

Electro motive force (EMF)

It is the force which causes to flow the free electrons in any closed circuit due to difference in electrical pressure or potential. It is represented by 'E.' Its unit is Volt.

Potential difference (P.D)

This is the difference in electrical potential measured across two points of the circuit. Potential difference is always less than EMF. The supply voltage is called potential difference. It is represented by V.

Voltage

It is the electric potential between two lines or phase and neutral. Its unit is volt. Voltmeter is used to measure voltage and it is connected parallel between the supply terminals.

Volt

It is defined as when a current of 1 ampere flows through a resistance of 1 ohm, it is said to have potential difference of 1 volt.

Current

It is the flow of electrons in any conductor is called current. It is represented by 'I' and its unit is Ampere. Ammeter is used to measure the current by connecting series with the circuit.

Ampere

When 6.24×10^{18} electrons flow in one second across any cross section of any conductor, the current in it is one ampere. (or) If the potential difference across the two ends of a conductor is 1 volt and the resistance of conductor is 1 ohm then the current through is 1 ampere.

Resistance

It is the property of a substance to oppose to the flow of electric current through it, is called resistance. Symbol: R, Unit: Ohm (Ω) , Ohm meter is used to measure the resistance.

Ohm

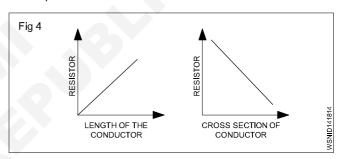
If the potential difference across the two ends of conductor is 1 volt and the current through it is 1 ampere, then the resistance of the conductor is 1 Ohm.

Laws of resistance

The resistance offered by conductor depends on the following factors.

The resistance of the conductor

- 1 is directly proportional to the length of the conductor (R α L)
- 2 Varies inversely proportional to its cross sectional area of the conductor $\left(R \alpha \frac{1}{A}\right)$
- 3 Depends on the material with which it is made.



4 depends on the temperature of the conductor

$$R \quad \alpha \quad L \quad ; \quad R \quad \alpha \quad \frac{1}{A}; \quad R \quad \alpha \quad \frac{L}{A}; \quad R \quad = \quad \rho \frac{L}{A}$$

Specific resistance

The specific resistance of a material is the resistance offered to a current it passed between the opposite faces of the unit cube of the material. Specific resistance is measured in Ohm - m or micro ohm - cm.

Each material has its own specific resistance or resistivity.

E.g. : Copper - 1.72
$$\mu\Omega$$
 cm, Silver - 1.64 $\mu\Omega$ cm, Eureka - 38.5 $\mu\Omega$ cm, Iron - 9.8 $\mu\Omega$ cm, Aluminium - 2.8 $\mu\Omega$ cm, Nickel - 7.8 $\mu\Omega$ cm.

$$R = \frac{\rho I}{A}$$
 ohm cm

R = Resistance in ohms

I = Length of the conductor in cm

ρ = Specific Resistance in ohm cm (symbol pronounced as rho)

A = Area of cross - section in cm²

Electric Power

In mechanical terms we defined power as the rate of doing work. The unit of power is Watt. In an electrical circuit also the unit of electrical power is 1 Watt. In mechanical terms 1 Watt is the work done by a force of 1 N to move the body through 1 metre in one second. In an electrical circuit, the electromotive force overcomes the resistance and does work. The rate of doing work depends upon the current flowing in the circuit in amperes. When an e.m.f of one volt causes a current of 1 ampere to flow the power is 1 Watt.

Hence Power = Voltage x Current

Power in Watts = Voltage in Volts x Current in Amperes

Electric work, energy

Electrical work or energy is the product of electrical power and time

Work in Watt seconds = Power in Watts x time in sec

$$W = P x t$$

Since 1 joule represents 1 Watt x 1 sec, which is very small, larger units such as 1 Watt hour and 1 kilowatt hour are used.

1 W.h = 3600 Watt sec.

1 Kwh = 1000 Wh = 3600000 Watt sec

FPS System

Metric System

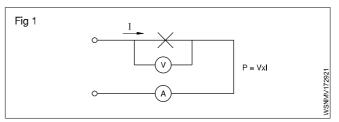
1 HP = 746 watts

1 HP = 735.6 watts

= 0.746 K.W

= 0.7356 K.W

Note: The charge for electric consumption is the energy cost per Kwh and it varies according to the country and states.



V - Voltage (Volts) V

i - Current Intensity (Amperes) A

P - Power (Watts, Kilowatts) W, kW

W - Work, Energy (Watt hour, Kilowatt hour) wh, Kwh

t - time (hours) h

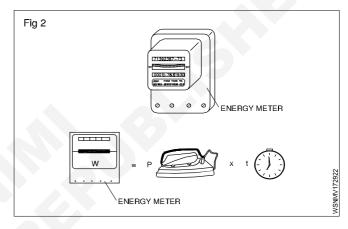


Table of analogies between mechanical and electrical quantities

Mechanical quantity	Unit	Electrical quantity	Unit
Force 'F'	N	Voltage 'V'	V
Velocity $v = \frac{\text{Displacement}}{\text{Time}}$	m/s	Current /	А
Time t	seconds	Time t	seconds
Power P = F x v	N m/sec	Power P = V x i	$W = V \times A$
Energy = $F \times v \times t$	<i>j</i> = Nm	Energy $W = V \times i \times t$	$j = W \times s$

$$W = VI$$

$$= I^{2}R$$

$$= \frac{V^{2}}{R}$$

$$R = \frac{V}{I}$$

$$= \frac{V^{2}}{W}$$

$$= \frac{W}{I^{2}}$$

$$V = IR$$

$$= \frac{W}{I}$$

$$= \sqrt{WR}$$

$$I = \frac{V}{R}$$

$$= \frac{W}{V}$$

$$= \sqrt{\frac{W}{R}}$$

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.6.22

Basic Electricity - Conductor, insulator, types of connections - series and parallel

Conductors

Some materials and metals readily allow passage for electric current to flow. In such materials, called conductors, electrons are able to pass readily from atom to atom.

Properties of conductors

A good conductor should have the following properties.

Electrical properties

- · The conductivity must be good.
- Electrical energy spent in the form of heat must be low.
- Resistivity must be low (to reduce voltage drop and loss).
- Increase in resistance with temperature must be low.

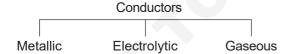
Mechanical properties

- Ductility (the property of being drawn into thin wires).
- Solderability: the joint should have minimum contact resistance.
- Resistance to corrosion: should not get rusted when used outdoors.
- · Should withstand stress and strain.
- · It should be easy to fabricate.

Economical factors

- · Low cost.
- · Easy availability.
- · Easy to manufacture.

Classification of conductors



The best conductors are metallic. The commonly used conductors in electrical appliances and machines are described hereunder.

Silver

It is a soft and extremely malleable metal. Even though it is the best conductor, its use is limited because of its high cost.

Copper

It is a very good conductor. It is malleable and ductile, and also has high resistance to corrosion by liquids. Therefore, it is widely used for wires, cables, overhead conductors, bus bars and conducting parts of various electrical appliances.

Aluminium

It is a metal light in weight. It is also ductile, malleable and a good conductor of electricity. Nowadays, it is more widely used (since it is cheaper than copper) for wires and cables. All aluminium conductors (AAC) and aluminium conductors (steel reinforced) (ACSR) are used in overhead and transmission lines. (More details on copper and aluminium are furnished under the topic 'non-ferrous metals and alloys as applicable to electrical trades').

RESISTANCE WIRES

These are conductors with very high resistance for specific applications like filaments of incandescent lamps, heating elements etc. The following are a few examples:

1 Tungsten 2 Nichrome 3 Eureka 4 German silver 5 Manganin 6 Platinum 7 Mercury 8 Carbon 9 Brass.

The resistance values of the metallic resistances will increase with increase in temperature.

insulators

Description

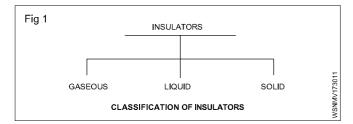
These are the materials which offer very high resistance to the flow of current and make current flow very negligible or nil. These materials have very high resistance - usually of many megohms (1 megohm = 10⁶ ohms) per centimetre cube. The insulators should also possesses high dielectric strength. This means that the insulating material should not break down or puncture even on application of a high voltage (or high electrical pressure) to a given thickness.

Properties of insulators

The main requirements of a good insulating material are:

- high specific resistance (many megohms/cm cube) to reduce the leakage currents to a negligible value
- good dielectric strength i.e. high value of breakdown voltage (expressed in kilovolts per mm)
- good mechanical strength, in tension or compression (It must resist the stresses set up during erection and under working conditions.)
- little deterioration with rise in temperature (The insulating properties should not change much with the rise in temperature i.e. when electrical machines are loaded.)
- non-absorption of moisture, when exposed to damp atmospheric condition. (The insulating properties, specially specific resistance and dielectric strength decrease considerably with the absorption of even a slight amount of moisture.)

Classification of insulators (Fig 1)



Air is an example of a gaseous insulator. Other examples are hydrogen, nitrogen and inert gases.

Liquid insulators

Mineral oils, synthetic liquids, resins and varnishes are the liquid insulators.

Transformer oil

In transformers the oil is used as an insulator and also for cooling of the transformer windings by convection. Therefore, the transformer oil should be dry and purified, since the presence of moisture will reduce the dielectric strength of the oil.

Purpose of transformer oil

- Transfer of heat by convection, from winding and core to the cooling surfaces.
- It maintains the insulation of winding and also extinguishes fire that occurs due to faults occurring in the windings.

Precaution

The insulating value of a transformer oil is reduced due to the formation of sludge as a result of oxidation due to air and temperature. To minimise oxidation, the oil should not be exposed to air.

Sludge is also formed due to the presence of acids and alkalis.

Sludge formation

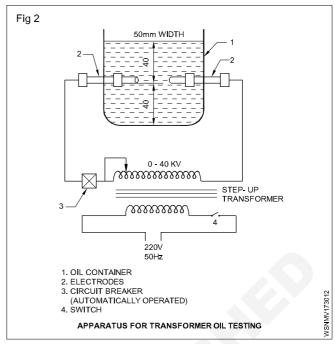
- · Reduces the rate of heat transfer.
- · Blocks the ducts.
- Increases the operating temperature.

To prevent moisture from entering the oil, the whole apparatus is made airtight, and calcium chloride, silica gel fillets are used.

Testing of transformer oil as per ISI Standard (Fig 2)

Dielectrical strength test (Refer to Fig 2): The oil should be 40 mm above and 40 mm below the electrodes. The gap between the two electrodes should be kept at $4 \text{ mm} \pm 0.02 \text{ mm}$).

A high voltage is applied across the electrodes through a step-up transformer, and increased till there is a spark in between the electrodes. The voltage noted on the voltmeters, when the spark occurs, is the breakdown voltage or dielectric strength of the oil. This is the maximum voltage the oil can withstand.



 π ccording to ISI specifications, the oil should be able to withstand 40 kV for one minute with a gap (4 mm \pm 0.02 mm) between the electrodes and with the diameter of the electrodes as 13 mm.

Moisture test: In this test, an oil sample is cooled in a closed vessel down to 15-25 A dry test tube, 12.5 mm in diameter and 125 mm long, is taken and an adequate quantity of oil is poured into it.

The tube containing the oil is heated rapidly with the help of an electric heater till the oil begins to boil. During the process, oil should not produce cracking.

The other tests are:

- acidity test
- sludge resistance test.

Electrical insulating varnishes

They are of two types

Oil and resin varnishes.

Solid insulators/insulating materials

SI. No.	Classification	Examples
1	Mineral insulators	Mica, marble, slate.
2	Vitreous materials	Glass, quartz, porcelain.
3	Rubber and rubber products	Rubber, vulcanised (India) rubber (V.I.R) ebonite
4	Waxes and compounds	Paraffin wax, bitumen.
5	Fibrous materials	Asbestos, paper, wood, Press pahn, leatheroid, cotton, silk, tapes etc.
6	Synthetic products	Bakelite, shellac, oil (forTransformer, Switchgear etc).

Paper

Various grades of insulating paper are available for use in capacitors, cables, etc. Paper, if moist, loses its insulating property. Therefore, it is used in an impregnated condition.

Wood

It is impregnated with oil or other substance for use as an insulator.

For example, in machine windings, bamboo wood is used as slot wedges.

Press board

It is widely used in windings to insulate parts which support windings. It is also used as spacers in electrical devices and transformers.

Asbestos

A fibrous, incombustible, fire-proof material-used for panel boards and as frames for winding resistance wires of regulators, rheostats etc.

Cotton

It is soaked in paraffin to avoid moisture. It is a good insulator for low voltages. It is used in conductors for armatures and field coils.

Silk

Like cotton, it is used for small jobs like telephone coils.

Tapes

Tapes of various types are used, such as cotton, silk, jute etc either pure or in impregnated form.

Empire cloth

It is made by varnishing a cotton cloth, silk or paper. It is not effected by moisture. It is available in yellow and black colours in different sizes. It is used as slots insulation in winding works and for coil insulation.

Press pahn

Press pahn is a form of paper made from hemp, rags, and wood pulp by special chemical treatment. It is widely used for lining armature slots, insulating coil sides, etc.

Leatheroid

It is a tough material made from cotton rags with chemical treatment. It is unaffected by grease or oil and is used for slot and coil insulation, transformer core coverings, etc.

Adhesive tape

It is used widely for taping of ends of conductors, leads and connections. Adhesive tape is made from cotton fabric coated with a compound of rubber, bitumen, resin, gum,

etc. It dries when exposed to air. It is available in sizes $\frac{1}{2}$,

3/4", 1" etc. These are also available as P.V.C. adhesive tape, cotton and bitumen tapes.

Bitumen

It is used for filling cable jointing boxes and for sealing the tops of the batteries etc. It is waterproof, but it will crack

under certain conditions. It can be valcanised in the same manner as rubber.

Mica

It is a mineral and available as large slabs. It can be easily separated into thin sheets. It is fireproof, waterproof, and is a good insulator. It should be used carefully since it is liable to crack. It is used in heating elements of electric iron etc.

Marble and slate

Marble and slate are mechanically strong insulators and are non- hygroscopic. When polished they form good mountings for switchboards, switches, resistance frames, etc. Slate is used generally for low voltages.

Micanite

It is made by sticking together pieces of mica with insulating cement like shellac. It can be bent to any shape by heating and pressing. Therefore, it is used as insulator for slots of armatures and to insulate the commutator from the shaft.

Paraffin wax

It melts at 55°C and does not absorb water. It is used to impregnate paper, wood, pressboard etc to reduce their moisture absorption.

Bakelite

It can be moulded to any shape. It is heat-resistant and highly insulating. It will not absorb oil and moisture. It is used for bodies of switches, plugs, holders, regulators etc.

Rubber

It has high insulating properties. It is used mainly on lighting cables and for flexible cables. It deteriorates gradually when exposed to atmosphere. Rubber is being replaced now by elastic plastics such as PVC or polyethylene which can resist alkalis, acids and mineral oils.

Valcanised India Rubber (VIR)

This is manufactured by treating pure rubber with sulphur. It is stronger than pure rubber and is not affected much by change in temperatures. It is used as coverings for low and medium voltage wires and cables.

Ebonite or vulcanite

Ebonite or Vulcanite is vulcanised rubber containing about 30% to 50% of sulphur, and subjected to a prolonged heating at 150°C. The material is hard and can be moulded into different shapes. It is less affected by chemicals and moisture. It is used for making containers of lead acid batteries, cases for instruments and switchgears, terminal plates and low voltage panel boards etc. It should not be subjected to heat.

Shellac

It is a good varnish which is used to improve the insulation and moisture resisting properties of paper, cloth, wood, slate etc.

Enamel

By this, an insulation coating is given on winding wires.

Polychloroprene (PCP)

It is a plastic material used for insulation of cables. It is resistant to oil and petrol. It can be used in conditions of exposure to sulphur fumes, steam, ammonia, lactic acid and direct sunlight.

Glass

It is heat-resistant and suitable for high temperatures. It is used as insulators, envelopes for lamps, radio tubes etc.

Quartz

Quartz (Silica) is a good insulator. As it has a very low temperature coefficient of expansion, it does not crack with sudden variations in temperature. It is used for pyrometer sheaths, for heating elements, sparking plugs, etc.

Porcelain

Porcelain is not so brittle as glass and is very widely used for carrying bare conductors, for making fuse carriers and other electrical fittings.

Red fibre

Mainly used in motor and transformer winding work, for slot insulation, separators etc.

Insulators classified according to their temperature limits

The permissible temperature limit at which the insulators may be worked safely without deterioration, depends upon the type and class of the insulation as detailed below. (IS:1271/1958)

Class Y - maximum temperature 90°C

Cotton, silk, paper products, press board, wood, valcanised fibre - not impregnated or immersed in oil.

Class A - maximum temperature 105°C

Cotton, silk, paper products, wood, valcanised fibre when impregnated or immersed in liquid dielectric, varnished paper and wire enamel (class A).

Class E – maximum temperature 120°C

Wire enamel, cotton fabric and paper laminates treated with oil, modified asphalt and synthetic resins, varnished polyethylene, textile treated with suitable varnish.

Class B - Maximum temperature 130°C

Glass fibre, asbestos, varnished glass fibre, textile, varnished asbestos, built up mica treated with synthetic resin varnishes.

Class F - maximum temperature 155°C

Similar to class B materials but treated with silicone resins.

Class H - maximum temperature 180°C

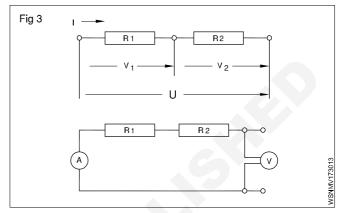
Same as class F materials but treated with silicone resins of higher thermal stability than class F.

Class C - maximum temperature above 180°C

Mica, porcelain and other ceramics, glass, quartz, asbestos, treated glass fibre textile, treated asbestos, built up mica treated with silicone resins possessing superior thermal stability (limited stability up to 225°C).

Series Connection

The total resistance is equal to the sum of all the resistances. In a series connection the end of the first load is connected to the beginning of the second load and all loads are connected end to end. (Fig 3)



Features of series connection:

- The same current flows through all the loads.
- The voltage across each load is proportional to the resistance of the load.
- The sum of the voltages across each load is equal to the applied voltage.
- The Total resistance is equal to the sum of all the resistances.

$$V = V_1 + V_2 + ...$$

$$R = R_1 + R_2 + ...$$

Example

Three resistances of 3 ohms, 9 ohms and 5 ohms are connected in series. Find their resultant resistance.

Solution

R = R1 + R2 + R3
=
$$3 \Omega + 9 \Omega + 5 \Omega$$

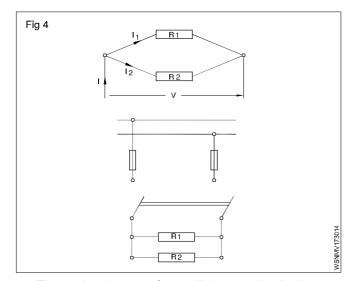
Total resistance = 17 Ω

Parallel connection

In a parallel connection the beginning and the ends of the loads are connected together.

Features of parallel connection:

- The current flowing through each load depends upon the resistance of the load.
- The voltage across each load is the same and is equal to the voltage applied to the circuit.



- The total resistance of a parallel connection is always smaller than the smallest resistance in the circuit.
- In parallel connection the reciprocal of the total resistance is equal to the sum of the reciprocals of all resistances in the circuit.

$$I = I_{1} + I_{2} + ...$$

$$V = V_{1} = V_{2} ...$$

$$\frac{1}{R} = \frac{1}{R_{1}} + \frac{1}{R_{2}} + ...$$

Example

Two resistances of 4 ohms and 6 ohms are connected in parallel. Determine the total resistance.

$$\frac{1}{R} = \frac{1}{R_1} + \frac{1}{R_2} + \text{ (since parallel connection)}$$

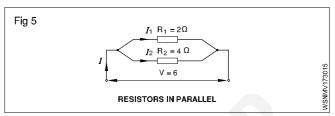
Therefore
$$\frac{1}{R} = \frac{1}{4} + \frac{1}{6} = \frac{10}{24} = \frac{5}{12}$$

Therefore R = $\frac{24}{10}$ ohms = 2.4 ohms

Example

Two resistors of 2 and 4 ohms are switched in parallel to a 6V battery

- Calculate the total resistance
- Find the total current and partial current.



Solution

Total resistance

$$\frac{1}{R_{tot}} = \frac{1}{R_1} + \frac{1}{R_2}$$

$$= \frac{1}{2} + \frac{1}{4} = \frac{2+1}{4}$$

$$= \frac{3}{4} \Omega$$

$$R_{tot} = \frac{4}{3} = 1 \frac{1}{3} \Omega$$

I Total = $I_1 + I_2$ current

$$But I_1 = \frac{U}{R_1} = \frac{6V}{2\Omega} = 3A$$
$$I_2 = \frac{U}{R_2} = \frac{6V}{4\Omega} = 1.5A$$

I total=3A + 1.5A= 4.5 Amp

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.6.23

Basic Electricity - Ohm's law, relation between V.I.R & related problems

Ohm's law

V - Voltage in volts

I - Current in Ampere

R - Resistance in ohms.

In any closed circuit the basic parametres of electricity (Voltage, Current and resistance) are in a fixed relationship to each other.

Basic values

To clarify the basic electrical values, they can be compared to a water tap under pressure

Water pressure

- electron pressure

- Voltage

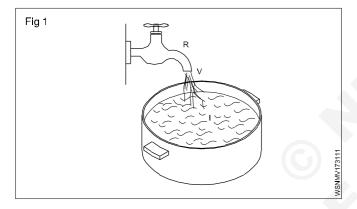
Amount of water

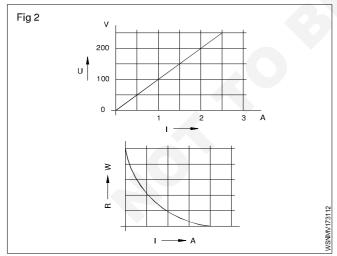
- electron flow

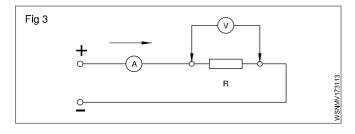
-Current

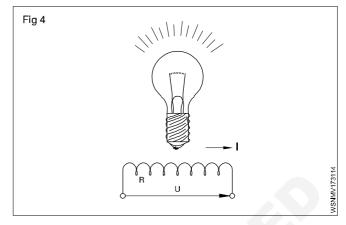
throttling of tap

 obstruction to electron flow - Resistance









Relationships

If the resistance is kept constant and the voltage is increased, the current is increased

$$I \propto V$$

If voltage is constant and the resistance is increased, current is decreased

$$I \propto \frac{1}{R}$$

Ohm's law

From the above two relationships we obtain Ohm's law,

$$I = \frac{V}{R}$$
 which is conveniently written as $V = R.I.$

Ohm's law states that at constant temperature the current passing through a closed circuit is directly proportional to the potential difference, and inversely proportional to the resistance.

By Ohm's law
$$I = \frac{V}{R}$$

EXAMPLE

A bulb takes a current of 0.2 amps at a voltage of 3.6 volts. Determine the resistance of the filament of the bulb to find R. Given that V = 3.6 V and I = 0.2 A.

To find 'R'. Given that V = 3.6V and I = 0.2 A

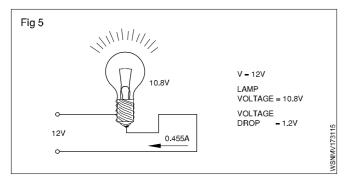
Therefore $V = I \times R$

3.6 V = 0.2 A x R

Therefore
$$R = \frac{3.6V}{0.2A} = 18 \text{ ohms}$$

Example

The voltage supply to a filament lamp is 10.8V. The voltage should be 12V. Find out loss of voltage.(Fig 5)



Voltage drop = 12V - 10.8 = 1.2V

The supply voltage is called Potential difference.

Example

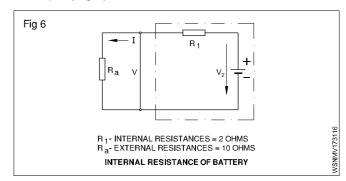
The Internal resistance of a dynamo is 0.1 ohm. The voltage of dynamo is 12V. What is the Voltage of dynamo when a current of 20 amps being supplied to an outside circuit.

Solution

Voltage drop = Current x Internal resistance

- $= 20 \times 0.1 \text{ volts}$
- = 2 volts

Example (Fig 6)



The Internal resistance of a Battery is 2 ohms. When a resistance of 10 ohms is connected to a battery it draws 0.6 amps. What is the EMF of the battery.

P.D = Current flowing x Resistance

- $= 0.6 A \times 10\Omega$
- = 6 volts

V.D = Current flowing x Internal resistance of battery

- = 0.6 x 2 volts
- = 1.2 volts

EMF of the Battery = (6.00 + 1.2)V

= 7.2 volts

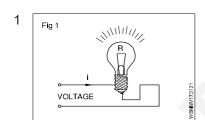
Resistance connections

V - Voltage (in volts)

R - Resistance (in ohms)

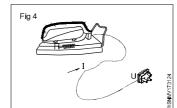
Current intensity (in Amperes)

Assignment

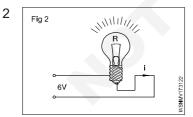


R = 40 Ohms I = 6.5 Amps V = Volt

V =____Volts



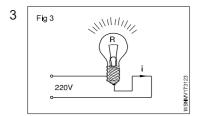
I = 4.5 Amps
V = 220 Volts
R = Ohms



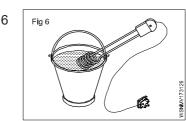
V = 6 Volts
I = 0.5 Amps
R = ____Ohms

5 Fig 5

R = 50 Ohms
V = 220 Volts
I = ____ Amps



V = 220 Volts
R = 820 Ohms
I = _____Amps



V = 110 Volts
I = 4.55 Amps
R = ____Ohms

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.7.24

Mensuration - Area and perimeter of square, rectangle and parallelogram

In Engineering field, an Engineer has to estimate the material, manpower, machinery, etc. required to prepare the geometrical objects. Hence we must be very conversant with all relevant formulae connected with geometrical objects.

Length - I unit

Breadth or width - b unit

Diagonal - d unit

Diameter - d unit

Radius - r unit

Semi perimeter - S unit

Perimeter - P unit

Circumference - C unit

Area - A unit²

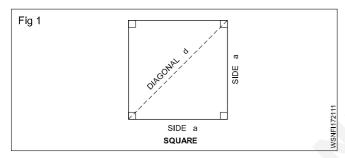
Total surface area - T.S.A unit²

Lateral surface area - L.S.A unit2

Volume - V unit³

Square

This is also a four sided figure, opposite sides are parallel. All the four sides are equal. Angle between adjustment side are 90°.



$$A = a^2$$
 (or) unit²

$$d = \sqrt{2}$$
 a unit

$$a = \frac{d}{\sqrt{2}} \text{ unit where } \sqrt{2} = 1.414$$

Find the area of a brass sheet in the form of a square whose perimeter is 31.2 cm.

Perimeter(P) = 4a = 31.2 cm

$$\therefore$$
 a = $\frac{31.2}{4}$ = 7.8 cm

Area (A) =
$$a^2$$

$$= 7.8 \times 7.8 = 60.84 \text{ cm}^2$$

Examples

1 Find out the circumference, diagonal and area of a square, whose side is 18 cm.

$$= 4 \times 18 = 72 \text{ cm}$$

Diagonal (d) =
$$\sqrt{2} x a$$

$$=$$
 $\sqrt{2}$ x 18 = 1.414 x 18

Area (A) =
$$a^2$$

= 18×18 = 324 cm^2

Perimeter of square = 72 cm

Diagonal = 25.45 cm; Area = 324 cm²

2 If the diagonal of a square measure 10 cm. Find area of the square.

Diagonal of the square (d) = $\sqrt{2}$ a = 10 cm

Side (a) =
$$\frac{d}{\sqrt{2}}$$

Area (a²) =
$$\frac{d}{\sqrt{2}} \times \frac{d}{\sqrt{2}} = \frac{d^2}{2}$$

= $\frac{10^2}{2} = \frac{100}{2}$
= 50 cm²

Area of the square

 $= 50 \text{ cm}^2$

3 The perimeter of one square is 748 cm and that of Another is 336 cm. Find the total area of the two squares.

Side of the square (a) =
$$\frac{\text{Perimeter}}{4}$$

1st square

Side (a) =
$$\frac{\text{Perimeter of } 1^{\text{st}} \text{ square}}{4}$$

$$=\frac{748}{4}=187$$
cm

Area (A) =
$$a^2$$

 $= 34,969 \text{ cm}^2$

2nd square

Side (a) =
$$\frac{\text{Perimeter of } 2^{\text{nd}} \text{ square}}{4}$$

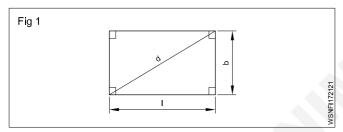
$$=\frac{336}{4}=84$$
cm

Assignment

- 1 Find the Area, Perimeter and diagonal of a square steel plate whose side measures 28.1 cm.
- 2 Find the area of a square whose diagonal is equal to 8.5 cm.
- 3 Find the area of the square if the side of the square is 28 cm.
- 4 Find its side if the area of the square field is 169 m².
- 5 Find the area of the square if the diagonal of the square is 20 cm.
- 6 Find the perimeter of a square whose diagonal is 144 m.
- 7 Find the area if the perimeter of a square plot is 48 m.

Rectangle

This is a four sided figure. Opposite sides are parallel. Angles between adjacent sides are 90°.



 $A = Area = length x breadth = l.b.unit^2$

P = Perimeter = 2 (I + b) unit

Diagonal =
$$\sqrt{I^2 + b^2}$$
 unit

Examples

1 Find the Area, Perimeter and diagonal of a rectangle whose length and breadth are 144 mm and 60 mm respectively.

Area = A = I x b unit²
= 144 x 60 = 8640 mm²
Perimeter = P = 2 (I + b) unit
= 2(144 + 60)
= 2 x 204 = 408 mm
Diagonal = d =
$$\sqrt{I^2 + b^2}$$
 unit
= $\sqrt{144^2 + 60^2}$
= $\sqrt{20736 + 3600}$
= $\sqrt{24336}$ = 156 mm

2 The perimeter of a rectangle is equal to 42 cm. If its breadth is 9 cm. Find the length of the rectangle.

Perimeter = 42 cm

Breath = 9 cm

Length = ?

Perimeter =
$$P = 2(I + b)$$
 $2(I + 9) = 42$
 $I + 9 = 42 \div 2$
 $I + 9 = 21$
 $I = 21 - 9$
 $I = 12 \text{ cm}$

3 The perimeter of a rectangle is 48 cm and its length is 4 cm more than its width. Find the length and breadth of the rectangle.

Perimeter (P) = 48 cm

Breath (b) = xLength (l) = x + 4 2(l + b) = Perimeter 2(x + 4 + x) = 48 2(2x + 4) = 48 4x + 8 = 48 4x = 48 - 8 $x = \frac{40}{4} = 10$ x = breadth = 10 cmlength = x + 4 = 10 + 4 = 14 cm

4 How many rectangular pieces of 50 cm x 20 cm can be cut out from a sheet of 1000 cm x 500 cm.

Sheet size =
$$1000 \text{ cm x } 500 \text{ cm}$$

Size of the rectangular piece to be cut = 50 cm x 20 cm

No. of pieces to be cut in lengthwise =
$$\frac{1000}{50}$$
 = 20

No. of pieces to be cut in breadthwise =
$$\frac{500}{20}$$
 = 25

Total no. of pieces to be cut out
$$= 20 \times 25$$

5 The perimeter of a rectangle is 320 metre. Its sides are in the ratio of 5:3. Find the area of the rectangle.

Ratio =
$$5:3 = 1:b$$

length I =
$$5x$$

breadth b =
$$3x$$

$$2(5x + 3x) = 320$$

$$2(8x) = 320$$

$$16x = 320$$

$$x = \frac{320}{16} = 20$$

$$I = 5x = 5 \times 20 = 100 \text{ m}$$

$$b = 3x = 3 \times 20 = 60 \text{ m}$$

Area =
$$I \times b$$
 (length = 100m, breath = 60m)

$$= 100 \times 60$$

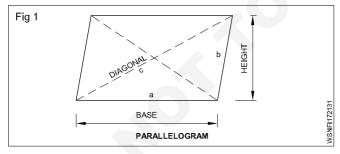
Area =
$$6000 \text{ m}^2$$

Assignment

- 1 Find the area of a rectangular plot whose sides are 24 metres and 20 metres respectively. Also find the perimeter of the plot.
- 2 How many rectangular pieces of 5 cm x 4 cm will you get out of 65 cm x 30 cm brass sheet?
- 3 Find its breadth and area if the perimeter of a rectangle is 400 metre and its length is 140 m.
- 4 Find its area, if the opposite sides of a rectangle are 64 cm and 25 cm respectively.
- 5 What is the width of the rectangle if a rectangle has an area of 224 cm² and length 16 cm.
- 6 What is the length of the diagonal of a rectangle with sides 16 cm and 12 cm?
- 7 Find the area of the rectangle if the perimeter of the rectangle is 100 cm and the ratio of its length and breadth is 3:2.

Parallelogram

This is also a four sided figure, opposite side being parallel to each other.



Area of parallelogram = base x height

or =
$$2x\sqrt{s(s-a)(s-b)(s-c)}$$

Where

$$S = \frac{a+b+c}{2}$$

a and b are adjacent sides.

$$P = 2(a+b)$$

Examples

1 The base and height of a parallelogram are 7.1 cm and 2.85 cm. Calculate its area.

2 Find the height of a parallelogram whose area is 20 cm² and base is 10 cm.

$$= \frac{alea}{base}$$

$$= \frac{20}{10}$$

$$= 2 \text{ cm}$$

3. Two sides of a parallelogram are 12 cm and 8 cm. The diagonal is 10 cm long. Find the area of the parallelogram.

Area A =
$$2x\sqrt{s(s-a)(s-b)(s-c)}$$
 units²

$$s = \frac{a+b+c}{2}$$

$$= \frac{12+8+10}{2}$$

$$= \frac{30}{2}$$
= 15

A =
$$2 \times \sqrt{15(15-12)(15-8)(15-10)}$$

= $2 \times \sqrt{15 \times 3 \times 7 \times 5}$
= $2 \times \sqrt{1575}$
= 2×39.686
Area A = 79.37 cm^2

Assignment

- 1 Find the area of a parallelogram, if its base and height are 8.1 cm and 30.8 cm respectively.
- 2 Find the area of a parallelogram, if the sides of a field in the shape of parallelogram are 12 m and 17 m and one of the diagonal is 25 m.
- 3 Find the base of a parallelogram whose height is 12 cm and area is 120 cm².
- 4 Find the height of a parallelogram whose base is 40 cm and area is 320 cm².
- 5 Find the area of the land if the sides of a land in the shape of a parallelogram are 24 m and 28 m respectively and one of the diagonal is 30 m.
- 6 What is the perimeter of parallelogram if base is 10 cm and other side is 5 cm?

- 7 Find the area of parallelogram if its base and height are 25 cm and 12 cm.
- 8 Find the base of a parallelogram if height is 15 cm and area is 150 cm².
- 9 Find the height of a parallelogram if base is 80 cm and area is 640 cm².
- 10 Find the area of parallelogram if its base and height are 15 cm and 8 cm.
- 11 Calculate the perimeter and area of parallelogram if base, height are 12.7 cm, 5.5 cm and other side is 6.5 cm
- 12 Find the height of parallelogram if the area is 20 cm² and base is 10 cm

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding

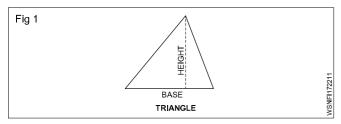
Exercise 1.7.25

Mensuration - Area and perimeter of triangles

Triangles

Tri means three. Hence tri- angle means three angled figure. For construction of three angled figure, there should be three sides. Hence triangle means three sided figure. Sum of the three angles of any triangle = 180°.

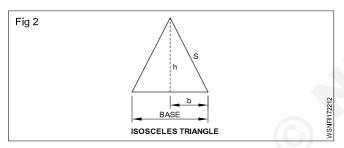
i Any triangle.



Area of any triangle = $\frac{1}{2}$ x Base x Height unit²

ii Isosceles Triangle

In this triangle two of its sides are equal.



Area of isosceles triangle = $\frac{1}{2}$ x Base x Height

Where

base = 2.b

s = One of equal sides (or) Slant height

$$h = Height = \sqrt{s^2 - b^2}$$

Area of isosceles triangle = $\frac{1}{2}$ x 2b x $\sqrt{s^2 - b^2}$

= b .
$$\sqrt{s^2 - b^2}$$
 unit²

(Where b= half of base)

(or) Area of Isosceles triangle = $\frac{1}{4}b\sqrt{4a^2 - b^2}$ unit²

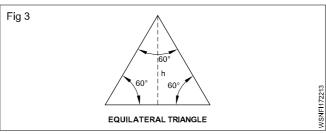
a = Equal sides

b = Base

iii Equilateral triangle

In this triangle all the three sides are equal. Hence angle between adjacent sides is 60° (Three angles total = 180°)

angle between sides =
$$\frac{180}{3}$$
 = 60°

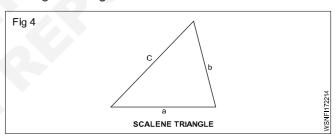


Area of equilateral triangle = $\frac{\sqrt{3}}{4}$ x side² $= \frac{\sqrt{3}}{4}$ x a² unit²

Where
$$\sqrt{3}$$
 = 1.732
Perimeter P = 3a unit
P = $\frac{\sqrt{3}}{2}$ a unit

iv Scalene triangle

In this triangle the sides are not equal. Angles between the sides, are also not equal. we may also call this triangle as irregular triangle.



Area of triangle = $\sqrt{s(s-a)(s-b)(s-c)}$ unit² where

a,b,c are sides of triangle

s = Semi perimeter = $\frac{a+b+c}{2}$ unit

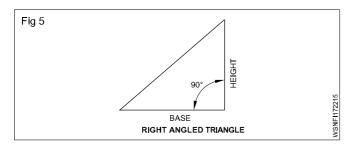
v Right angled triangle

In this triangle, angle between one of two adjacent sides is 90° . Right angle means 90° . That's why right angled triangle means, one of the angles of this triangle is definitely 90° .

Area of right angled triangle

$$= \frac{1}{2} \times \text{Base x Height}$$
$$= \frac{1}{2} \text{bh unit}^2$$

Hypotenuse = $\sqrt{Base^2 + Height^2}$



Where hypotenuse means, the diagonal or largest length of the side of right angled triangle.

Examples

1 Calculate its area if the base and height of a Right angled triangle are 10 cm and 3.5 cm respectively.

Base (b) = 10 cm
Height (h) = 3.5 cm
Area (A) =?

$$A = \frac{1}{2} \times b \times h$$

$$= \frac{1}{2} \times 10 \times 3.5$$

$$= 17.5 \text{ cm}^2$$

2 Calculate the base of a triangle having an area of 15 cm² and height is 3.5 cm.

Area (A) = 15 cm²
Height (h) = 3.5 cm
Base (b) = ?

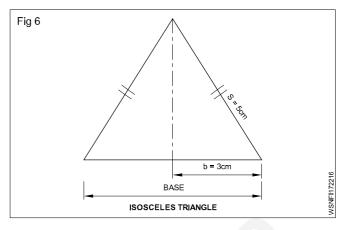
$$\frac{1}{2}$$
 x b x h = A
 $\frac{1}{2}$ x b x 3.5 = 15
b = $\frac{15 \times 2}{3.5}$
= 8.57 cm

3 Calculate the height of a triangle whose area is 60 cm² and base is 10 cm.

Area (A) = 60 cm²
Base (b) = 10 cm
Height (h) = ?

$$\frac{1}{2}$$
 x b x h = A
 $\frac{1}{2}$ x 10 x h = 60
h = $\frac{60 \times 2}{10}$
height h = 12 cm

4 Find the area of an isosceles triangle whose base is 6 cm long and each of the other two sides 5 cm long.



Base (b) =
$$6 \text{ cm} = \frac{6}{2} = 3 \text{ cm}$$

Equal sides or slant height 's' = 5 cm

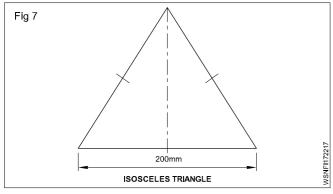
Area (A) =? $A = b \times \sqrt{s^2 - b^2}$ $= 3 \times \sqrt{5^2 - 3^2}$ $= 3 \times \sqrt{25 - 9}$ $= 3 \times \sqrt{16}$ $= 3 \times 4$ $= 12 \text{ cm}^2$ or $A = \frac{1}{4}b\sqrt{4a^2 - b^2}$ $= \frac{1}{4}x 6\sqrt{4x5^2 - 6^2}$ $= \frac{1}{4}x 6 \times 8$ $= 12 \text{ cm}^2$

5 Find its height if an isosceles triangle has base of 200 mm and its area is 2000 mm².

Base = 200 mm
Area = 2000 mm²
h = ?

$$\frac{1}{2}$$
 x b x h = A
 $\frac{1}{2}$ x 200 x h= 2000
h = $\frac{2000 \times 2}{200}$ = 20 mm

65



6 Find the area of an equilateral triangle whose side is 5 cm.

Area =
$$\frac{\sqrt{3}}{4}$$
 a² unit²
= $\frac{1.732}{4}$ x 5 x 5
= 10.825 cm²

7 Calculate its perimeter if one side of an equilateral triangle is 55 mm long.

8 Find the area of the triangle having its sides are 9cm, 10cm and 12 cm.

Semi Perimeter =
$$\frac{a+b+c}{2}$$
 unit
= $\frac{9+10+12}{2} = \frac{31}{2}$
= 15.5 cm
Area A = $:\sqrt{s(s-a)(s-b)(s-c)}$ unit²
= $\sqrt{15.5(15.5-9)(15.5-10)(15.5-12)}$
= $\sqrt{15.5x 6.5 \times 5.5 \times 3.5}$
= $\sqrt{1939.4375}$
= 44.03 cm²

9 Find the cost of polishing on both sides of a triangular metal plate has sides 60 cm, 50 cm and 20 cm at the rate of Rs.1.35 per 100 cm²

Semi Perimeter =
$$\frac{a+b+c}{2}$$
 unit

$$= \frac{60 + 50 + 20}{2} = \frac{130}{2}$$

$$= 65 \text{ cm}$$
Area A
$$= :\sqrt{s(s-a)(s-b)(s-c)} \text{ unit}^2$$

$$= \sqrt{65(65-60)(65-50)(65-20)}$$

$$= \sqrt{65 \times 5 \times 15 \times 45}$$

$$= 468.4 \text{ cm}^2$$

Area of polish on both sides = 2×468.4 = 936.8 cm^2 Cost of polish per 100 cm^2 = Rs. 1.35

:. Cost of polish is 936.8 cm² = $\frac{936.8}{100}$ x 1.35 = Rs. 12.65

10 Find the area of the right angled triangle with base 20 cm and height 8 cm.

Base b = 20 cm

Equal sides or slant height = 8 cm

Area (A) =?

Area (A) = $\frac{1}{2}$ x base x height unit²

= $\frac{1}{2}$ x 20 x 8

= 80 cm²

11 Find the area of the right angled triangle if the sides containing the right angle being 10.5 cm and 8.2 cm.

Area (A) =
$$\frac{1}{2}$$
 x base x height unit²
= $\frac{1}{2}$ x 10.5 x 8.2
= 43.05 cm²

12 Calculate the perpendicular height of the triangle if the area of the right angled triangle is 19.44 m² and its one of the adjacent side containing the right angle being 5.4 m.

$$\frac{1}{2} \times \text{base x height unit}^2 = \text{Area}$$

$$\frac{1}{2} \times 5.4 \times \text{h} = 19.44$$

$$h = \frac{19.44 \times 2}{5.4}$$
= 7.2 m

13 Calculate the base of a right angled triangle having an area of 12.5 cm². If its height is 2.5 cm.

$$\frac{1}{2} \times \text{base x height unit}^2 = \text{Area}$$

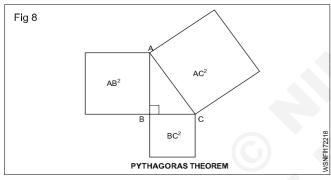
$$\frac{1}{2} \times \text{b} \times 2.5 = 12.5$$

$$\text{b} = \frac{12.5 \times 2}{2.5}$$

$$= 10 \text{ cm}$$



In a right angled triangle the area of the square drawn with the hypotenuse as the side is equal to the sum of the areas of the squares drawn with the other two sides.



$$\angle B = 90^{\circ}$$
AC = Hypotenuse

 $= AB^2 + BC^2$

AB & BC = Adjacent sides

As per pythagoras theorem,

 AC^2

$$AC = \sqrt{AB^2 + BC^2}$$

1 Calculate the hypotenuse of a right angled triangle whose base is 5 cm and height is 12 cm.

As per pythagoras theorem,

$$AC^{2} = AB^{2} + BC^{2}$$

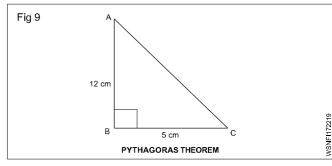
$$= 12^{2} + 5^{2}$$

$$= 144 + 25$$

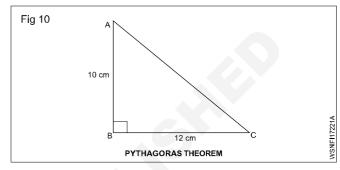
$$= 169$$

$$AC = \sqrt{169}$$

$$= 13 \text{ cm}$$



What is the length of the hypotenuse of a right angled triangle, when the sides containing the right angles are 10 cm and 12 cm.



As per pythagoras theorem,

$$AC^{2} = AB^{2} + BC^{2}$$

$$= 10^{2} + 12^{2}$$

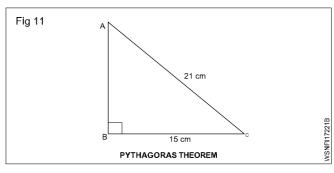
$$= 100 + 144$$

$$= 244$$

$$AC = \sqrt{244}$$

$$= 15.62 \text{ cm}$$

3 Find the height of a right angled triangle whose base is 15 cm and hypotenuse is 21 cm.



As per pythagoras theorem,

$$AB^{2} + BC^{2} = AC^{2}$$

$$AB^{2} + 15^{2} = 21^{2}$$

$$AB^{2} = 441 - 225$$

$$= 216$$

$$AB = \sqrt{216}$$

$$= 14.7 \text{ cm}$$

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.7.26

Mensuration - Area and perimeter of circle, semi-circle, circular ring, sector of circle, hexagon and ellipse

Circle

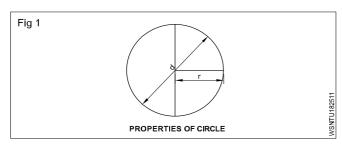
It is the path of a point which is always equal from its centre is called a circle.

r = radius of the circle

d = diameter of the circle

$$\pi = \frac{22}{7} = 3.14$$

Area of the circle = πr^2



(or)
$$= \frac{\pi}{4} d^2 unit^2$$

Circumference of the circle $2\pi r$ (or) πd unit

Examples

1 Find the area of a circle whose radius is 1.54 m. Also find its circumference.

radius r = 1.54 cm
Area A = ?
Circumference C = ?
A =
$$\pi r^2$$
 unit²
= $\frac{22}{7}$ x 1.54 x 1.54
= 7.4536 m²
C = $2\pi r$ unit
= $2 \times \frac{22}{7}$ x 1.54

2 Find out the circumference if the area of a circular shape of land is 616 m².

= 9.68 m

$$A = \pi r^2 \text{ unit}^2$$

$$r^2 = \frac{616}{\pi}$$

$$= \frac{616x7}{22}$$

$$= 196$$

$$r = \sqrt{196}$$

$$= 14 \text{ m}$$
Circumference
$$= 2\pi r \text{ unit}$$

$$= 2 \times \frac{22}{7} \times 14$$

$$= 88 \text{ m}$$

3 Find the side of square into which it can be bent if a wire is in the form of a circle of radius 49 cm.

radius of circle r = 49 cm

side of square = ?

Perimeter of the square = Perimeter of the circle

$$4a = 2\pi r$$

4a =
$$2 \times \frac{22}{7} \times 49$$

$$a = \frac{308}{4}$$

$$=77$$
 cm

4 Find its radius if the difference between the circumference and diameter of a circle is 28 cm.

Circumference - Diameter = 28 cm

$$2\pi r - d = 28$$

$$2\pi r - 2r = 28$$

$$2r(\pi - 1) = 28$$

$$2r\left(\frac{22}{7}-1\right)=28$$

$$2r\left(\frac{22-7}{7}\right) = 28$$

$$2r \times \frac{15}{7} = 28$$

$$r = \frac{28x7}{15x2}$$

= 6.53 cm

5 What is the side of the largest square cut out from a circle of 50 cm dia.?

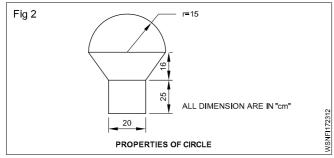
Diagonal of a square = Diameter of the circle

$$\sqrt{2}a = 50$$

$$a = \frac{50}{\sqrt{2}}$$

$$= \frac{50}{1.414}$$
= 35.36 cm

6 Calculate the area of the figure given below.



Area of rectangle =
$$1b \text{ unit}^2$$

= $25 \times 20 \text{ cm}^2$
= 500 cm^2

Area of Trapezium =
$$\frac{1}{2}$$
 x (a + b) h
= $\frac{1}{2}$ x (30 + 20) 16 cm²

$$= \frac{1}{2} \times 50 \times 16 \text{ cm}^2$$
$$= 400 \text{ cm}^2$$

Area of Semi circle
$$= \frac{\pi r^2}{2} \text{ unit}^2$$
$$= \pi \times 15^2 \times \frac{1}{2} \text{ cm}^2$$
$$= 353.57 \text{ cm}^2$$

Total area of the figure = 500 + 400 + 353.57

= 1253.57 cm²

7 Find the area of remaining steel plate if in a rectangular steel plate 16 cm x 12 cm, there are 6 holes each 4 cm in diameter.

Area of a rectangular plate = length x breadth unit²

$$= 16 \times 12$$

 $= 192 \text{ cm}^2$

No. of holes = 6

Radius of hole = 2 cm

Area of 6 holes = $6 \times \pi r^2 \text{ unit}^2$

$$= 6 \times \frac{22}{7} \times 2 \times 2 \text{ unit}^2$$
$$= 75.43 \text{ cm}^2$$

Area of remaining plate = 192 - 75.43

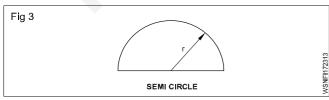
= 116.57 cm²

Semi circle

A semi circle is a sector whose central angle is 180°. Length of arc of semi circle.

Length of arc
$$2\sqrt{21}$$
 = $2\pi r \times \frac{180}{360}$
= $2\pi r \times \frac{1}{2} = \pi r$ unit

Area of semi circle = $\frac{\pi r^2}{2}$ Sq. units



Perimeter of a semi circle =
$$\frac{2\pi r}{2} + 2r$$

= $\pi r + 2r$
= $r (\pi + 2)$ unit

Examples

1 Calculate the circumference and area of a semi circle whose radius is 6 cm.

> radius r = 6 cmArea A = ?

Circumference c = ?

A =
$$\frac{\pi r^2}{2}$$
 unit²
= $\frac{22}{7}$ x $\frac{1}{2}$ x 6²
Area (A) = $\frac{22}{7}$ x $\frac{1}{2}$ x 36
= $\frac{396}{7}$ = 56.57 cm²

Perimeter of a semicircle = $\frac{2\pi r}{2}$ + 2r = πr + 2r

69

=
$$r(\pi + 2) = 6(\frac{22}{7} + 2)$$

= $6(\frac{22+14}{7})$
= $6 \times \frac{36}{7}$
= $\frac{216}{7}$
= 30.86 cm

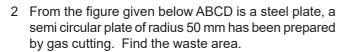
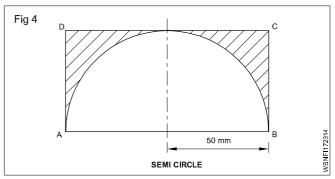


Plate length AB =
$$100 \text{ mm}$$

Breadth BC = 50 mm
Radius = 50 mm



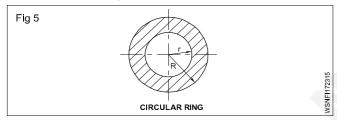
Waste area = Plate area - Area of semi circle = Ib - $\frac{\pi r^2}{2}$

$$= 100 \times 50 - \frac{22 \times 50 \times 50}{7 \times 2}$$
$$= 5000 - 3928.57$$

- 4074 42 ············2

= 1071.43 mm²

Circular ring



R = Outer radius of circular ring

r = Inner radius of circular ring

Area of circular ring = π (R² - r²) unit² or

$$A = \pi (R + r) (R - r) unit^2$$

1 Calculate the area of cross section of pipe having outside dia of 17 cm and inside dia of 14 cm.

Given:

Outer dia of pipe = 17 cm

Outer radius of pipe (R) = $\frac{17}{2}$ = 8.5 cm

Inner dia of pipe = 14 cm

Inner radius of pipe (r) = $\frac{14}{2}$ = 7 cm

To find:

Area of cross section of pipe = ?

Solution:

Area of cross section of pipe = π (R + r) (R - r) unit² = π (8.5 + 7) (8.5 - 7) = $\frac{22}{7}$ x 15.5 x 1.5 cm² = 73 cm² 2 Find the distance between the boundaries and the area of the circular ring, if the circumference of two concentric circle are 134 cm and 90 cm.

Given:

Circumference of outer circle = 134 cm

Circumference of inner circle = 90 cm

To find:

Distance between the circles = ?

Area of circular ring =?

Solution:

Circumference of outer circle = 134 cm

$$2 \pi R$$
 = 134 cm

R =
$$\frac{134}{2\pi}$$
 = 21.32cm

Circumference of inner circle = 90 cm

$$2\pi r$$
 = 90 cm

$$r = \frac{90}{2\pi} = 14.32 \text{ cm}$$

Distance between the circle = R - r

$$= 7 cm$$

Area of circular ring = π (R + r) (R - r) unit²

=
$$\pi$$
 (21.32 + 14.32) (21.32 - 14.32) cm²

$$= \frac{22}{7} \times 35.64 \times 7 \text{ cm}^2$$
$$= 784.08 \text{ cm}^2$$

3 A wire can be bend in the form of a circle of radius 56 cm. If it is bend in a form of a square, find the side.

Given:

Radius of circle = 56 cm

To find:

Side of square = ?

Solution:

Radius of circle = 56 cm

Circumference of circle = $2\pi r$ unit = $2\pi x$ 56 cm Side of square = x cm

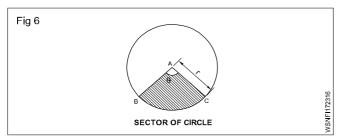
Wire can be bend from the form of round to square

Perimeter of square = circumference of circle

$$4 \times a = 352 \text{ cm}$$

$$a = \frac{352}{4} = 88 \text{ cm}$$

Sector of Circle



 θ = Angle of sector of circle

I = Arc length

r = radius

Length of Arc
$$^{2)21} = \frac{\theta}{360^{\circ}} \times 2\pi r$$
 unit

Perimeter P = $2r + 2\sqrt{21}$ unit

Area =
$$\frac{\theta}{360^{\circ}}$$
 x πr^2 unit² (or) A = $\frac{\ell r}{2}$ unit²

1 Find the perimeter and area of a sector of circle of radius 7 cm and its angle is 120°.

Given:

Angle of sector of circle =
$$120^{\circ}$$

Radius = 7 cm

To find:

Solution:

Lengthofarc(
$$^{2)21}$$
) = $\frac{\theta}{360^{\circ}}$ x 2π r unit
= $\frac{120}{360}$ x 2 x $\frac{22}{7}$ x 7 cm
= 14.67 cm
Perimeter = $2r + ^{2)21}$ unit
= $2 \times 7 + 14.67$ cm
= 28.67 cm
Area = $\frac{\theta}{360^{\circ}}$ x πr^2 unit²
Area = $\frac{120^{\circ}}{360^{\circ}}$ x $\frac{22}{7}$ x 7^2 cm² = 51.33 cm²
WCS - Mechanic Lens/ Prism Grinding

2 Find the radius of the circle if the angle is 60° and the area of a sector of a circle is 144 cm²,

Given:

Area of sector of circle (A) = 144 cm²

Angle of sector of circle $\theta = 60^{\circ}$

To find:

Radius of circle = ?

Solution:

Area (A)
$$= \frac{\theta}{360^{\circ}} \times \pi r^{2} \text{ unit}^{2}$$

$$144 = \frac{60^{\circ}}{360^{\circ}} \times \frac{22}{7} \times r^{2} \text{ cm}^{2}$$

$$r^{2} = 274.91 \text{ cm}^{2}$$

$$r = \sqrt{274.91} = 16.58 \text{ cm}$$

3 Find the area of the sector whose angle is 105°, and the perimeter of sector of circle is 18.6 cm.

Given:

Perimeter of a sector of a circle = 18.6 cm

Angle of sector of circle = 105°

To find:

Area = ?

Solution:

LengthofArc(
$$2^{|2|}$$
) = $\frac{\theta}{360^{\circ}} \times 2\pi r$ unit

$$2^{|2|} = \frac{105^{\circ}}{360^{\circ}} \times 2 \times \frac{22}{7} \times r$$
= 1.83r
Perimeter(P) = $2^{|2|} + 2r$ unit
18.6 = 1.83r + 2r
3.83r = 18.6 cm

$$r = \frac{18.6}{3.83} = 4.86 \text{ cm}$$

Area A =
$$\frac{\theta}{360^{\circ}}$$
 x πr^2 unit²
= $\frac{105^{\circ}}{360^{\circ}}$ x $\frac{22}{7}$ x (4.86) cm²
= 21.65 cm²

4 Find the area, if the radius is 12.4 cm and the perimeter of a sector of a circle is 64.8 cm.

Given:

Perimeter P =
$$64.8 \text{ cm}$$

Radius r = 12.4 cm

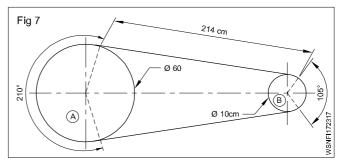
Radius r

To find:

Solution:

Perimeter P =
$$2^{1/21}$$
 + 2runit
= P - 2r unit
= 64.8 - 2 (12.4) cm
= 64.8 - 24.8 = 40 cm
Area A = $\frac{\ell r}{2}$ unit² = $\frac{40 \times 12.4}{2}$
= 248 cm²

5 Find out the length of the belt, if the arrangement of a belt is shown in the figure below.



Solution:

Length
$$2^{|2|}_{A} = \frac{\theta}{360^{\circ}} \times 2\pi \text{runit}$$

$$= \frac{210^{\circ}}{360^{\circ}} \times 2 \times \frac{22}{7} \times 30 = 110 \text{ cm}$$
Length $2^{|2|}_{B} = \frac{\theta}{360^{\circ}} \times 2\pi \text{runit}$

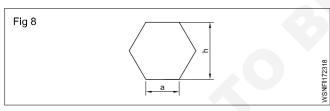
$$= \frac{105^{\circ}}{360^{\circ}} \times 2 \times \frac{22}{7} \times 5 = 91.7 \text{ cm}$$

$$= 2^{|2|}_{A} + 2^{|2|}_{B} + 2 \times 214 \text{ cm}$$

$$= 110 + 9.17 + 428 \text{ cm}$$

$$= 547.17 \text{ cm}$$

Hexagon



Area A =
$$6 \times \frac{\sqrt{3}}{4} \times a^2$$
 units² (Area of 6 equilateral triangle)

DAF (Distance Across Flats) =
$$\sqrt{3} \times a$$
 unit

1 Find out the perimeter, area, DAF and DAC of a regular hexagon whose side is 2cm.

To Find: P = ?, A = ?, DAF = ?, DAC = ?

Solution:

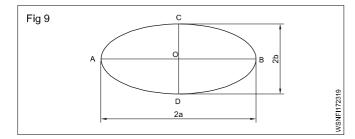
Area of hexagon A =
$$6 \times \frac{\sqrt{3}}{4} \times a^2$$
 unit²
= $6 \times \frac{1.732}{4} \times 2^2$
= 10.392 cm²

DAF (Distance Across

Flats) =
$$\sqrt{3} \times a$$
 unit
= $\sqrt{3} \times 2 = 1.732 \times 2$
= 3.464 cm

DAC (Distance Across

Ellipse



Major axis AB = 2a

Half of Major axis OB = a,

Minor axis CD = 2b

Half of Minor axis OC = b

Area of ellipse A = π x a x b unit²

Perimeter of ellipse P =
$$2\pi\sqrt{\frac{(a^2+b^2)}{2}}$$
 unit

1 Find its area and perimeter, if the major and minor axis of an ellipse are 12 cm and 8 cm respectively.

Solution:

Major axis 2a = 12 cm
$$a = \frac{12}{2} = 6 \text{ cm}$$

b =
$$\frac{8}{2}$$
 = 4 cm

Area A =
$$\pi$$
 x a x b unit²

$$= \frac{22}{7} \times 6 \times 4 \text{ cm}^2$$
$$= 75.43 \text{ cm}^2$$

Perimeter(P) =
$$2\pi\sqrt{\frac{(a^2+b^2)}{2}}$$
 unit

$$= 2 \times \frac{22}{7} \sqrt{\frac{(6^2 + 4^2)}{2}} \text{ unit}$$

$$=2\times\frac{22}{7}\sqrt{\frac{36+16}{2}}$$
 unit

$$=2\times\frac{22}{7}\times\sqrt{26}$$

$$= 2 \times \frac{22}{7} \times 5.1 = 32.06 \text{ cm}$$

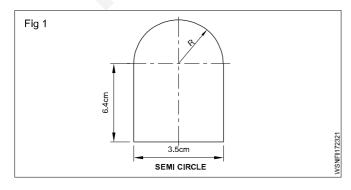
Assignment

Circle

- 1 Find the circumference and area of a circle whose radius is 10 metre.
- 2 Find its diameter if the area of a circle is 330 cm².
- 3 Find its area if the circumference of a circle is 50 cm.
- 4 Find out the area and circumference of a circle of diameter is 50 cm.
- 5 Find its area if the circumference of a circle is 44 cm.

Semi circle

- 1 Calculate the circumference and area of semi circle whose radius is 14 cm.
- 2 Find area of the given figure.



Circular ring

- Find out area of a ring washer, whose inner radius and outer radius are 13 cm and 15 cm respectively.
- 2 Find the area of a ring portion of a washer whose outer dis is 30 m and inner dis is 20 m. Also calculate the difference between the circumference of circles.

Sector of circle

- 1 Find the perimeter and area of a sector of a circle of radius 5cm and its angle is 96°.
- 2 Find the radius of the circle if the angle is 90° and the area of sector of a circle is 196 cm².

Hexagon

- 1 Find out the Area, perimeter, DAF, and DAC of hexagon of side 4cm
- 2 Find the area of cross section of a regular hexagon rod whose side is 7.5 cm.

Ellipse

- 1 Find the area of the biggest ellipse that can be inscribed in a rectangle of length 18 cm and breadth 12 cm. Also calculate its perimeter.
- 2 How much fencing will be required to enclose an elliptical plot of ground the axes of the ellipse being 200 and 170 meter respectively.

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.7.27

Mensuration - Surface area and volume of solids - cube, cuboid, cylinder, sphere and hollow cylinder

Cube

All sides of cube are same i.e length, breadth and height have same value. It is bounded by six equal square faces.

Volume of cube = side x side x side

= a³ unit³

Lateral surface area = $4a^2$ unit²

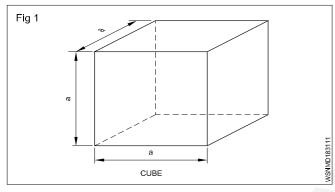
Total surface area $= 6 \times side \times side$

= 6a² unit²

 $\sqrt{3} = 1.732$

Diagonal d

$$=\sqrt{3}a$$



Rectangular solid (or) cuboid

Rectangular soild is bounded by six rectangular surfaces and opposite surfaces are equal and parallel to each other.

Volume of rectangular solid

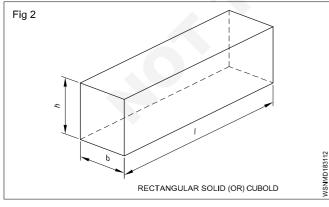
= Length x breadth x height

= I . b . h unit³

Lateral surface area = 2h(I+b) unit²

Total surface area = 2lb + 2bh + 2hl

= 2(lb+bh+hl) unit²

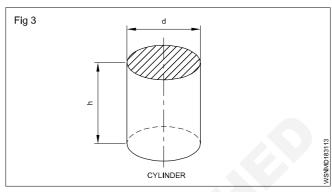


I = length, b = breadth and h = height

Cylinder

This is a prism whose top and bottom surfaces are equal and circular.

Volume of cylinder = $\pi r^2 h$ or $\frac{\pi}{4} d^2 h$



Curved area of cylinder = 2π rh unit²

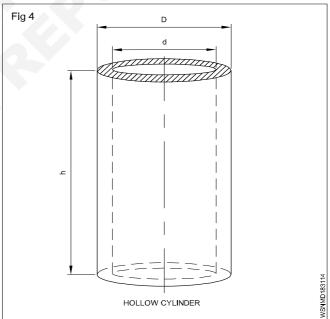
Total surface area of cylinder = $2\pi r(h+r)$ unit²

r = Radius of base, d = Diameter of base

h = Height of cylinder

Hollow cylinder

Hollow means empty space. In hollow cylinder there is an empty place. Water pipe is an example of hollow cylinder.



Volume of hollow cylinder = π (R² - r²) h (or) = π (R + r) (R - r) h (or) = $\frac{\pi}{4}$ (D² - d²) h unit³ = $\frac{\pi}{4}$ (D + d)(D - d) h

Total surface area of hollow cylinder =

Inner + outer curved area + area of top and bottom circular part

 \therefore TSA : 2π Rh + 2π rh + 2π (R² - r²)

R = outer radius

r = inner radius

D = outer diameter

d = inner diameter

h = height of cylinder

t = thickness

Mean dia =
$$\frac{D-d}{2}$$

If thickness given then:

Volume of hollow cylinder = π x mean dia x thickness x height

Finding out volumes of solids

The space occupied by a body is known its volume. The volume of a body indicates the capacity to hold substance in it.

The general form of Lateral surface area Total surface area and Volume is:

Lateral surface area = perimeter of the base x height

Total surface area = LSA + 2 (base area)

Volume = Area of base x height

Important and commonly used solids are described below one after another:

Cube

1 Find the diagonal, lateral surface area,, total surface area and volume of a cube of side 4.5 cm.

side a =
$$4.5 \text{ cm}$$

diagonal d = $\sqrt{3} \text{ a unit}$
= 1.732×4.5
= 7.794 cm
L.S.A = $4a^2 \text{ unit}^2$
= $4 \times 4.5 \times 4.5$
= 81 cm^2
T.S.A = $6a^2 \text{ unit}$
= $6 \times 4.5 \times 4.5$
= 121.5 cm^2
V = $a^3 \text{ unit}^3$
= $4.5 \times 4.5 \times 4.5$
= 91.125 cc.

2 Calculate volume of a cube where side is 9 cm

3 Find out side of the cube if a cube has volume of 3375cm³.

V = 3375 cm³
a = ?
a³ = 3375
a =
$$\sqrt[3]{3375}$$

= $\sqrt{3x3x3x5x5x5}$
= 3 x 5
= 15 cm

 $4\,\,$ Find the side of a cube, if its surface area is 216 cm^2

$$6a^{2} = 216$$

$$a^{2} = \frac{216}{6}$$

$$= 36$$

$$a = \sqrt{36}$$

$$= 6 \text{ cm}$$

5 Find the side of the square tank, if its height is 2 metre and has the capacity to hold 50,000 litre of water.

Height of square shape tank (h) = 2 m

Capacity =
$$50,000 \, \text{litre}$$

 $1000 \, \text{litre}$ = $1 \, \text{m}^3$
 $50,000 \, \text{Litre}$ = $\frac{50000}{1000}$
= $50 \, \text{m}^3$
Capacity of tank = $50 \, \text{m}^3$
 $a^2 \, x \, h$ = 50
 $a^2 \, x \, 2$ = 50
 $a^2 = \frac{50}{2} = 25 \, \text{m}^2$
 $a = \sqrt{25} = 5 \, \text{m}$

Side of the square tank = 5 m

Rectangular Solid (or) Cuboid

1 Find its volume and T.S.A if a tank is 20 m long, 15 m broad and 12 m high.

Volume v = lbh unit³
=
$$20 \times 15 \times 12$$

= 3600 m^3
T.S.A = $2(\text{lb + bh + hl}) \text{ unit}^2$
= $2((20 \times 15) + (15 \times 12) + (20 \times 12))$
= $2(300 + 180 + 240)$
= **1440 m**²

2 Find out its height if the cross section is 260 mm length and 180 mm wide rectangular and the capacity of a fuel tank is 10500 cm³.

$$I = 260 \text{mm} = 26 \text{ cm}$$

$$b = 180 \text{ mm} = 18 \text{ cm}$$

$$v = 10500 \text{ cm}^3$$

$$h = ?$$

$$I.b.h = \text{volume}$$

$$26 \times 18 \times h = 10500$$

$$h = \frac{10500}{26 \times 18}$$

$$= 22.44 \text{ cm}$$

3 How many litres of water it can store if a water tank has the following dimensions length = 1 metre, width = 0.8 metre and height = 1.2 metre?

= 960 litres of water can store in the tank.

4 Find its volume if the base of a prism is a rectangle having 5m length, 4m breadth and the height of the prism is 15m.

The base of prism is rectangle

Area of base = length x breadth

 $= 5 \times 4$

= 20 square m

Volume of prism = Area of base x Height

$$= 20 \times 15$$

 $= 300 \text{ cm}^3$

Cylinder

1 Find the volume and total surface are of a cylinder having 9cm diameter and 15 cm height.

T.S.A = ?

$$V = \pi r^{2} h \text{ unit}^{3}$$

$$= \frac{22}{7} \times 4.5 \times 4.5 \times 15$$

$$= 954.4 \text{ cm}^{3}$$
T.S.A = $2\pi r(h+r) \text{ unit}^{2}$

$$= 2 \times \frac{22}{7} \times 4.5 \times 19.5$$

$$= 2 \times \frac{22}{7} \times 4.5 \times 19.5$$

$$= 551.4 \text{ cm}^{2}$$

2 Calculate the radius if the curved surface area of a cylindrical roller is 48π cm² and the roller is 10 cm long

C.S.A =
$$48\pi \text{ cm}^2$$

length = 10 cm
radius = ?
 $2\pi \text{rh}$ = 48π
 $2 \times \pi \times r \times 10$ = 48π
r = $\frac{48 \times \pi}{2 \times \pi \times 10}$
= **2.4 cm**

3 Find its radius if the volume of a cylinder is 5544 cm³ and its height is 16 cm.

$$\pi r^{2} h = v$$

$$3.14 \times r^{2} \times 16 = 5544$$

$$r^{2} = \frac{5544}{3.14 \times 16}$$

$$r^{2} = \frac{5544}{50.24}$$

$$= 110.35$$

$$r = \sqrt{110.35}$$

$$= 10.5 \text{ cm}$$

4 Find the diameter of the tank if the volume of a circular tank is 68.46 m³, its height is 2 m.

$$\pi r^2 h$$
 = 68.46
 r^2 = $\frac{68.46}{3.14x2}$
 r^2 = 10.9
 r = $\sqrt{10.9}$
= 3.3 m
diameter = 2 x 3.3
= 6.6 m

5 A cylindrical vessel is to be made of 3 metre long and 1.9994 metre diameter. Calculate its total surface area, if it is in a closed form on one end.

h = 3m
d = 1.9994 m
r = 0.9997 m
T.S.A = C.S.A + Base area
=
$$2\pi rh + \pi r^2$$

= $(2 \times \frac{22}{7} \times 0.9997 \times 3) + (\frac{22}{7} \times 0.99997^2)$
= $18.85 + 3.14$
= 21.99 m²

6 How many litres of water a cylinder of radius 75 cm and height 100 cm can hold.

V =
$$\pi r^2 \text{ h unit}^3$$

= 3.142 x 75 x 75 x 100
= 1767375 cm³
= $\frac{1767375}{1000}$ [1000 cc = 1 litre]
= 1767.375 litres.

7 Calculate the height of cylindrical tin if a closed rectangular box 40 cm long, 30 cm wide and 25 cm deep has the same volume as that of cylinder tin of radius 17.5 cm.

Volume of cylinder = Volume of rectangular box

$$\pi r^2 h = I x b x h$$

$$\frac{22}{7}$$
 x 17.5 x 17.5 x h= 40 x 30 x 25

h =
$$\frac{40 \times 30 \times 25 \times 7}{22 \times 17.5 \times 17.5}$$

= $\frac{210000}{6737.5}$
= 31.17 cm

8 An oxygen cylinder is 15 cm in diameter and 100 cm in length. It is filled with gas under pressure so that every cm³ of the cylinder contains 120 cm³ of gas. How much cc of oxygen does this hold?

Volume of cylinder = πr^2 h unit³

$$= \frac{22}{7} \times 7.5 \times 7.5 \times 100$$
$$= 17678.57 \text{ cm}^3$$

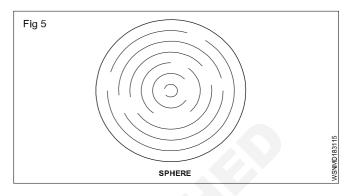
Gas contain in 1 cm3 = 120 cm3 of gas

Gas contain in 17678.57 cm³ = 17678.57 x 120 =
$$2121428 \text{ cm}^3$$

Volume of oxygen = 2121428 cc.

Sphere

Sphere is a solid circular body.



Volume of sphere =
$$\frac{4}{3}\pi r^3$$
 or
$$= \frac{\pi}{6} d^3 \text{ unit}^3$$

Total surface area of sphere = $4\pi r^2$ unit²

Where r = Radius of sphere

d = Diametre of sphere

Radius =
$$\frac{1}{2}$$
 of diameter

1 Find the volume and surface area of a sphere of 3 cm radius.

$$V = \frac{4}{3}\pi r^3 \text{ unit}^3$$

$$= \frac{4 \times 22 \times 3 \times 3 \times 3}{3 \times 7}$$

$$= 113.1 \text{ cm}^3$$

$$= 4\pi r^2 \text{ unit}^2$$

$$= 4 \times \frac{22}{7} \times 3 \times 3$$

$$= 113.1 \text{ cm}^2$$

2 Find the diameter of sphere having volume of 15625 cc.

$$\frac{4}{3}\pi r^3 = \text{Volume}$$

$$\frac{4}{3} \times \frac{22}{7} \times r^3 = 15625$$

$$r^3 = \frac{15625 \times 3 \times 7}{4 \times 22}$$

$$= \frac{328125}{88}$$

$$= 3728.69$$

$$r = \sqrt[3]{3728.69}$$

$$= 15.51 \text{ cm}$$
diameter = 2 x radius
$$= 2 \times 15.51$$

$$= 31.02 \text{ cm}$$

3 How many spherical balls of 1 cm radius can be made from a sphere of 32 cm diameter.

No. of balls x volume of small sphere = Volume of bigger sphere

$$N \times \frac{4}{3} \times \pi r^{3} = \frac{4}{3} \pi r^{3}$$

$$N \times \frac{4}{3} \times \cancel{r} \times 1^{3} = \frac{4}{3} \times \cancel{r} \times r^{3}$$

$$N = 16 \times 16 \times 16$$

$$= 4096 \text{ balls}$$

4 Three brass balls of diameters 3 cm, 4 cm and 5 cm are melted and make into one solid ball, if there is no wastage. Find the diameter of the solid ball.

$$1^{\text{st}}$$
 ball $d_1 = 3 \text{ cm}$, $r_1 = 1.5 \text{ cm}$ 2^{nd} ball $d_2 = 4 \text{ cm}$, $r_2 = 2 \text{ cm}$ 3^{rd} ball $d_3 = 5 \text{ cm}$, $r_1 = 2.5 \text{ cm}$

Diameter of new ball = ?

Volume of new ball = Volume of 3 spherical balls

$$\frac{4}{3}\pi r^{3} = \frac{4}{3}\pi r_{1}^{3} + \frac{4}{3}\pi r_{2}^{3} + \frac{4}{3}\pi r_{3}^{3}$$

$$\frac{4}{3}\pi r^{3} = \frac{4}{3}\pi (1.5^{3} + 2^{3} + 2.5)^{3}$$

$$r^{3} = 3.375 + 8 + 15.625$$

$$r^{3} = 27$$

$$r = \sqrt[3]{27}$$

$$r = \sqrt[3]{3x3x3}$$

$$r = 3 \text{ cm}$$
Diameter of the ball = 2 x r

er of the solid ball.

2 x 3
er of the solid ball.

= 6 cm

Assignment

Cube

- 1 Find the diagonal, lateral surface area, total surface area and volume of cube, whose side is 15 cm.
- 2 Find the volume of 10 cubes where each side is 5 cm.
- 3 Find its volume if a solid cube has each of its sides 60 mm long.
- 4 What is its side if the total surface area of a cube is 384 m^2 .

Cuboid

- 1 Find the volume of the tank in m³, if the length is 60 m, breadth 40 m and height 20 m.
- 2 Find the volume of a C.I. casting of a rectangular block having 25 cm x 20 cm x 8 cm size.
- 3 Calculate the total surface area of a box whose length, width and height are 120 cm, 50 cm and 60 cm respectively.
- 4 Find the volume of the sheet if a brass sheet is of 25 cm square and 0.4 cm thick.

Cylinder

- 1 Find the curved surface area of cylinder whose diameter is 18 cm and height 34 cm?
- 2 Find the total surface area of cylinder whose diameter is 24 cm and height 40 cm?
- 3 Find out the volume of cylinder whose base is 10 cm radius and height is 40 cm?

Sphere

- 1 Find the volume of sphere having diameter 3.5cm?
- 2 Find the total surface area of a sphere having radius 1.75 cm?
- 3 How many spherical balls of 1 cm radius can be made from a sphere of 16 cm diameter.
- 4 Three balls of diameter 2m, 4cm and 6 cm are melted and made into one solid ball. If there is no wastage, find the diameter of solid ball.

Workshop Calculation & Science - Mechanic Lens/ Prism Grinding Exercise 1.7.28

Mensuration - Finding the lateral surface area, total surface area and capacity in litres of hexagonal, conical and cylindrical shaped vessels

Hexagonal bar

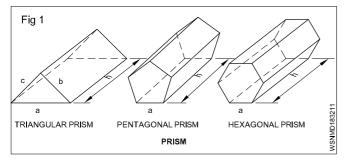
Volume of Hexagonal bar = Area of hexagonal x height Lateral surface area of hexagonal bar

= 6 x side of hexagon x length of the bar

or = 3.464 x length of the bar x flat of hexagon

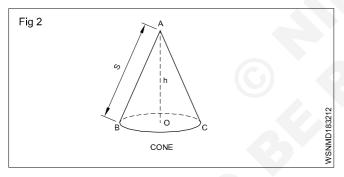
Total surface area of hexagonal bar

= lateral surface area + (2 x area of hexagon)



Cone

Cone is a pyramid with a circular base.



Volume of cone =
$$\frac{1}{3}\pi r^2 h$$

or
$$= \frac{\pi}{12} d^2 h$$

Curved area = π rs

Total surface area = $\pi r(s+r)$

Where r = radius of base

d = diametre of base

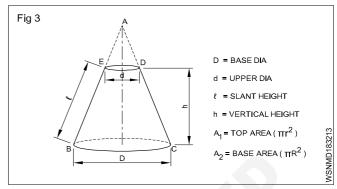
h = vertical height of cone

s = slant height $\sqrt{r^2 + h^2}$

Frustum of a cone

When a cone is cut by a plane parallel to the base, and upper part is removed, the formation appears, is termed as frustum of a cone. Buckets, oil cans etc.are such frustums in shape.

L.S.A =
$$\pi I (R + r) unit^2$$



$$TSA = \pi I (R + r) + A_1 + A_2 unit^2$$

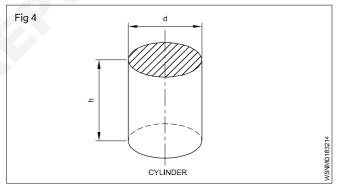
$$V = \frac{\pi}{3} h (R^2 + Rr + r^2) unit^3$$

 $[A_1 = Top area; A_2 = Bottom area]$

Cylinder

This is a prism whose top and bottom surfaces are equal and circular.

Volume of cylinder = $\pi r^2 h$ or $\frac{\pi}{4} d^2 h$



Curved area of cylinder = $2\pi rh$

Total surface area of cylinder = $2\pi r(h+r)$

r = Radius of base, d = Diameter of base

h = Height of cylinder

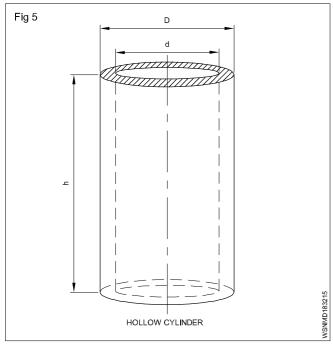
Hollow cylinder

Hollow means empty space. In hollow cylinder there is an empty place. Water pipe is an example of hollow cylinder.

Volume of hollow cylinder = π (R² - r²) h (or) = π (R + r) (R - r) h (or) = $\frac{\pi}{4}$ (D² - d²) h = $\frac{\pi}{4}$ (D + d)(D - d) h

Total surface area of hollow cylinder =

Inner + outer curved area + area of top and bottom circular part



 \therefore TSA : 2π Rh + 2π rh + 2π (R² - r²)

R = outer radius

r = inner radius

D = outer diameter

d = inner diameter

h = height of cylinder

t = thickness

Mean dia =
$$\frac{D-d}{2}$$

If thickness given then:

Volume of hollow cylinder = π x mean dia x thickness x height

Example

1 Find the volume of an hexagonal prism having its side 20 cm and height 200 cm.

Side of hexagonal prism (a) = 20 cm

Height (h) = 200 cm

Volume (V) = Base side area x Height

=
$$6 \times \frac{\sqrt{3}}{4} \times a^2 \times h$$

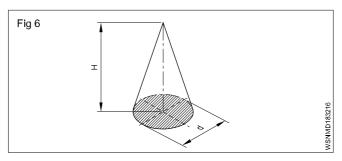
 $= 6 \times \frac{\sqrt{3}}{4} \times 20 \times 20 \times 200$

= $1,20,000 \times \sqrt{3}$ = $1,20,000 \times 1.732$

 $= 2,07,840 \text{ cm}^3$

Volume of the hexagonal prism = 2,07,840 cm³

2 Calculate the height. Also find the lateral surface area if a cone has a base diameter of 210 mm and its volume is 3056 cm3.



Volume of a cone = $\frac{1}{3}$ x Area of base x height

$$3056 \text{ cm}^3 = \frac{1}{3} \times 0.785 \times 210^2 \text{mm}^2 \times \text{H}$$

$$H = \frac{3056 \times 3 \times 1000 \text{mm}^3}{0.785 \times 210^2 \text{ mm}^2} = 264.82 \text{ mm}$$

L = Slant height =
$$\sqrt{264.83^2 + 105^2}$$
 = 284.9mm

Lateral surface area = $\frac{1}{2} \pi \times 210 \times 284.9 \text{mm}^2$

Determine its diameter in mm if the height of a rod of 1.6 metres and its volume is 1.017 metre³.

$$V = \pi r^2 \times h \text{ (or) } \frac{\pi d^2}{4} \times h$$

Volume = Area x Height

$$=\frac{\pi d^2}{4}=0.785 d^2$$

 $1.017 \,\mathrm{m}^3 = 0.785 \,\mathrm{d}^2 \,\mathrm{x} \,1.6 \,\mathrm{metres}$

$$0.785d^2 = \frac{1.017}{1.6} \text{m}^2$$

$$d^2 = \frac{1.017}{1.6 \times 0.785} \, m^2$$

$$= \frac{1.017}{1.6 \times 785} \, \mathrm{m}^2$$

$$d = \sqrt{\frac{10170}{16 \times 785}} metre$$

$$=\sqrt{\frac{10170}{12560}}$$

$$=\sqrt{0.8097}$$

=0.8998

= 899.8 mm